



Installation Guide

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General safety instructions

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The manufacturer is constantly working to improve all types and models. Therefore, please be aware that we

reserve the right to make changes to the shape, equipment and technology.

Symbol	Explanation
	Read instructions Please read the information in these instructions carefully to understand all of the benefits of your new appliance.
	Additional information online The digital manual with supplemental information can be found online by scanning the QR code on the front page of this manual or by entering the service number at home.liebherr.com/fridge-manuals .
	Check appliance Check all parts for transport damage. If you have any complaints, please contact your agent or customer service.
	Differences These instructions apply to a range of models, so there may be differences. Sections that apply to certain models only are indicated by an asterisk (*).
	Instructions and results Instructions are marked with a ►. Results are marked with a ▷.
	Videos Videos about the appliances are available on the YouTube channel of Liebherr-Hausgeräte.

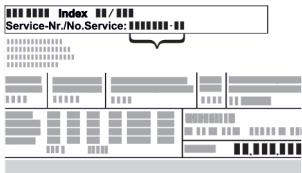
Open-source licenses:

The appliance includes software components that make use of open-source licenses. You can find information on the open-source licenses to be used here: home.liebherr.com/open-source-licenses

1 General safety instructions

- Please keep this assembly manual in a safe place so you can refer back to it at any time.
- If you pass the appliance on, please hand this assembly manual to the new owner.
- Read this assembly manual before installation and use in order to use the appliance safely and correctly. Follow the instructions, safety instructions and warning messages included at all times. They are important for ensuring you can operate and install the appliance safely and without any problems.
- First read the general safety instructions in the "General safety instructions" section of the **operating instructions**, which accompany these installation instructions, and follow them. If you cannot find the **operating instructions**, you can download the

operating instructions from the internet by entering the service number at home.liebherr.com/fridge-manuals. The service number can be found on the



serial tag:

- **Observe the warning messages and other detailed information in the other sections when installing the appliance:**

	DANGER	indicates a hazardous situation, which if not avoided, will result in death or serious injury.
	WARNING	indicates a hazardous situation, which if not avoided, could result in death or serious injury.
	CAUTION	indicates a hazardous situation, which if not avoided, will result in minor or moderate injury.
	NOTICE	indicates a hazardous situation, which if not avoided, could result in damage to property.
	Note	indicates useful advice and tips.

2 Installation conditions

The installation conditions are crucial to ensure that you can operate your appliance safely, efficiently, and trouble-free.

- Observe all safety instructions.
- Observe the installation location and position in the room.



WARNING

Danger of fire due to incorrect positioning!

If the power supply cable or plug touches the back of the appliance, the vibration can damage the power supply cable or the plug resulting in a short circuit.

- Make sure the power supply cable is not trapped under the appliance when you position the appliance.
- Install the appliance so that it does not touch any plugs or power cables.
- Do not connect any appliances to sockets in the area of the back of the appliance.
- Do **not** place and operate power strips/power distributors and other electronic devices (such as halogen transformers) at the back of the appliances.



WARNING

Risk of fire due to moisture!

If live parts or the power cord get wet, this can cause a short circuit.

- The appliance is designed for use in enclosed spaces. Do not operate the appliance in open space or in damp areas or where there is spray.



WARNING

Leaking refrigerant and oil!

Fire. The refrigerant contained within the appliance is environmentally friendly, but flammable. The oil contained within the appliance is flammable. Escaping refrigerant and oil can ignite if they are of high enough concentration and are exposed to an external heat source.

- Do not damage the pipelines of the coolant circuit and the compressor.

2.1 Installation location

- Only set up and used the appliance in enclosed spaces.
- The optimum installation location is a dry and well-ventilated space.
- If the appliance is set up in a very humid environment, condensation may form on the outside of it. Always ensure good ventilation at the installation location.
- The more refrigerant there is in the appliance, the larger the room in which the appliance is installed must be. If the room is too small, a flammable gas/air mixture may form in the event of a leak. Per 8 g (0.28 oz) refrigerant, the installation space must be at least 1 m³ (35.5 ft³) in size. Information on the refrigerant contained can be found on the type plate inside the appliance.
- The floor at the installation location must be horizontal and level.

Fitting into a kitchen unit

2.2 Position in the space

- Do not set up the appliance in an area with direct sunlight, next to a heating unit or similar.
- You can set up the appliance directly next to an oven.
- If you set up the appliance directly next to an oven, its energy consumption may increase slightly. This depends on the service life and how often the oven is used.
- Always place the appliance with the rear of the appliance and the included wall spacers (see below) directly against the wall.*
- Always place the rear of the appliance directly against the wall.*
- Use in potentially explosive atmospheres is not permitted.

3 Fitting into a kitchen unit

- You can convert the appliance with kitchen cabinets.

4 Installation dimensions

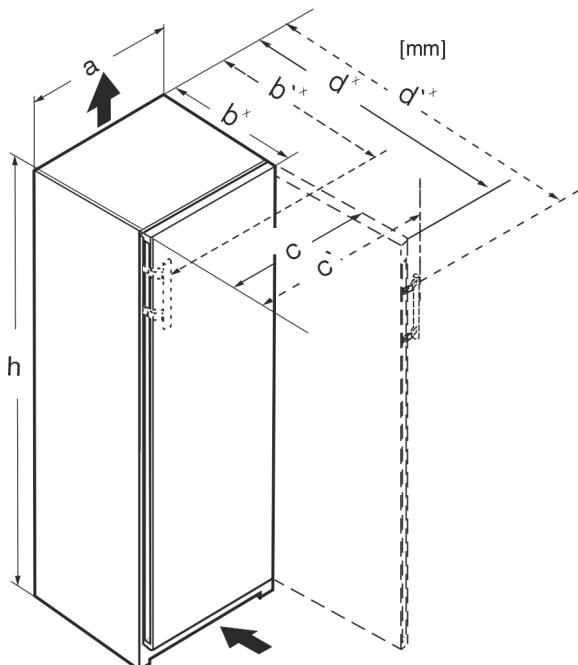


Fig. 1

Dimensions with lever handle (in):					
	h	a	b'	c'	d'
SF5291	73 1/16	23 1/2	28 5/16*	25 3/4	48 1/8*

* For appliances with supplied wall spacers, the dimension must be increased by 15 mm (5/8 in) (see 10 Mounting wall spacers*).

5 Ventilation requirements

NOTICE

Risk of damage due to overheating in the case of insufficient ventilation!

In the case of insufficient ventilation, the compressor can be damaged.

- Make sure there is sufficient ventilation.
- Observe the ventilation requirements.

If the appliance is integrated into the kitchen cabinet, observe the following ventilation requirements:

- As a general rule, the larger the ventilation cross-section, the more energy-efficient the appliance operates.

Note

If the space between the rear of the appliance and the wall is less than 51 mm (2 in), energy consumption may increase.*

6 Connection dimensions for the power supply

The connection for the power supply is on the rear of the appliance. In order for you to be able to safely connect your appliance, make sure that the following requirements are met:

- Dimensions for the power supply connection are known and observed. See the table below.
- The connection to the power supply is made according to the instructions. (see 20 Connecting the appliance to the power supply)

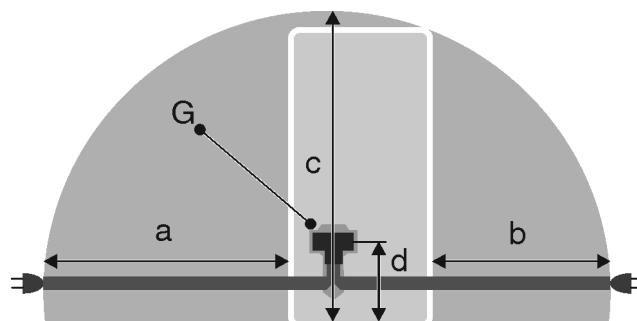


Fig. 2 Fridge/freezer combinations/freezers/full-capacity Bio-Fresh appliances

- (a)** Maximum available length of the power cable
- (b)** Maximum available length of the power cable
- (c)** Maximum available vertical length of the power cable
- (d)** Distance of the appliance plug to the floor
- (G)** Appliance plug

For 600 mm (23 1/2 in) wide appliances:

a	~ 1800 mm (70 7/8 in)
b	~ 1400 mm (55 1/8 in)
c	~ 2100 mm (82 11/16 in)
d	~ 200 mm (7 7/8 in)

7 Water connection

If your appliance has a fixed water connection, an elbow connector with screen filter is supplied with it.

Requirements for the water pressure:	(see 7.1 Water pressure)
Make the water connection:	(see 19 Connecting the appliance to the water supply)

7.1 Water pressure

The water connection line and solenoid valve of the appliance are suitable for a water pressure of up to 1 MPa (10 bar (145.04 psi)).

To ensure that the appliance functions correctly (flow rate, ice cube size, noise level), maintain the following water pressure:

Water pressure:		
bar	psi	MPa
1.5 to 6.2	21.76 to 87.02	0.15 to 0.62

If the pressure is higher than 6.2 bar (89.92 psi):

- Connect a pressure reducer.
- Make the water connection. (see 19 Connecting the appliance to the water supply)

8 Transporting the appliance

8.1 Transporting the appliance for initial installation

Make sure that the following requirements are fulfilled:

- Appliance is packaged.
- The appliance is upright.

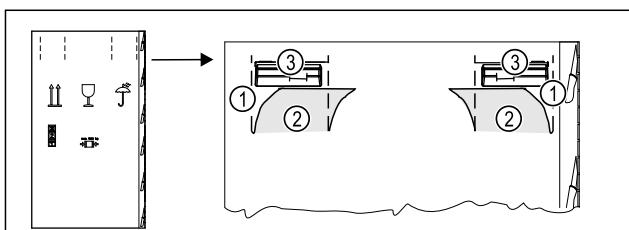


Fig. 3

- Press in the packaging carton at the top of the perforation Fig. 3 (1).

- Pull out the pressed-in flaps Fig. 3 (2).
- The right and left carrying handles Fig. 3 (3) are visible.
- Hold the appliance by the carrying handles Fig. 3 (3).
- Have two people transport the appliance.
- Unpack the appliance. (see 9 Unpacking the appliance)

8.2 Transporting the appliance after initial installation

Observer the following instructions if you want to transport or move the appliance after initial installation.

Make sure that the following requirements are fulfilled:

- Appliance is empty.
- The appliance is upright.
- Appliance with door(s): The door is secured against undesired opening.
- Appliance with pull-out cart: The pull-out cart is secured against undesired opening.
- Appliance with adjustable feet: Adjustable feet are turned in.

- Hold the appliance by the carrying handles.
- Have two people transport the appliance.

After transporting it:

- Turn out the adjustable feet on the appliance.
- Align the appliance. (see 12 Setting up the appliance level)

9 Unpacking the appliance

If the appliance is damaged check with the supplier immediately before connecting it.

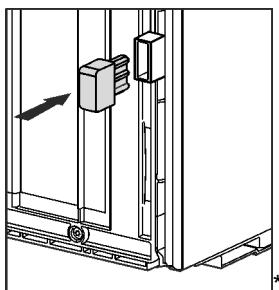
- Check the appliance and packaging for damage during transport. If you suspect any damage, please contact your supplier immediately.
- Remove all materials that could prevent it from being installed properly or prevent proper ventilation from the back or the side panels of the appliance.
- Remove all protective films from the appliance. Do not use sharp or pointed objects for this.

10 Mounting wall spacers*

With the wall spacer, your appliance will achieve the specified energy consumption and no condensation will form in high ambient humidity. The appliance will work properly without using the wall spacer, but with a slightly higher energy consumption.

If you use the wall spacer, the appliance depth increases by approx. 15 mm (5/8 in).*

Setting up the device



- Appliance with the wall spacer brackets provided: Install the wall spacer bracket on the rear side of the appliance on the left and right.

11 Setting up the device



CAUTION

Risk of injury due to heavy appliance!

- Have two people transport the appliance to its installation site.



WARNING

Risk of fire from short circuit!

- When setting up the appliance: Do not kink, trap, or damage the power cable.
- Do not operate the appliance with a defective power cable.



WARNING

Danger of fire and damage!

- Do not place devices that give off heat, e.g. microwaves, toasters, etc. on the appliance.

Make sure that the following requirements are fulfilled:

- Only move the appliance when it is not loaded.
- Always have someone to help when installing the appliance.
- Remove the power cable from the enclosed package.
- Fully insert the IEC socket of the power cable completely into the appliance plug on the rear side of the appliance. Ensure the IEC socket is firmly in place.
- If necessary, use a string to route the power plug to a socket outlet that is freely accessible.

12 Setting up the appliance level

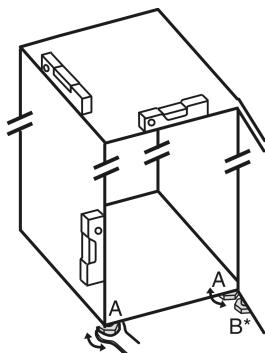


Fig. 4

- Unscrew the adjustable feet Fig. 4 (A) using the open-end wrench provided and a spirit level until the appliance is firmly aligned and level.



CAUTION

Danger of injury and damage if the appliance tips over! The appliance may tip over if the additional adjustable foot on the bottom swap bearing block does not rest properly on the floor. This may result in damage or injuries.

- Unscrew the additional adjustable foot on the swap bearing block as per the instructions.
- Unscrew the adjustable foot Fig. 4 (B) at the swap bearing block using the open-end wrench provided until it rests on the floor.
- Turn the adjustable foot Fig. 4 (B) another 90°.
- Appliance is aligned.

13 After setup

- Remove all transport packaging.
- Pull off the protective film from the outside of the housing.
- Clean the appliance. (see operating instructions)
- Note the type (model, number), appliance designation, appliance/serial number, purchase date and dealer's address.

14 Setting up several appliances

The appliances were developed for different installation options. If you want to install several appliances side by side or on top of each other, make sure that the following requirements are met:

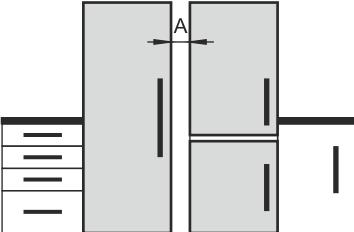
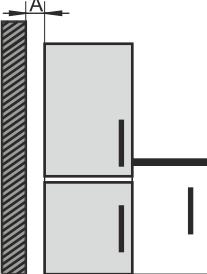
- Only install those appliances side by side or on top of each other that were developed for the purpose.
- Observe the instructions and the following table.

NOTICE

Risk of damage caused by water condensate!

- Do not set up the appliance next to another refrigeration/freezer unit.

Fitting the appliance in a kitchen unit

Model	Installation type
All models	individually
Models with a model designation that starts with S	Side-by-side (SBS)
Models without side wall heating	 <p>Next to each other: Install with a distance A from 70 mm (2 3/4 in) between the appliances. If you do not keep this distance, condensate can form on the side walls between the appliances.</p>  <p>At an outside wall: Install with a distance A as for a side-by-side installation. If you do not keep this distance, condensate can form on the side wall of the appliance.</p>

Models and their installation type

Assemble the appliances according to the separate assembly instructions.

15 Fitting the appliance in a kitchen unit

You can fit the appliance in a kitchen unit. Observe the following installation conditions:

- If you install a top-mounted cabinet above the appliance, you must allow for a ventilation cross-section with the depth at the rear of the top-mounted cabinet accordingly.

- If you install the appliance with the hinges next to a wall, you must account for the distance to the side of the appliance.
- To ensure that the door can be opened completely, the appliance must protrude by the thickness of the front. Depending on the depth of the niche depth, the appliance may protrude further.

Note

You can obtain a kit that will limit the door opening angle to 90° from customer service for appliances with a soft-close function.



WARNING

Risk of fire from short circuit!

- When setting up the appliance: Do not kink, trap, or damage the power cable.
- Do not operate the appliance with a defective power cable.

Make sure that the following requirements are fulfilled:

- Outlet is easily accessible and is not behind the appliance.
- Ventilation requirements are observed. (see 5 Ventilation requirements)
- Connection dimensions are taken into account. (see 20 Connecting the appliance to the power supply)
- Wall spacer brackets are mounted.*

Disposal of packaging

15.1 Niche dimensions for appliances with a handle

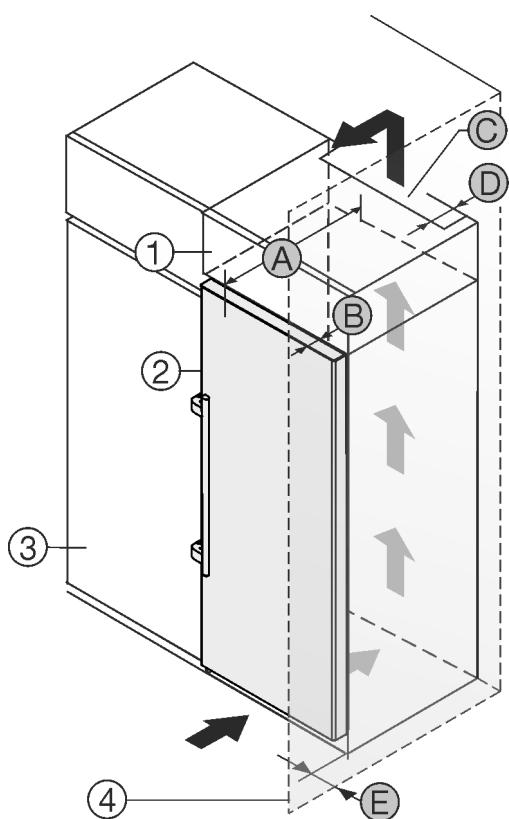


Fig. 5

(1) Top-mounted cabinet
(2) Appliance
(3) Kitchen cabinet
(4) Wall
(A) Appliance depth
(B) Door depth
(C) Ventilation cross-section
(D) Distance of the rear of the appliance
(E) Distance to the side of the appliance

Appliances with handle:

A	675 mm (26 9/16 in) ^x
B	75 mm (2 15/16 in)
C	at least 300 cm ² (46.5 in ²)
D	at least 50 mm (1 15/16 in)
E	at least 57 mm (2 1/4 in)

^x For appliances with the wall spacers, the dimension increases by 15 mm (5/8 in).*

16 Disposal of packaging



WARNING

Danger of suffocation from packaging materials and films!

- ▶ Do not allow children to play with packaging materials.

The packaging is made from recyclable materials:

- Corrugated card/cardboard
- Parts made of foamed polystyrene
- Films and bags from polyethylene
- Packing bands from polypropylene
- Wood frame nailed together with a polyethylene window*
- ▶ Take the packaging material to an official collection point.

17 Explanation of the symbols used

	There is a risk of injury when performing this step! Observe the safety instructions!
	The instructions apply to several models. Only do this step if it applies to your appliance.
	Please refer to the detailed description in the text section of the instructions for installation.
	This section applies either to a single-door appliance or a two-door appliance.
	Choose between the alternatives: Appliance with door hinge on the right or appliance with door hinge on the left.
	Installation step necessary for IceMaker and/or InfinitySpring.
	Only loosen the screws or slightly tighten them.

	Tighten the screw.		Aids needed for installation: Screwdriver
	Check whether the following step is necessary for your model.		Aids needed for installation: Scissors
	Check to ensure the right installation/the correct fit of the components used.		Aids needed for installation: Marker, erasable
	Re-measure the specified dimension and correct if necessary.		Enclosure: Remove components
	Tools for installation: Measuring rod		Properly dispose of components no longer needed.
 	Tools for installation: Electric screwdriver and insert We recommend a longer bit insert to reach the screws better.		
	Tools for installation: Level		
	Tools for installation: Open-end wrench with wrench sizes 7 and 10		TORX® 15
	Two people are required for this step.		TORX® 20
	This step is performed at the marked spot on the appliance.		TORX® 25
	Aids needed for installation: String		
	Aids needed for installation: Angular measure		

18 Reversing the door

Tools

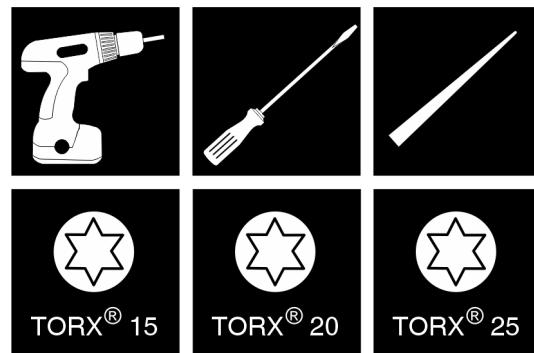


Fig. 6

NOTICE

Risk of damage due to colliding doors!

Damage to the appliances if set up Side-by-Side. If you set up two appliances in a specific Side-by-Side arrangement, the door hinges of both appliances are specified from the factory.

► Side-by-Side setup: Do not change the door hinge.

These sections apply for appliances **with a soft stop mechanism**:

- For appliances **with** a soft stop mechanism
- For all appliances

Reversing the door

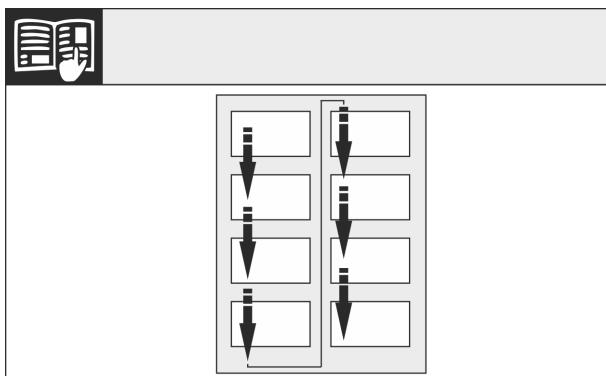


Fig. 7

Observe the reading direction.

18.1 Taking off the soft stop mechanism

For appliances with soft stop mechanism:

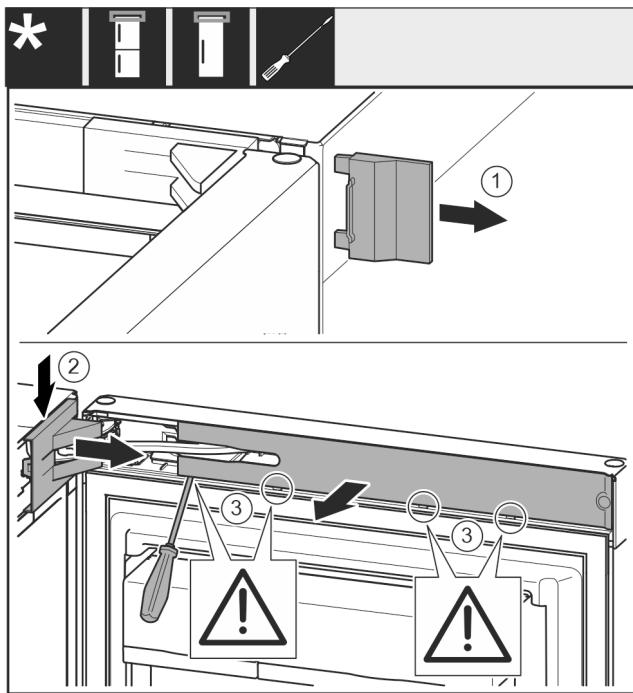


Fig. 8

► Open the door.

NOTICE

Risk of damage from the screwdriver!

If you damage the door seal, the door will not close correctly and cooling will be insufficient.

- Take care when using the screwdriver as a tool.
- Do not damage the door seal with the screwdriver.

- Remove the cover Fig. 8 (1).
- Snap out the swap bearing block cover Fig. 8 (2) and loosen it.
- Take off the swap bearing block cover Fig. 8 (2).
- Use a slotted screwdriver to snap out the faceplate Fig. 8 (3) and swivel it to the side.

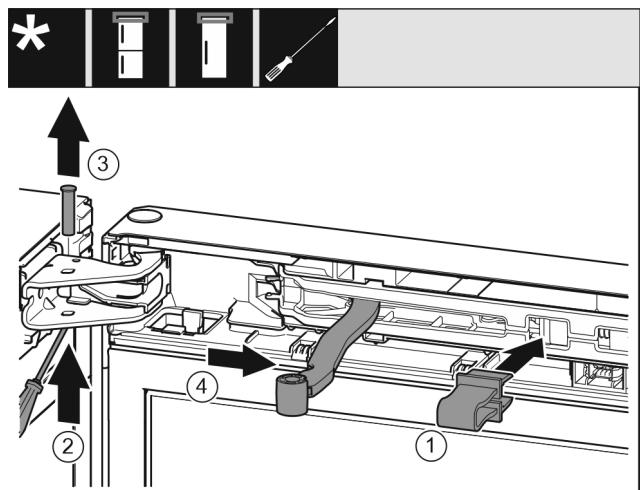


Fig. 9



CAUTION

Crushing hazard from the folding bracket!

- Engage the locking device.

- Snap the locking device Fig. 9 (1) into the opening.
- Pull out the pin Fig. 9 (2).
- Pull out the pin Fig. 9 (3) upward.
- Turn the joint Fig. 9 (4) towards the door.

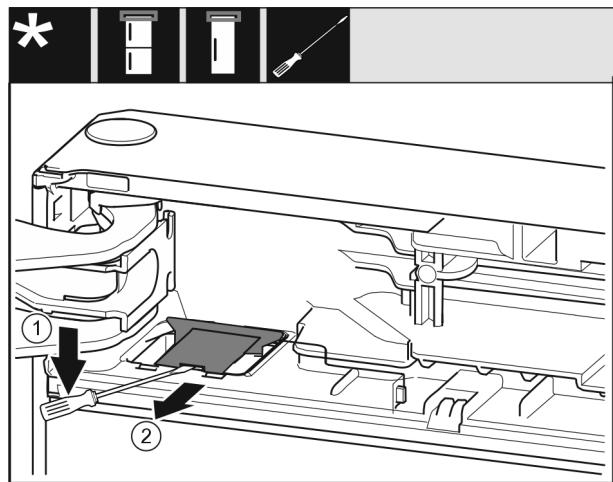


Fig. 10

- Use a screwdriver to snap out the cover Fig. 10 (1).
- Pull out the cover Fig. 10 (2).

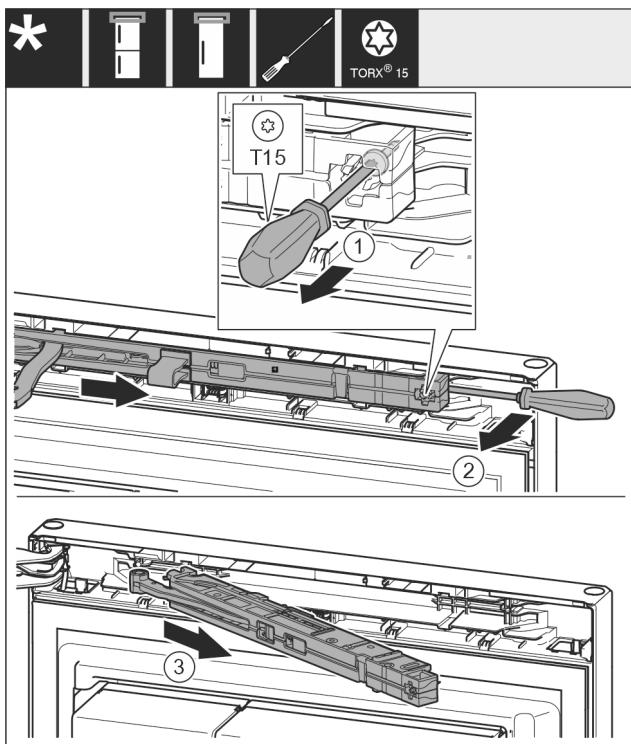


Fig. 11

- ▶ Loosen the screw Fig. 11 (1) on the closing damper unit with a 14 mm (9/16 in) screwdriver.
- ▶ Use the screwdriver to lift out the closing damper unit Fig. 11 (2) on the handle side.
- ▶ Pull out the closing damper unit Fig. 11 (3).

18.2 Emptying the door racks

- ▶ Take food out of the door racks.
- ▶ Food will not fall out of the door if you remove the door.

18.3 Removing the door

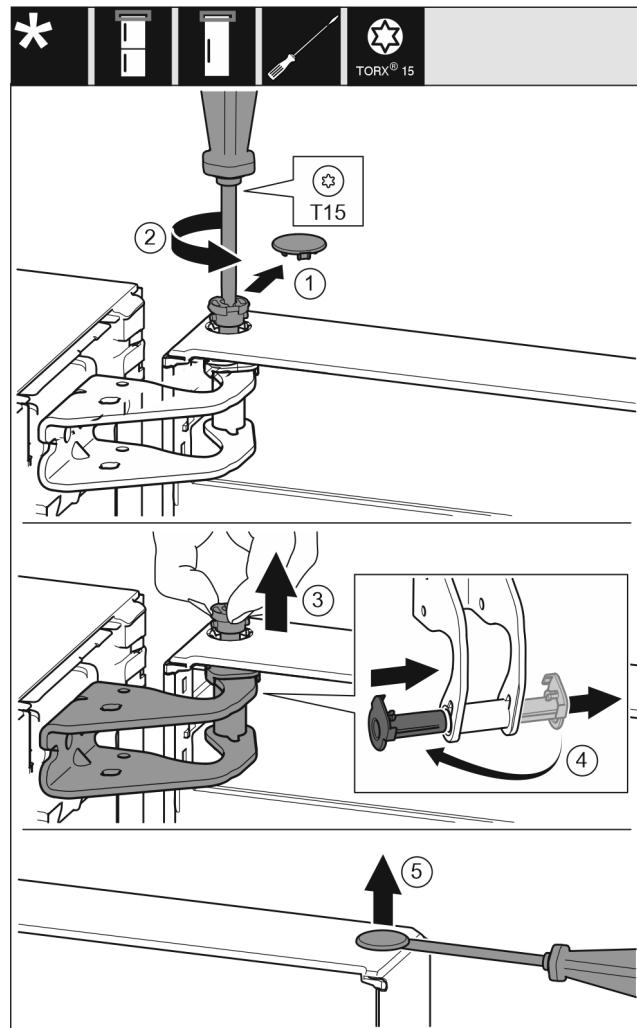


Fig. 12

- ▶ Carefully remove the cover (1).
- ▶ Slightly pull out the pin (2) with the screwdriver.



CAUTION

Risk of injury from door tipping out!
If you completely remove the pin on the door, the door may tip out and you may be injured.

- ▶ Hold the door before removing the pin.

- ▶ Hold the door.
- ▶ Pull out the pin (3) with your fingers.
- ▶ Pull out the bearing bushing (4) from the guide.
- ▶ Insert the bearing bushing (4) on the other side and snap it in.
- ▶ Lift up the door and set it down.
- ▶ Carefully lift the cover (5) with a screwdriver and remove it.

Reversing the door

18.4 Moving the upper bearing parts

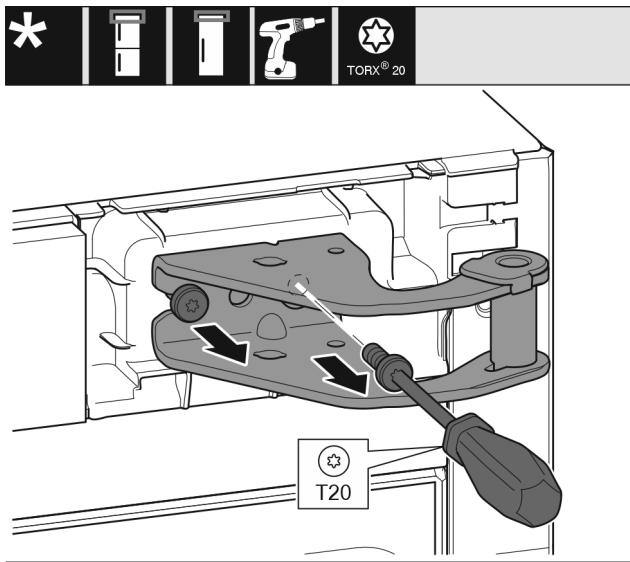


Fig. 13

- Unscrew the screws.
- Lift up the swap bearing block and remove it.



WARNING

Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close causing the appliance to cool improperly.

- Screw on the bearing brackets/bearing pins tightly with 4 Nm (3 ft lb).
- Check all screws and retighten them if necessary.

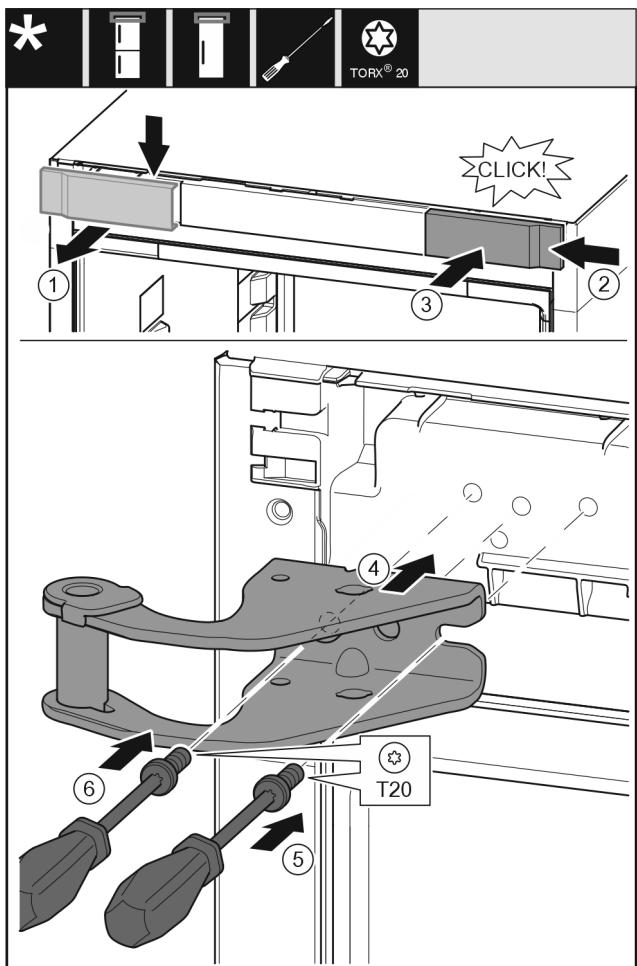


Fig. 14

- Remove the cover (1) from the top towards the front.
- Hang the cover (2) from the right turned by 180° to the other side.
- Snap in the cover (3).
- Attach the top swap bearing block (4).
- Tighten the screw (5).
- Tighten the screw (6).

18.5 Moving the lower bearing parts to the other side

For all appliances:



WARNING

Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close causing the appliance to cool improperly.

- Screw on the bearing brackets/bearing pins tightly with 4 Nm (3 ft lb).
- Check all screws and retighten them if necessary.

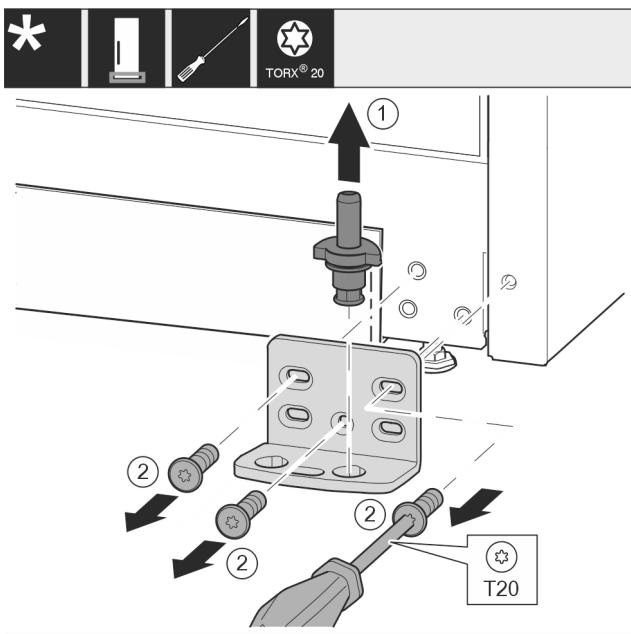


Fig. 15

- Completely pull out the bearing pin *Fig. 15 (1)* upward.
- Use a screwdriver to unscrew the screws *Fig. 15 (2)* and remove the swap bearing block.

For all appliances:

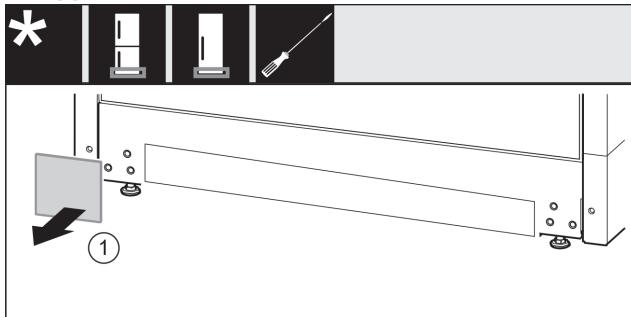


Fig. 16

- Remove the cover *Fig. 16 (1)*.

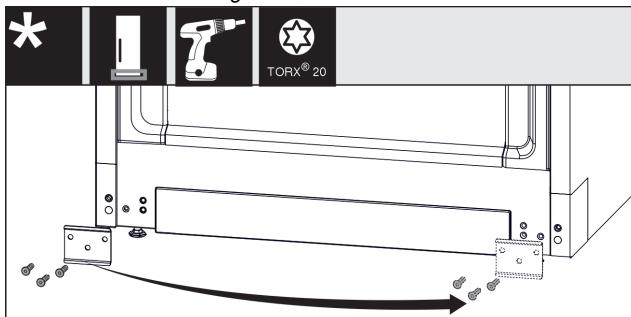


Fig. 17

- Screw off the faceplate *Fig. 17 (1)*, move it to the other side and screw it back on.
- Attach the swap bearing block onto the other side and screw it on using a screwdriver. Start with the screw (2) at the bottom center.
- Tighten screw (3) and screw (4).

- Insert the bearing pin (5) completely. In the process, make sure that the latching cam shows towards the rear.

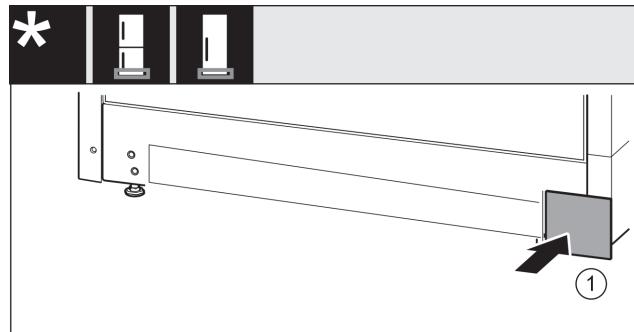


Fig. 18

- Re-attach the cover *Fig. 18 (1)* on the other side.

18.6 Moving the handles to the other side

For all appliances:

Reversing the door

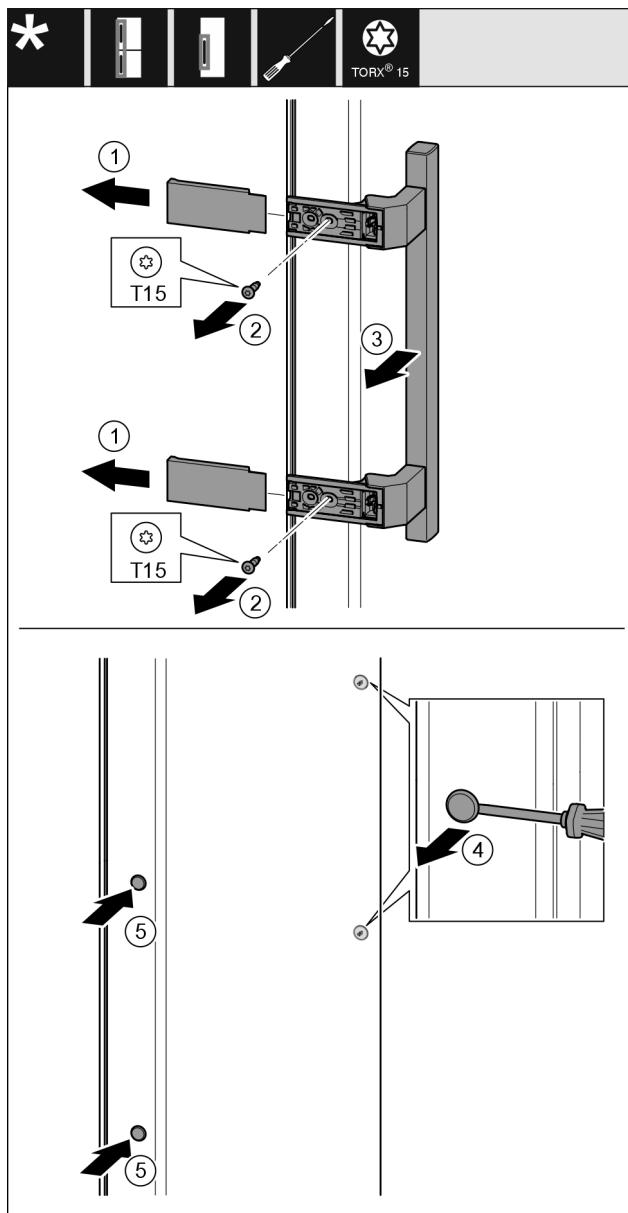


Fig. 19

- ▶ Pull off the cover Fig. 19 (1).
- ▶ Turn out the screws Fig. 19 (2) with the screw driver.
- ▶ Remove the handle Fig. 19 (3).
- ▶ Carefully lift the side plug Fig. 19 (4) with a slotted screwdriver and pull it out.
- ▶ Reinsert the plug Fig. 19 (5) on the other side.

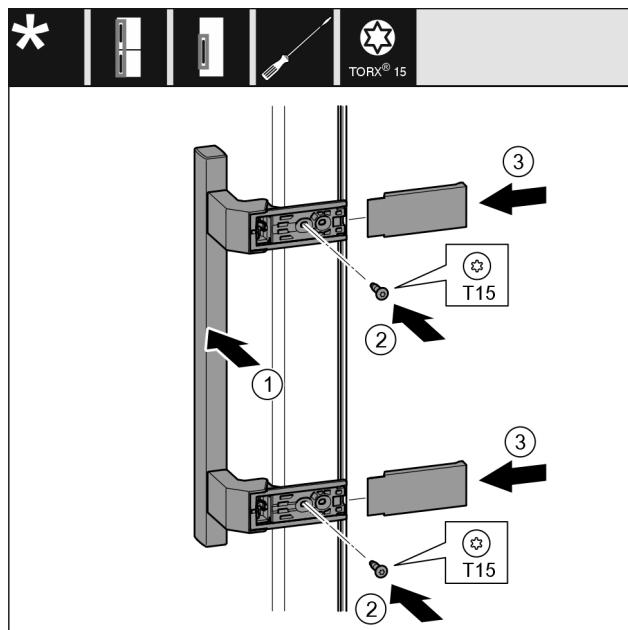


Fig. 20

- ▶ Attach the handle on Fig. 20 (1) the opposite side.
- ▶ The screw holes must be exactly above each other.
- ▶ Tighten the screws Fig. 20 (2) with the screwdriver.
- ▶ Attach the covers Fig. 20 (3) on the sides and slide them on.
- ▶ Ensure that they latch into place correctly.

18.7 Fitting the door

- ▶ Place the door on the bottom bearing pins.

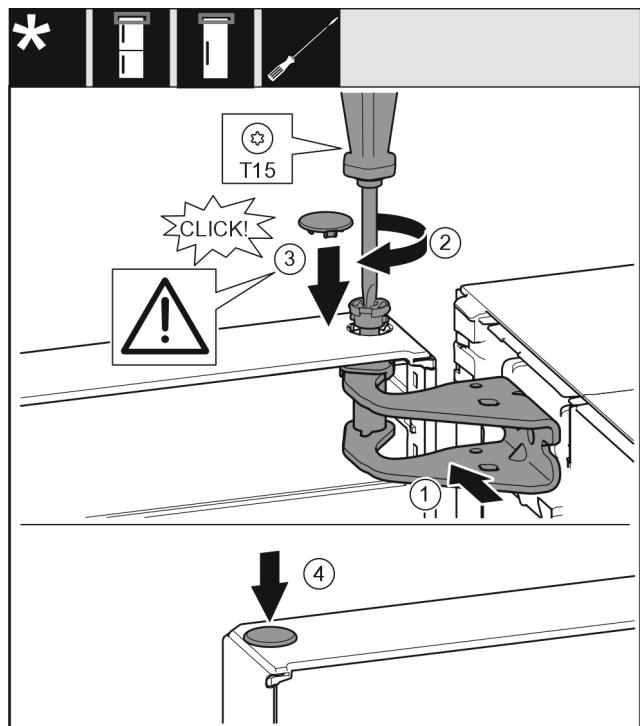


Fig. 21

- ▶ Align the door on the top towards the opening in the swap bearing block *Fig. 21 (1)*.
- ▶ Insert the pin *Fig. 21 (2)* and tighten it with the screwdriver.
- ▶ Insert the cover *Fig. 21 (3)*.
- ▶ Check to be sure that the cover *Fig. 21 (3)* is positioned on the door.
- ▶ Insert the cover *Fig. 21 (4)*.

18.8 Aligning the door

For all appliances:



WARNING

Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close causing the appliance to cool improperly.

- ▶ Screw the bearing brackets on firmly with 4 Nm (3 ft lb).
- ▶ Check all screws and retighten them if necessary.
- ▶ Align the doors flush with the appliance housing using the two slots in the lower bearing bracket, if needed. To do this undo the middle screw in the bottom bearing bracket with the T20 tool supplied. Undo the remaining screws a little with the T20 tool or with a T20 screwdriver and align via the slots.
- ▶ Prop up the door: Screw out the adjustable foot on the bearing bracket using the open-ended wrench SW10 until it comes into contact with the floor, then turn an additional 90°.

18.9 Appliances with closing damper: Installing the closing damper

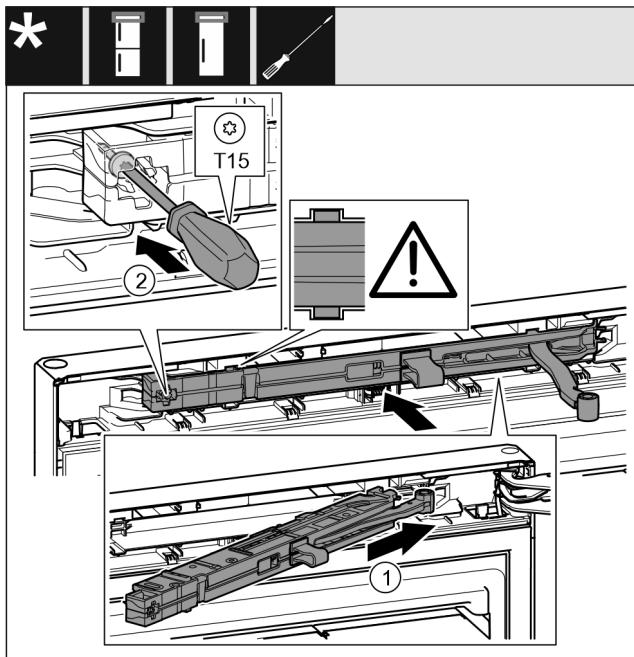


Fig. 22

- ▶ Slide the closing damper unit *Fig. 22 (1)* on the swap bearing block side up to the stop diagonally into the recess.
- ▶ Slide in the closing damper unit completely.
- ▶ The closing damper unit is positioned correctly if the ridge of the closing damper unit is in the guide in the housing.
- ▶ Tighten the screw *Fig. 22 (2)* with a screwdriver.

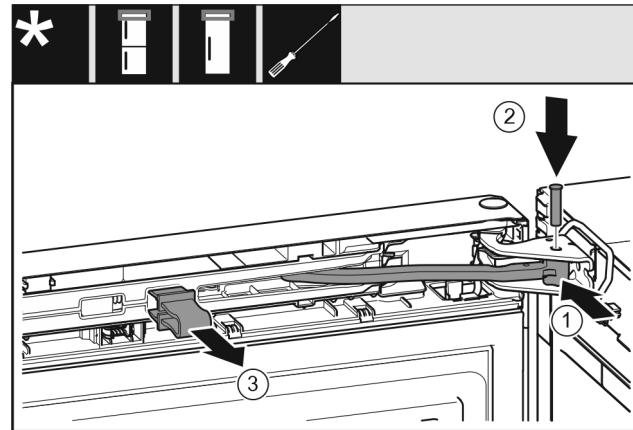


Fig. 23

The door is open 90°.

- ▶ Turn the joint *Fig. 23 (1)* in the swap bearing block.
- ▶ Insert the pin *Fig. 23 (2)* into the swap bearing block and joint. In the process, make sure that the latching cam is correctly positioned in the groove.
- ▶ Remove the locking device *Fig. 23 (3)*.

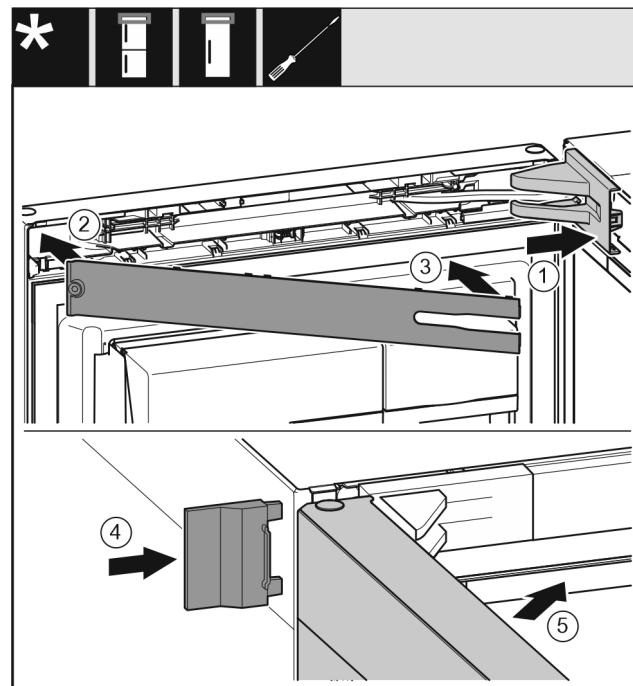


Fig. 24

- ▶ Position the swap bearing block cover *Fig. 24 (1)* and snap it in. You may need to push it carefully apart.
- ▶ Attach the cover *Fig. 24 (2)*.
- ▶ Swivel in the faceplate *Fig. 24 (3)* and snap it on.

Connecting the appliance to the water supply

- Slide on the outer cover Fig. 24 (4).
- Close the top door Fig. 24 (5).

19 Connecting the appliance to the water supply

Make sure that the following requirements are fulfilled:

- The dimensions for the water supply connection are known and complied with.
- The correct water pressure is maintained.
- Water is supplied to the appliance via a cold water pipe that can withstand the operating pressure and is connected to the drinking water supply.
- All equipment and devices used for the water supply comply with the applicable regulations in the country of use.
- The back of the appliance is accessible so that you can connect the appliance to the drinking water supply.
- A coupler between the R3/4 connection thread and the 1/4" OD copper pipe is supplied.
- There is a screen filter with a seal in the coupler. The screen filter with a seal is supplied.
- A **1/4" OD copper pipe** is used to connect the water supply to the solenoid valve. **This is not supplied with the appliance.**
- There is an adaptor between the hose 1/4" OD copper pipe and the domestic water connection so that you can turn off the water supply if necessary.
- The adaptor is not directly behind the appliance and is easily accessible. This way, you can push the appliance as close as possible to the wall and can quickly turn off the faucet if necessary.



WARNING

Risk of electric shock from water!

- Before connecting to the water hose: Disconnect the appliance from the mains.
- Before connecting to water lines: Shut off the water supply.
- Make sure that only qualified personnel connect the device to the drinking water supply.



WARNING

Risk of poisoning due to contaminated water!

- Connect to potable water supply only.

19.1 Connecting the water pipe

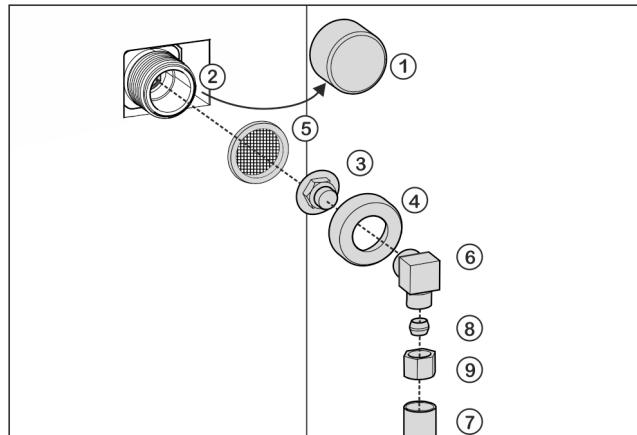


Fig. 25

(1) Cap	(6) Angle piece
(2) Solenoid valve	(7) Water pipe (e. g. 1/4" OD copper pipe)
(3) Coupler	(8) Clamp ring
(4) Union nut	(9) Nut
(5) Screen filter	

NOTICE

Risk of damage from incorrect installation!

- Do not damage or kink the water pipe (e. g. copper pipe) during installation.
- Do not damage or kink the water pipe (e. g. copper pipe) when setting up the appliance.

Connecting the coupler to the appliance:

- Remove cap Fig. 25 (1) from solenoid valve Fig. 25 (2).
- Insert coupler Fig. 25 (3) into union nut Fig. 25 (4).

NOTICE

The filter can be damaged if not correctly fitted!

- Observe the following instruction when putting in the filter.

- Insert the filter Fig. 25 (5) with the recess pointing down towards the coupler Fig. 25 (3).

NOTICE

The thread can be damaged if the union nut is overtightened!

- Observe the following instructions for fitting the union nut on the solenoid valve.

- Screw the union nut Fig. 25 (4) by hand onto the thread of the solenoid valve Fig. 25 (2) until it is firmly in place.

► The coupler is connected to the appliance.

90° bend in the water connection: Connecting the water hose to the elbow connector:

- Screw on angle piece Fig. 25 (6).
- Connect the water pipe Fig. 25 (7) (e. g. 1/4" OD copper pipe) with the clamp ring Fig. 25 (8) and nut Fig. 25 (9) to the elbow connector Fig. 25 (6).
- The water pipe is connected to the elbow connector.

Connecting the appliance to the power supply

-or-

No bend in the water connection: Connecting the water hose to the coupler:

- If necessary: Fasten the water pipe *Fig. 25 (7)* to the housing with the guide clip.
- Put angle piece *Fig. 25 (6)* to one side.
- Connect the water pipe *Fig. 25 (7)* (e. g. 1/4" OD copper pipe) with the clamp ring *Fig. 25 (8)* and nut *Fig. 25 (9)* to the coupler *Fig. 25 (3)*.
- If necessary: Fasten the water pipe *Fig. 25 (7)* to the housing with the guide clip.
- The water pipe is connected to the coupler.

Fitting the adaptor between the water pipe and the water supply:

- Connect the water pipe (e. g. 1/4" OD copper pipe) to the water supply with a suitable adaptor.
- The water is connected to the water supply with an adaptor.

- The appliance is set up in accordance with the regulations. (see 10 Mounting wall spacers*)
- Requirements for the electrical connection are met.
- Dimensions for connection in accordance with regulations are known and observed. (see 6 Connection dimensions for the power supply)
- Mains voltage and frequency correspond to the specifications on the type plate.
- The socket is grounded and fused in accordance with regulations.
- The tripping current for the fuse is between 10 A and 16 A.
- Outlet is easily accessible and is not behind the appliance. (see 6 Connection dimensions for the power supply)

NOTICE

Danger of damage to incorrect operation!

Damage to the electrical components of the appliance.

- Only use the supplied power cable.



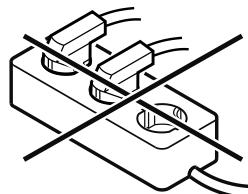
WARNING

Danger of fire due to incorrect connection!

Burns.

Damage to the appliance.

- Do not use an extension cord.
- Do not use a multipoint connector strip.



NOTICE

Danger of damage to incorrect connection!

Damage to the appliance.

- Do not connect the appliance to a stand-alone inverter, e.g. solar power systems and petrol generators.

- Connect the mains plug of the power cord to the power supply. Ensure the main plug is firmly plugged into the outlet.
- The Liebherr logo appears in the display.
- The display switches to the standby symbol.
- If no action is taken within 60 seconds: Standby symbol fades or disappears.
- Appliance is connected. For initial commissioning, see the next chapter or the operating instructions.

19.2 Check the water system

Before you completely install the appliance, Liebherr recommends checking the water system for leaks.

- Slowly turn on the water feed.
- Check the hose, water feed and connections for leaks.
- The water system has now been checked for leaks.
- The water system is not leaking: You can install up the appliance completely.

Note

IceMaker: Before the first use, you must clean the IceMaker. (see Quick Start Guide or operating instructions)

20 Connecting the appliance to the power supply



WARNING

Danger of electric shock and injury due to damaged appliance or damaged mains cable!

Cuts and fatal injury. If the appliance or the mains cable is damaged during transport, you may be electrocuted. You could also cut yourself on damaged parts of the appliance housing.

- Check the appliance and the mains cable for damage after transport.
- Never put the appliance into operation if the appliance or the mains cable are damaged.
- Contact Customer Service.

You can connect your appliance to the mains using the power cable supplied separately. The mains power cable has an appliance coupler at one end and a mains plug at the other end.

Make sure that the following requirements are fulfilled:

- The appliance and power cable are undamaged.



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EN Freezer

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