



Installation Guide

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LIEBHERR

General safety instructions

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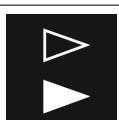
Congratulations on the purchase of your new appliance. With this purchase, you have chosen all the advantages of the latest refrigeration technology, guaranteeing you a high-quality appliance with a long life span and high operating safety.

The equipment of your appliance gives you the highest level of day-to-day ease of operation.

Together we are making an active contribution to the conservation of our environment by purchasing this appliance which is manufactured in an environmentally friendly process with the use of recyclable materials.

We hope you enjoy your new appliance.

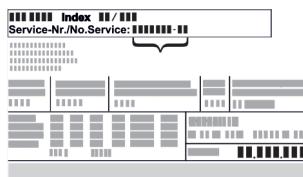
The manufacturer is constantly working to improve all types and models. Therefore, please be aware that we reserve the right to make changes to the shape, equipment and technology.

| Symbol | Explanation |
|--|--|
|  | Read instructions Please read the information in these instructions carefully to understand all of the benefits of your new appliance. |
|  | Check appliance Check all parts for transport damage. If you have any complaints, please contact your agent or customer service. |
|  | Differences These instructions apply to a range of models, so there may be differences. Sections that apply to certain models only are indicated by an asterisk (*). |
|  | Instructions and results Instructions are marked with a ►. Results are marked with a ▷. |
|  | Videos Videos about the appliances are available on the YouTube channel of Liebherr-Hausgeräte. |

1 General safety instructions

- Please keep this assembly manual in a safe place so you can refer back to it at any time.
- If you pass the appliance on, please hand this assembly manual to the new owner.
- Read this assembly manual before installation and use in order to use the appliance safely and correctly. Follow the instructions, safety instructions and warning messages included at all times. They are important for ensuring you can operate and install the appliance safely and without any problems.
- First read the general safety instructions in the "General safety instructions" section of the **operating instructions**, which accompany these installation instructions, and follow them. If you cannot find the **operating instructions**, you can download the **operating instructions** from the internet by entering the service number at home.liebherr.com/fridge-manuals. The

service number can be found on the serial



tag:

- **Observe the warning messages and other detailed information in the other sections when installing the appliance:**

| | | |
|--|---------|---|
| | DANGER | indicates a hazardous situation, which if not avoided, will result in death or serious injury. |
| | WARNING | indicates a hazardous situation, which if not avoided, could result in death or serious injury. |
| | CAUTION | indicates a hazardous situation, which if not avoided, will result in minor or moderate injury. |
| | NOTICE | indicates a hazardous situation, which if not avoided, could result in damage to property. |
| | Note | indicates useful advice and tips. |

2 Setup conditions



WARNING

Risk of fire due to moisture!

If live parts or the power cord get wet, this can cause a short circuit.

► The appliance is designed for use in enclosed spaces. Do not operate the appliance in open space or in damp areas or where there is spray.

Normal use

- Only set up and use the appliance in enclosed spaces.

2.1 Space



WARNING

Leaking refrigerant and oil!

Fire. The refrigerant contained within the appliance is environmentally friendly, but flammable. The oil contained within the appliance is flammable. Escaping refrigerant and oil can ignite if they are of high enough concentration and are exposed to an external heat source.

► Do not damage the pipelines of the coolant circuit and the compressor.

- If the appliance is installed in a very damp environment condensate water may form on the outside of the appliance.
Always make sure the installation area is well ventilated..
- The more refrigerant there is in the appliance, the larger the space it is installed in must be. If the space is too small, any leak may create a flammable mixture of gas and air. For every 8 g (0.02 lb) size of the installation space must be at least 1 m³ (35.5 ft³). Specifications on the refrigerant in the appliance can be found on the serial tag plate inside the appliance.

2.1.1 Installation surface

- The floor of the installation site must be horizontal and level.
- The height of the appliance base must be the same as the surrounding floor.

2.1.2 Installation position

- Do not install the appliance in direct sunlight or next to an oven, heater, or similar heat source.
- Always stand the appliance backed directly to the wall using the enclosed wall spacers (see below).

2.2 Fitting the appliance into the kitchen unit

The appliance can be built into kitchen cabinets.

Setup conditions

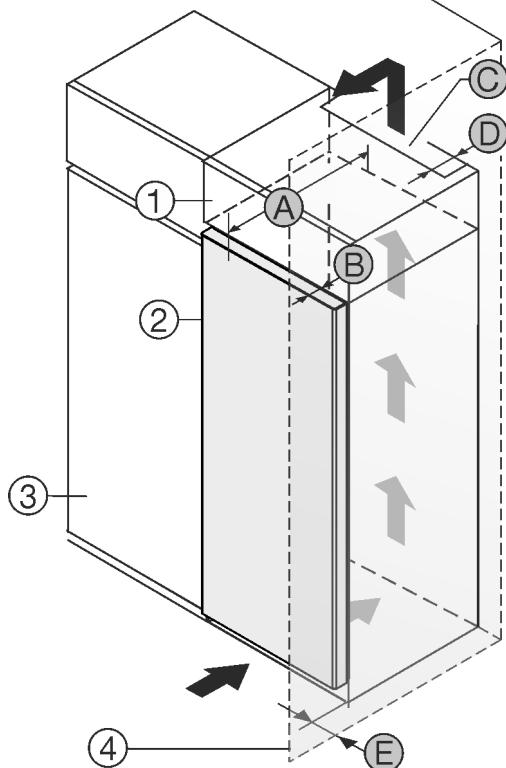


Fig. 1

(1) Top cupboard*
(2) Appliance*

(3) Kitchen cabinet*

(4) Wall*

(A) Appliance depth*

Set up the appliance directly next to the kitchen cabinet Fig. 1 (3).*

There must be a ventilation shaft at the depth Fig. 1 (D) of the back of the top cupboard over the entire width of the top cupboard.*

The cross section of the ventilation gap Fig. 1 (C) must be maintained below the ceiling.*

If the appliance is installed with the hinges next to a wall Fig. 1 (4), the distance between the appliance and the wall must be at least 13 mm (0.51 in).*

In order to be able to fully open the door, the appliance must protrude by the depth Fig. 1 (B) of the door from the front of the kitchen cabinet. Regardless of the depth of the kitchen cabinets Fig. 1 (3) and use of wall spaces, the appliance can protrude further.*

| A* | B* | C* | D* | E* |
|---------------------|------------------|--|----------------------------|----------------------------|
| 675 mm 26.57 in* | 75 mm 2.95 in | Min. 300 cm ² (46.5 in ²) | Min. 50 mm (1.97 in) | Min. 13 mm (0.51 in) |

Appliances without handle / with recessed grip

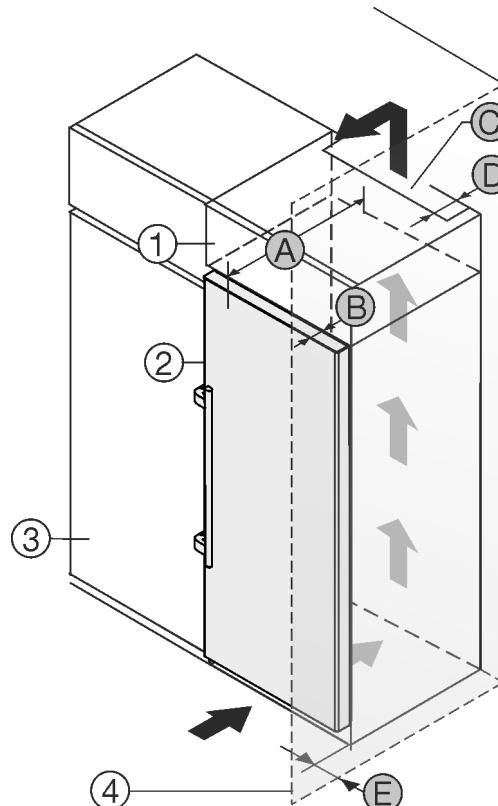


Fig. 2

(1) Top cabinet*
(2) Appliance*

(3) Kitchen cabinet*

(4) Wall*

(A) Appliance depth*

Set up the appliance directly next to the kitchen cabinet Fig. 2 (3).*

There must be a ventilation shaft at the depth Fig. 2 (D) of the back of the top cupboard over the entire width of the top cupboard.*

The cross section of the ventilation gap Fig. 2 (C) must be maintained below the ceiling.*

If the appliance is installed with the hinges next to a wall Fig. 2 (4), the distance between the appliance and the wall must be at least 57 mm (2.24 in). This is how far the handle protrudes when the door is open.*

In order to be able to fully open the door, the appliance must protrude by the depth Fig. 2 (B) of the door from the front of the kitchen cabinet. Regardless of the depth of the kitchen cabinets Fig. 2 (3) and use of wall spaces, the appliance can protrude further.*

| A* | B* | C* | D* | E* |
|---------------------------------|------------------|--|----------------------------|----------------------------|
| 675 mm 26.57 in ^x | 75 mm 2.95 in | Min. 300 cm ² (46.5 in ²) | Min. 50 mm (1.97 in) | Min. 57 mm (2.24 in) |

Appliances with lever handle

Note

A set for restricting the door opening angle to 90° can be acquired from Customer Services for appliances with soft closing.

Ensure that the following conditions are met:

- Recess dimensions are adhered to .
- Ventilation requirements are complied with (see 4 Ventilation requirements) .

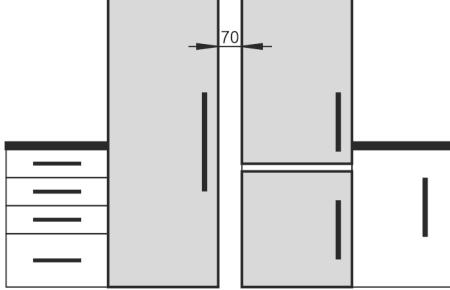
2.3 Setting up multiple appliances

NOTICE

Risk of damage caused by water condensate!

- Do not install this device directly beside another fridge/freezer compartment.

These appliances are designed for different types of installation. Only combine appliances if the appliances are designed for this. The following table shows the installation options by model:

| Setup type | Model |
|---|---|
| Single | All models |
| Side-by-Side (SBS) | Model that start with S |
| Side-by-side with a distance of 70 mm (2.76 in) between appliances Otherwise condensation will build up between the units. | All models without side wall heating  Fig. 3 |

Assemble appliances according to separate installation instructions.

2.4 Electrical connection



WARNING

Danger of fire due to incorrect positioning!

If the power supply cable or plug touches the back of the appliance, the vibration can damage the power supply cable or the plug resulting in a short circuit.

- Make sure the power supply cable is not trapped under the appliance when you position the appliance.
- Install the appliance so that it does not touch any plugs or power cables.
- Do not connect any appliances to sockets in the area of the back of the appliance.
- Do **not** place and operate power strips/power distributors and other electronic devices (such as halogen transformers) at the back of the appliances.

3 Installation dimensions

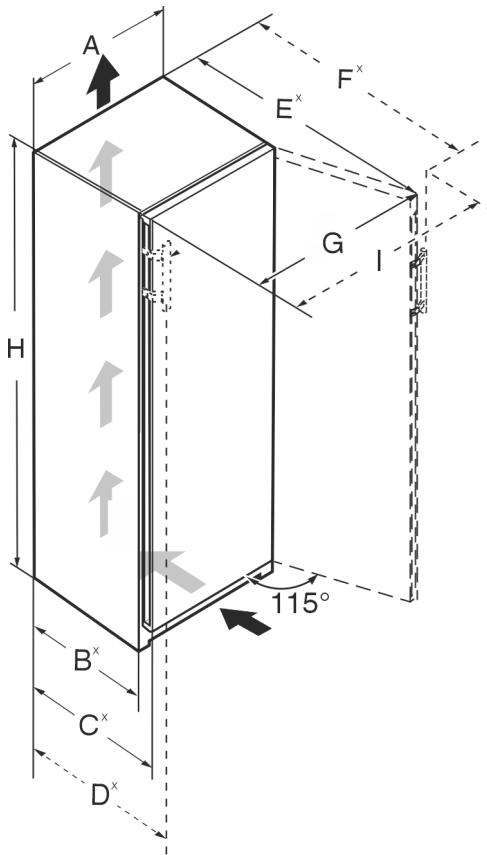


Fig. 4

| | H | A | B | C | D | G | I | E | F |
|---------|---------------------|-------------------|---------------------------------|---------------------------------|---------------------------------|--------------------|--------------------|---------------------------------|----------------------------------|
| SRB5280 | 1855 mm 73.03 in | 597 mm 23.5 in | 611 mm 24.06 in ^x | 675 mm 26.57 in ^x | – | 848 mm 33.39 in | – | 1176 mm 46.3 in ^x | – |
| SRB5290 | 1855 mm 73.03 in | 597 mm 23.5 in | 611 mm 24.06 in ^x | 675 mm 26.57 in ^x | 719 mm 28.31 in ^x | 848 mm 33.39 in | 880 mm 34.65 in | 1176 mm 46.3 in ^x | 1186 mm 46.69 in ^x |

Ventilation requirements

For appliances with supplied wall spacers, the dimensions must be increased by 15 mm (0.59 in) (see 7 Mounting wall spacers).

4 Ventilation requirements

NOTICE

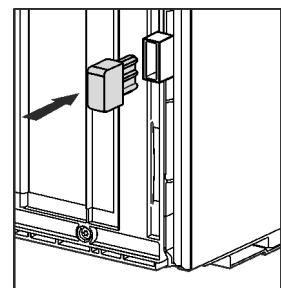
Risk of damage due to overheating in the case of insufficient ventilation!

In the case of insufficient ventilation, the compressor can be damaged.

- Make sure there is sufficient ventilation.
- Observe the ventilation requirements.

If the appliance is integrated in a fitted kitchen, the following ventilation requirements must be met:

- The spacing fins on the back of the appliance are used to ensure sufficient ventilation. These must not lie in cavities or recesses in their final installation position.
- Basically, the larger the ventilation gap, the more energy the appliance saves during operation.



5 Transporting the appliance

- On initial setup: Transport the appliance in its packaging.
- When transporting after initial setup (e.g. relocation): Transport the appliance unloaded.
- Transport the appliance upright.
- Use two people when transporting the appliance.

6 Unpacking the appliance

If the appliance is damaged check with the supplier immediately before connecting it.

- Check the appliance and packaging for damage during transport. If you suspect any damage, please contact your supplier immediately.
- Remove all materials that could prevent it from being installed properly or prevent proper ventilation from the back or the side panels of the appliance.
- Remove all protective films from the appliance. Do not use sharp or pointed objects for this.

7 Mounting wall spacers

The spacers must be used in order to reach the declared energy consumption levels as well as to avoid the formation of condensate water at high levels of ambient humidity. These will extend the depth of the appliance by approx. 15 mm (0.59 in). The appliance is fully functional if the spacers are not used, but it will consume slightly more energy.

- If wall spacers are supplied with an appliance, these wall spaces must be mounted on the left and right of the back of the appliance.

8 Setting up the device

CAUTION

Risk of personal injury!

- Have two people move this appliance into place.

WARNING

Unstable appliance!

Risk of injury and damage. The appliance can tip over.

- Secure the appliance according to the operating instructions.

WARNING

Danger of fire and damage!

- Do not place devices that give off heat, e.g. microwaves, toasters, etc. on the appliance.

Make sure that the following requirements are fulfilled:

- Only move the appliance when it is not loaded.
- Only set up the appliance when someone is present to help you.

9 Setting up the appliance level

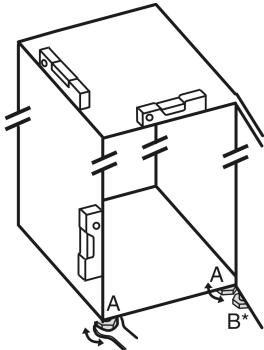
CAUTION

Risk of injury or damage from the appliance tipping or the door falling open!

If the additional adjustable foot on the base support is not correctly positioned on the floor, there is a risk of the door falling open or the appliance tipping. This can lead to injury or property damage.

- Unscrew the additional adjustable foot on the support until it reaches the floor.
- Then turn it another 90°.

- ▶ Align the appliance so that it stands firmly and by applying the accompanying spanner to the adjustable height feet (A) and using a spirit level.
- ▶ Then prop up the door: Lower the adjustable foot on the bearing bracket (B) until it contacts the floor, then turn it an additional 90°.
- ▶ Then prop up the door: Screw out the adjustable foot on the bearing bracket (B) using the open-ended wrench SW10 until it comes into contact with the floor, then turn an additional 90°.



10 After setup

- ▶ Pull off the protective film from the outside of the housing.
- ▶ Pull off the protective film from the trim strips.
- ▶ Pull off the protective film from the trim strips and drawer fronts.
- ▶ Pull off the protective film from the stainless steel rear panel.
- ▶ Remove all transport packaging.
- ▶ Clean the appliance.
- ▶ Make a note of type (model, number), appliance designation, appliance/serial no., date of purchase, and dealer address in the designated fields.

11 Disposal of packaging



WARNING

Danger of suffocation from packaging materials and films!

- ▶ Do not allow children to play with packaging materials.

The packaging is made from recyclable materials:



- Corrugated card/cardboard
- Parts made of foamed polystyrene
- Films and bags from polyethylene
- Packing bands from polypropylene
- Wood frame nailed together with a polyethylene window*
- ▶ Take the packaging material to an official collection point.

12 Explanatory symbols used

| | |
|--|---|
| | There is the risk of injury when doing this! Obey the safety instructions! |
| | These instructions apply to several models. Only perform this step if it applies to your appliance. |
| | To install, please follow the detailed description in the Guide. |
| | This section applies either to a single-door appliance or a double-door appliance. |
| | Choose one of the options: Appliance with right-hinged door or appliance with left-hinged door. |
| | Installation step necessary with IceMaker and/or InfinitySpring. |
| | Loosen or tighten screws slightly. |
| | Tighten the screws fully. |
| | Check to see if the next step applies for your model. |
| | Check the components are in correctly. |
| | Measure the specified measurement and adjust if necessary. |
| | Installation tool: Meter stick |
| | Tool for assembly: Cordless screwdriver and attachments |

Reversing the door

| | |
|---|--|
|  | Tool for assembly: Spirit level |
|  | Tool for assembly: Size 7 and size 10 spanner |
|  | Two people are required for this step. |
|  | This step takes place at the selected location of the appliance. |
|  | Aid for assembly: String |
|  | Aid for assembly: Square |
|  | Aid for assembly: Screwdriver |
|  | Aid for assembly: Scissors |
|  | Aid for assembly: Non-permanent marker pen |
|  | Accessory kit: Remove components |
|  | Dispose of components that are no longer needed. |

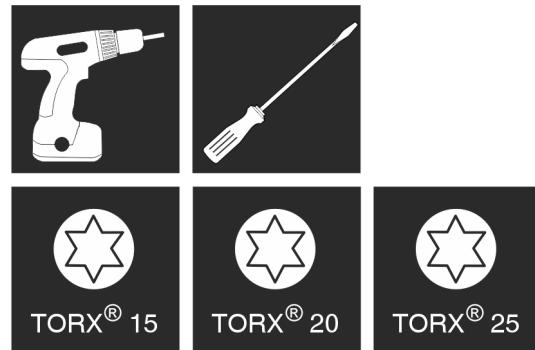


Fig. 5



WARNING

Risk of bodily injury due to the door falling off. If the bearing parts are not installed with the proper torque, the door may fall off. In addition, the door may not close, thus impairing the cooling performance of the appliance.

- Die Lagerböcke/Lagerbolzen fest mit 4 Nm (3 lb-ft) anschrauben.
- Check all screws and retighten if necessary.

NOTICE

Risk of damage to side-by-side appliances caused by condensate!

Certain appliances can be set up as side-by-side combinations (two appliances beside one another).

If your appliance is a **side-by-side appliance**:

- Install the SBS combination in accordance with the accompanying sheet.

If the **configuration of appliances is specified**:

- Do not change the door stop.

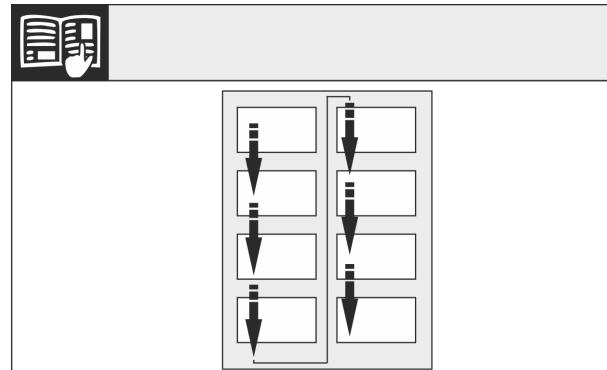


Fig. 6

Observe the reading direction.

13 Reversing the door

Tools

13.1 Taking off the soft stop mechanism

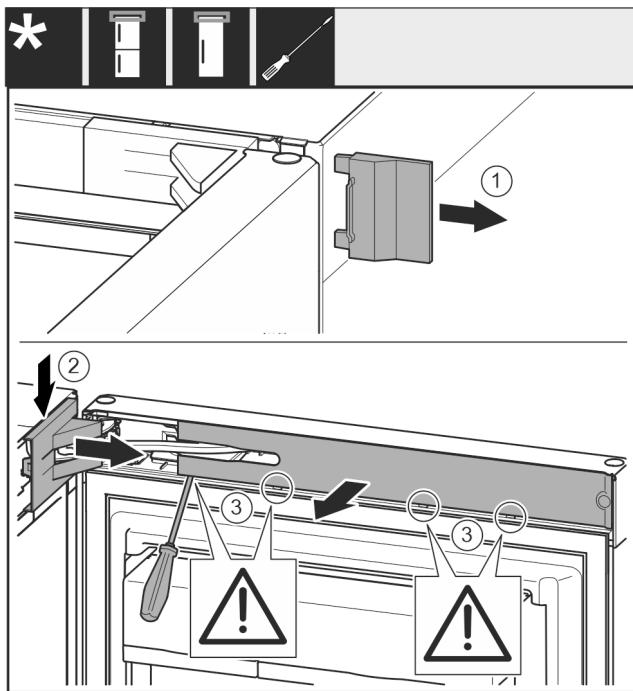


Fig. 7

- Open the door.

NOTICE

Risk of damage!

If the door seal is damaged the door may not close properly and the level of cooling is insufficient.

- Do not damage the door seal with the screwdriver!

- Remove the outer cover. Fig. 7 (1)
- Disengage and release the bearing bracket cover. Remove the bearing bracket cover. Fig. 7 (2)
- Unlatch the panel with a slotted screwdriver and swivel it to one side. Fig. 7 (3)

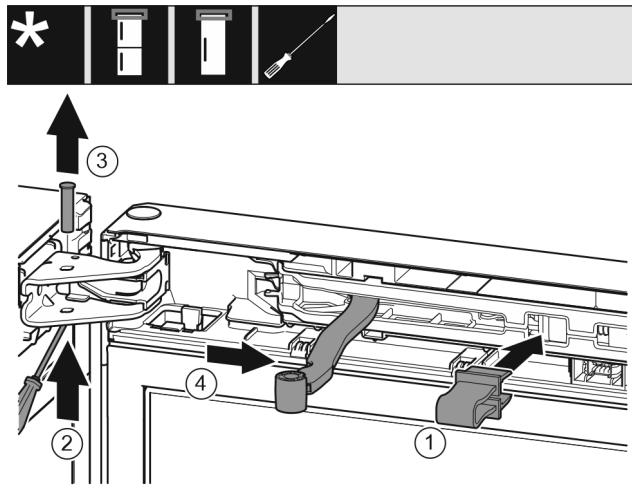


Fig. 8



CAUTION

Crushing hazard from the folding bracket!

- Engage the locking device.

- Engage the locking device in the opening. Fig. 8 (1)
- Unscrew the bolt with a screwdriver. Fig. 8 (2)
- Remove the bolt upwards. Fig. 8 (3)
- Turn the hinge in the direction of the door. Fig. 8 (4)

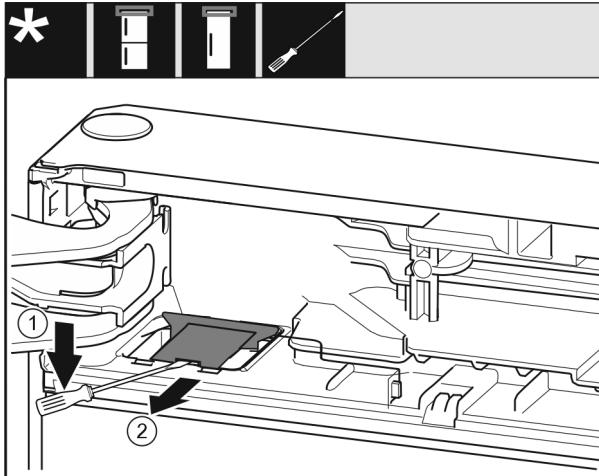


Fig. 9

- Unlatch the cover with a slotted screwdriver and lift it up. Fig. 9 (1)
- Take out the cover. Fig. 9 (2)

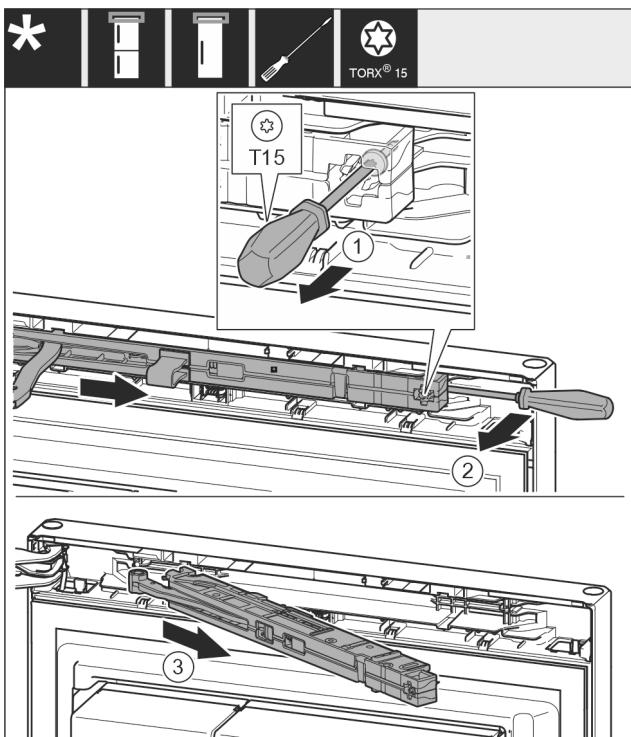


Fig. 10

- Loosen the soft stop unit screw with a T15 screwdriver approx. 14 mm (0.55 in). Fig. 10 (1)

Reversing the door

- ▶ Insert a screwdriver behind the soft stop mechanism on the handle side and rotate the unit forwards. *Fig. 10 (2)*
- ▶ Pull out the soft stop unit. *Fig. 10 (3)*

13.2 Removing the door

Note

- ▶ To prevent food items from falling out, take all food out of the door racks before removing the door.

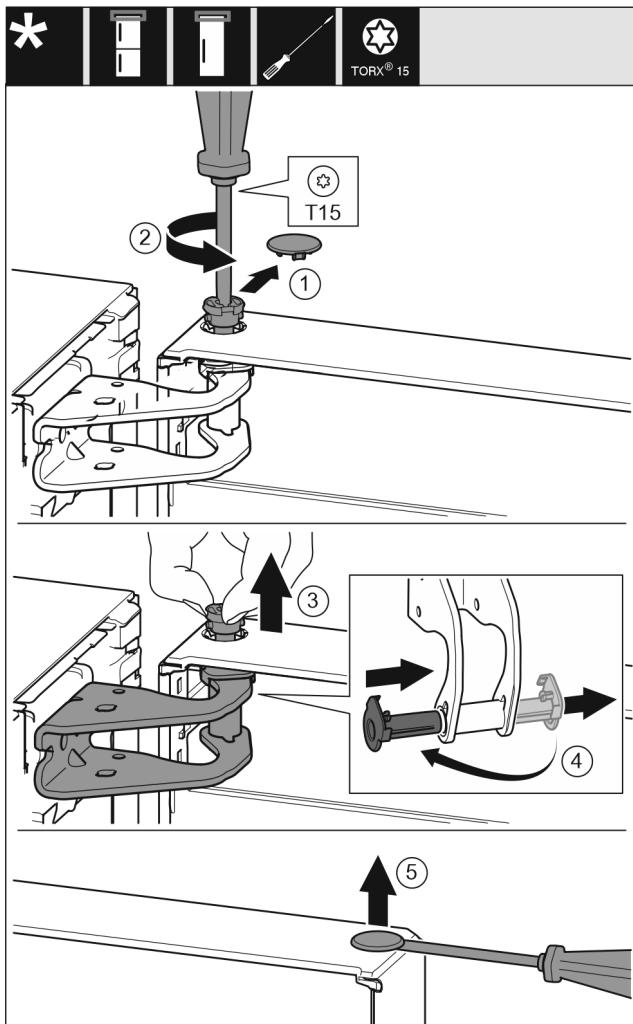


Fig. 11



CAUTION

Risk of injury if the door tips out!

- ▶ Keep a steady grip on the door.
- ▶ Set the door down carefully.

- ▶ Carefully remove the protective cover. *Fig. 11 (1)*
- ▶ Loosen the bolts slightly with a T15 screwdriver. *Fig. 11 (2)*
- ▶ Hold the door and remove the bolts with your fingers. *Fig. 11 (3)*

- ▶ Pull the bearing bush out of the guide. Insert from the other side and latch into place. *Fig. 11 (4)*
- ▶ Lift the door and place it to one side.
- ▶ Carefully lift the plugs out of the door bearing bush with a slotted screwdriver and remove them. *Fig. 11 (5)*

13.3 Moving the upper bearing parts to the other side

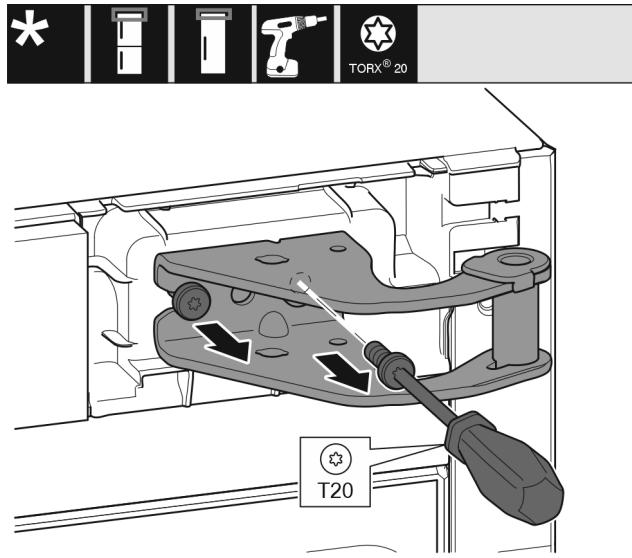


Fig. 12

- ▶ Remove both screws with a T20 screwdriver.
- ▶ Lift and remove the bearing bracket.

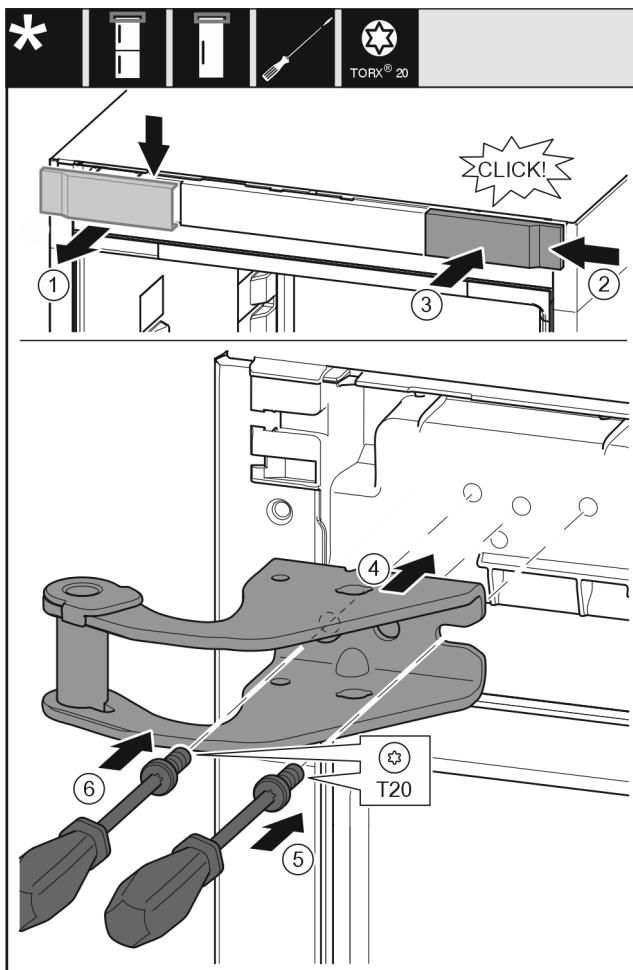


Fig. 13

- Take off the cover to the front from above. *Fig. 13 (1)*
- Rotate the cover 180° and clip onto the other side from the right. *Fig. 13 (2)*
- Latch the cover into place. *Fig. 13 (3)*
- Position the upper bearing bracket. *Fig. 13 (4)*
- Insert the screw with a T20 screwdriver and tighten it. *Fig. 13 (5)*
- Insert the screw with a T20 screwdriver and tighten it. *Fig. 13 (6)*

13.4 Moving the lower bearing parts to the other side

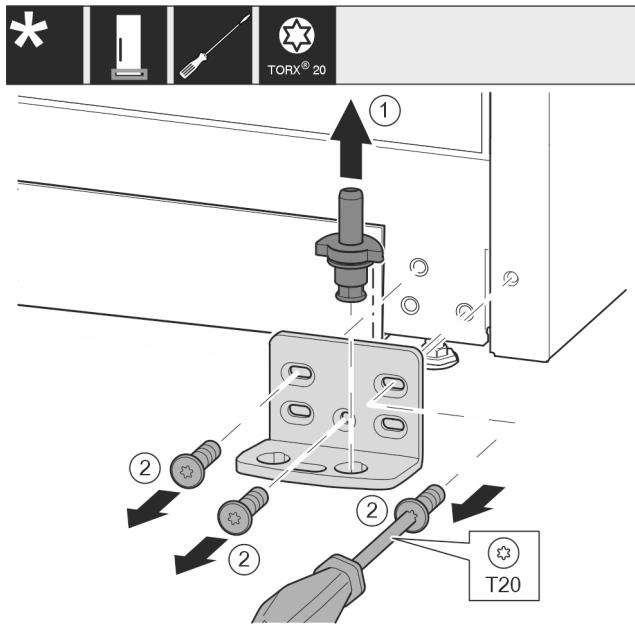


Fig. 14

- Lift the bearing pin completely upward and remove it. *Fig. 14 (1)*
- Remove the screws with the T20 screwdriver and take off the bearing bracket. *Fig. 14 (2)*

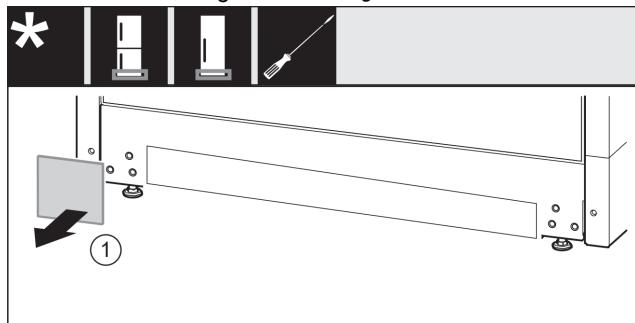


Fig. 15

- Take off the cover. *Fig. 15 (1)*

Reversing the door

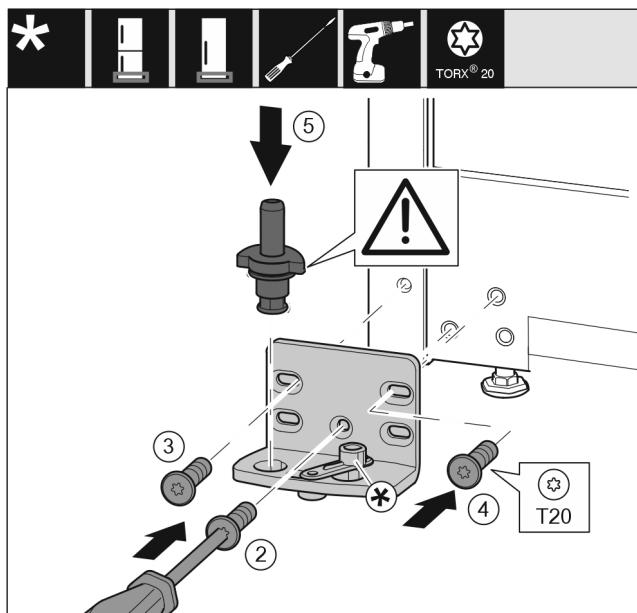


Fig. 16

- ▶ Place the bearing bracket on the other side and screw it in using the T20 screwdriver. Start with screw 2 at the bottom in the middle. *Fig. 16 (2)*
- ▶ Screw in screws 3 and 4. *Fig. 16 (3,4)*
- ▶ Insert the bearing pin completely. Make sure that the latching lug is pointing to the rear. *Fig. 16 (5)*

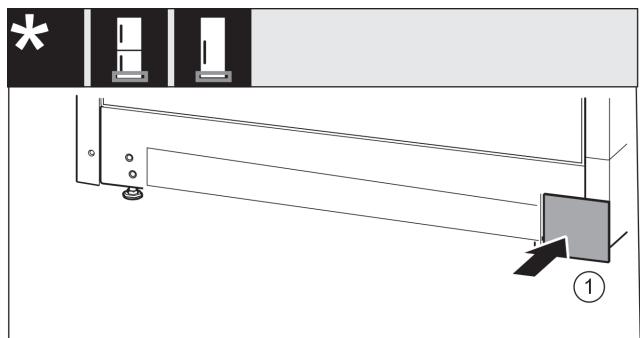


Fig. 18

- ▶ Put back the cover on the other side. *Fig. 18 (1)*

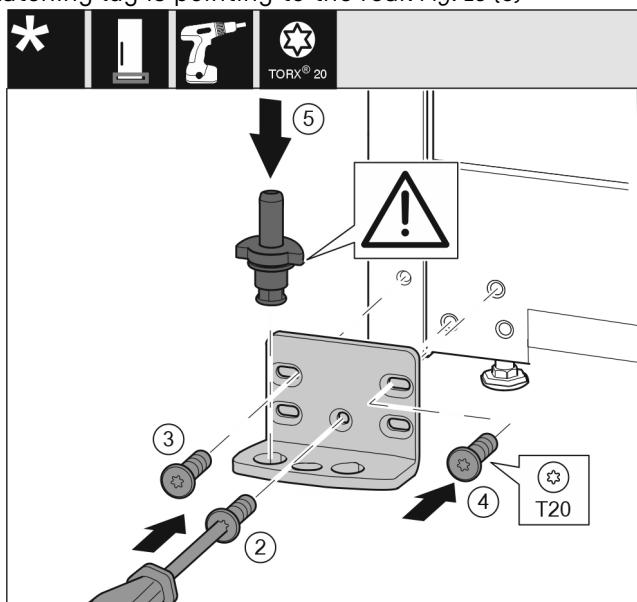


Fig. 17

- ▶ Place the bearing bracket on the other side and screw it in using the T20 screwdriver. Start with screw 2 at the bottom in the middle. *Fig. 17 (2)*
- ▶ Screw in screws 3 and 4. *Fig. 17 (3,4)*
- ▶ Insert the bearing pin completely. Make sure that the latching lug is pointing to the rear. *Fig. 17 (5)*

13.5 Moving the handles to the other side*

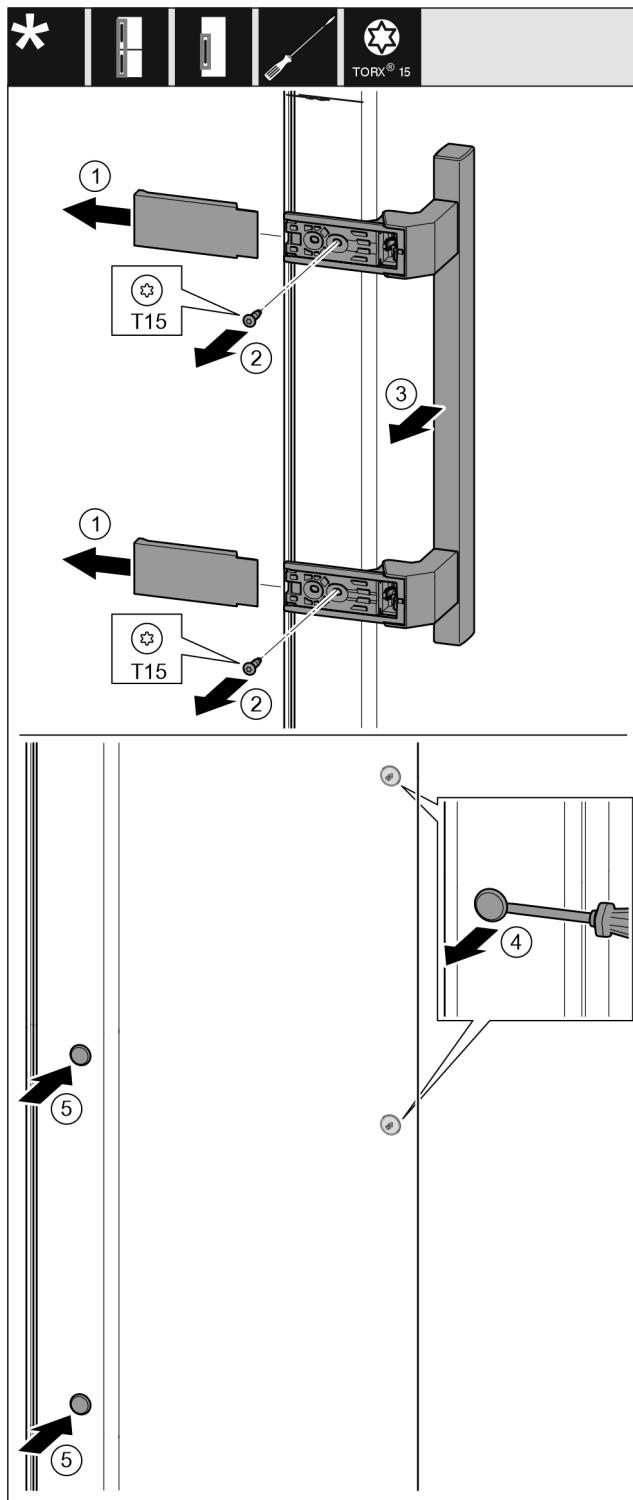


Fig. 19

- Pull off the cover. Fig. 19 (1)
- Remove the screws with the T15 screwdriver. Fig. 19 (2)
- Remove the handle. Fig. 19 (3)

- Carefully lift up the side plugs with a slotted screwdriver and pull them out. Fig. 19 (4)
- Insert the plugs again on the other side. Fig. 19 (5)

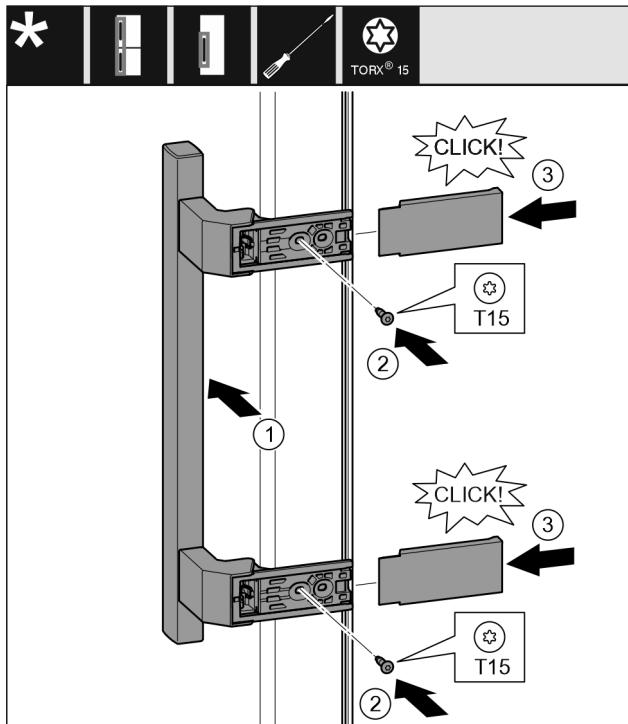


Fig. 20

- Position the handle on the opposite side. Fig. 20 (1)
- The screw holes must be exactly above each other.
- Tighten the screws using the T15 screwdriver. Fig. 20 (2)
- Position the covers on the side and push them on. Fig. 20 (3)
- Ensure that they latch into place correctly.

Reversing the door

13.6 Fitting the door

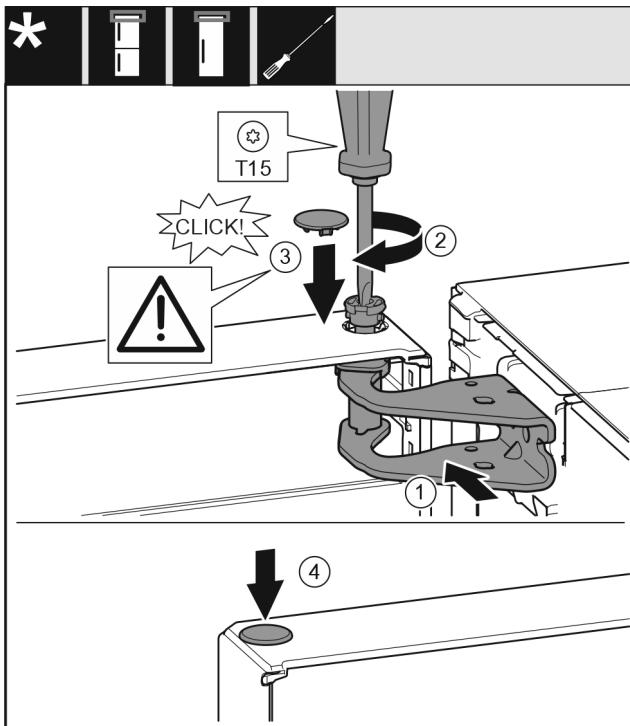


Fig. 21

- ▶ Place the door on the bottom bearing pins.
- ▶ Align the top of the door with opening in the bearing bracket. *Fig. 21 (1)*
- ▶ Insert the bolt and tighten with a T15 screwdriver. *Fig. 21 (2)*
- ▶ Fit the protective cover to protect the door: Insert the protective cover and check that it lies flush on the door. If not, insert the bolt fully. *Fig. 21 (3)*
- ▶ Insert the plugs. *Fig. 21 (4)*

13.7 Aligning the door



WARNING

Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close causing the appliance to cool improperly.

- ▶ Screw the bearing brackets on tightly using 4 Nm (3 lb-ft).
- ▶ Check all screws and retighten them if necessary.
- ▶ Align the doors flush with the appliance housing using the two slots in the lower bearing bracket, if needed. To do this undo the middle screw in the bottom bearing bracket with the T20 tool supplied. Undo the remaining screws a little with the T20 tool or with a T20 screwdriver and align via the slots.

- ▶ Prop up the door: Screw out the adjustable foot on the bearing bracket using the open-ended wrench SW10 until it comes into contact with the floor, then turn an additional 90°.

13.8 Fitting the soft stop mechanism

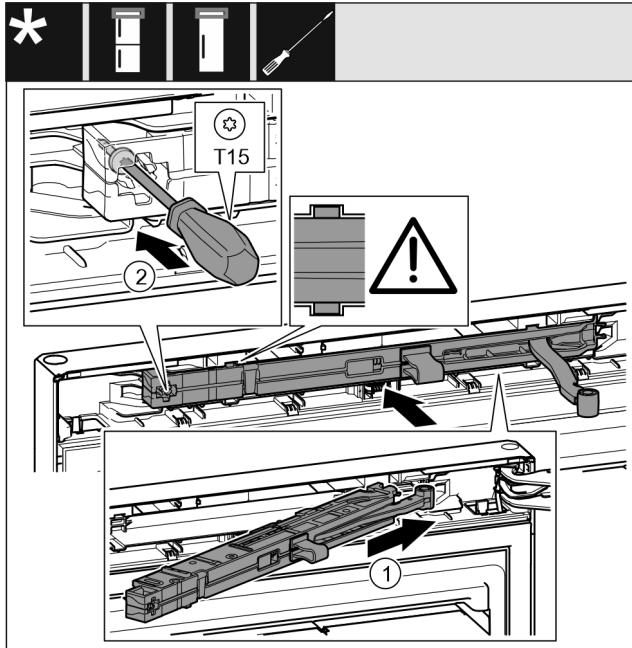


Fig. 22

- ▶ Slide the soft stop mechanism on the bearing bracket side at an angle into the recess as far as it will go. *Fig. 22 (1)*
- ▶ Slide the unit in fully.
- ▶ The unit is positioned correctly when the rib on the soft stop unit is in the guide on the housing.
- ▶ Tighten the screw using a T15 screwdriver. *Fig. 22 (2)*

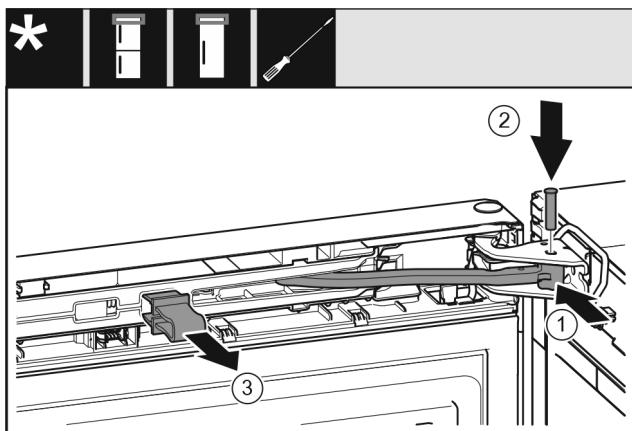


Fig. 23

The door is open 90°.

- ▶ Turn the hinge in the bearing bracket. *Fig. 23 (1)*
- ▶ Insert the bolt in the bearing bracket and hinge. Make sure that the latching lug is sitting correctly in the groove. *Fig. 23 (2)*
- ▶ Remove the locking device. *Fig. 23 (3)*

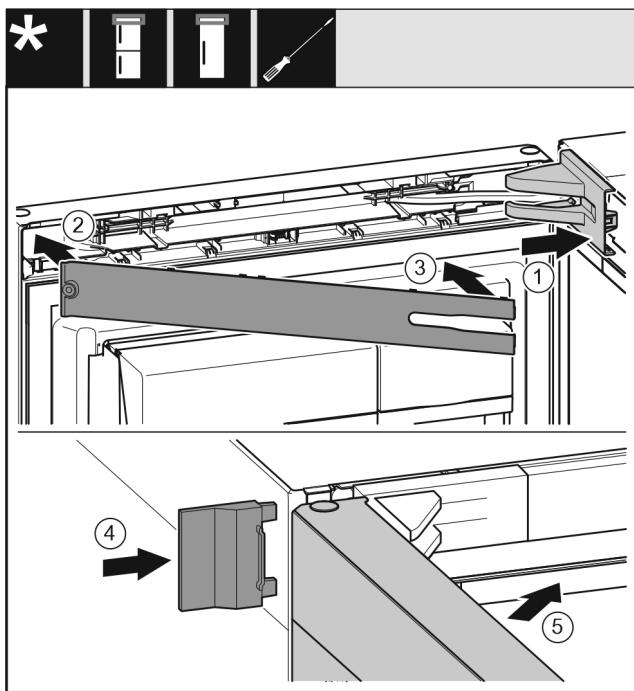


Fig. 24

- Position the bearing bracket cover and engage it. If necessary push it apart carefully. Fig. 24 (1)
- Place on the panel. Fig. 24 (2)
- Swing in the panel and latch it into place. Fig. 24 (3)
- Slide on the outer cover. Fig. 24 (4)
- Close the upper door. Fig. 24 (5)

14 Water connection*



WARNING

Electricity and water!

Electric shock

- Before connecting to the water hose: Disconnect the appliance from the mains.
- Before connecting to water lines: Shut off the water supply.
- The drinking water connection may only be carried out by a qualified gas and water installer.



WARNING

Contaminated water!

Poisoning.

- Connect to potable water supply only.

The appliance's water connection and inlet solenoid valve are suitable for a water pressure of up to 1 MPa (10 bar).

Specifications for proper operation (flow rate, ice cube size, noise level):

| Water pressure: | | |
|-----------------|----------------|--------------|
| bar | psi | MPa |
| 1.5 to 6.2 | 21.76 to 87.02 | 0.15 to 0.62 |

| Water pressure if using the water filter:* | | |
|--|----------|--------------|
| bar* | psi* | MPa* |
| 2.8 to 6.2 | 40 to 90 | 0.28 to 0.62 |

If the pressure exceeds 0.62 MPa (6.2 bar): Connect a pressure reducer.

Make sure that the following conditions are met:

- The water pressure is correct.
- Water is supplied to the appliance via a cold water pipe that can withstand the operating pressure and is connected to the drinking water supply.
- A **1/4" OD copper pipe** is used to connect the water supply to the solenoid valve. **This is not supplied with the appliance.***
- A connector between the R3/4 connection thread and the 1/4" OD copper pipe is supplied with the appliance.*
- There is a filter with a seal in the copper pipe connector. The filter with a seal is included in the scope of delivery.*
- There is a water valve between the copper pipe and the domestic water connection in order to be able to cut off the water supply if necessary.*
- The water valve is located away from the back of the appliance and is easily accessible so that the appliance can be pushed far back as possible and the water valve can be quickly closed if required. The correct clearances are maintained.
- All equipment and devices used for the water supply comply with the applicable regulations in the country of use.
- The back of the appliance is accessible so that you can connect the appliance to the drinking water supply.
- Do not damage or kink the hose when setting up the appliance.

Connecting the water supply*

15 Connecting the water supply*

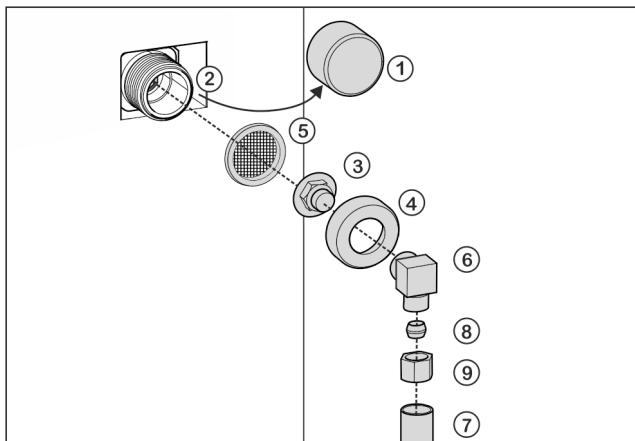


Fig. 25

Connect the coupler to the appliance

- Remove cap Fig. 25 (1) from solenoid valve Fig. 25 (2).
- Insert coupler Fig. 25 (3) into union nut Fig. 25 (4).

NOTICE

Improper installation of water filter Fig. 25 (5)!

Damage to the water filter.

- Insert the filter with the recess pointing towards the coupler.
- Insert water filter Fig. 25 (5) with the recess pointing down towards coupler Fig. 25 (3).

NOTICE

Overtightened union nut!

Damage to the thread.

- Screw the union nut manually on to the thread until it is tight and secure.
- Attach union nut Fig. 25 (4) to solenoid valve Fig. 25 (2) and tighten.

Water connection at 90°: Connect the water pipe to the angle piece

- Screw on angle piece Fig. 25 (6).
- Connect water pipe Fig. 25 (7) (e.g. copper) to angle piece Fig. 25 (6) using clamp ring Fig. 25 (8) and nut Fig. 25 (9).
- Attach water pipe Fig. 25 (7) to the housing if possible, using the clip bracket.

Straight water connection: Connect the water pipe to the coupler

- Put angle piece Fig. 25 (6) to one side.
- Connect water pipe Fig. 25 (7) (e.g. copper) to coupler Fig. 25 (3) using clamp ring Fig. 25 (8) and nut Fig. 25 (9).
- Attach water pipe Fig. 25 (7) to the housing if possible, using the clip bracket.
- Connect the water pipe to the water valve.

Check the water system

- Slowly open the water valve of the water supply.
- Check the entire water system for leaks.

Vent the water system

The system should be vented in the following situations:*

- On initial setup
- When replacing the InfinitySpring water tank

Make sure that the following requirements are fulfilled:

- Appliance is fully connected
- Water tank is inserted (see Operating instructions, Maintenance)
- Water filter is inserted (see Operating instructions, Maintenance)
- Appliance is switched on

► Open the appliance door

► Take a glass and press it against the lower part of the InfinitySpring dispenser.

► The top section moves out and air or water is dispensed into the glass.

► Continue the process until a steady flow of water pours into the glass.

► There is no more air in the system.

► Clean IceMaker (see Operating instructions, Maintenance).

► Clean InfinitySpring (see Operating instructions, Maintenance).*

16 Water tank

Depending on your model, the InfinitySpring water tank is behind the lowest drawer in the fridge or BioFresh compartment

16.1 Inserting the water tank

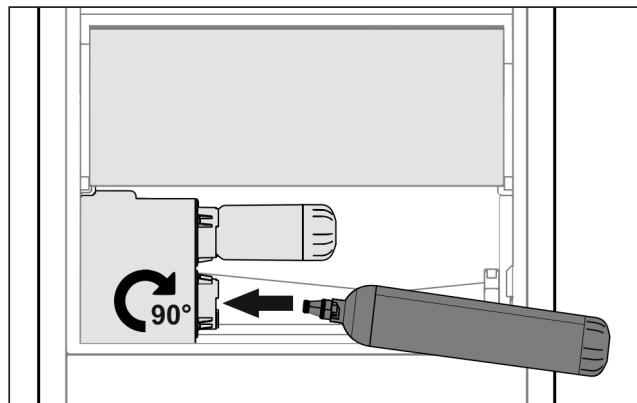


Fig. 26

- Remove the drawer.
- Insert the water tank and turn approx. 90° to the right until it engages.
- Check that the water tank is sealed and no water leaks out.
- Insert the drawer.
- Vent the water system (see Installation Instructions, Water Connection)

Instead of the water filter, you can use an additional water tank.

Note

The water tank is available as a spare part.

17 Water filter*

Depending on your model, the water filter is behind the lowest drawer in the fridge or BioFresh compartment. It absorbs deposits in the water and reduces the taste of chlorine.

- Replace the water filter at least every 6 months under the specified usage conditions or if the flow rate drops significantly.
- The water filter contains carbon and can be disposed of with the regular household waste.

Note

The water filter can be purchased from the Liebherr Service Center. The address for your respective country can be found on the back of the instructions.

17.1 Installing the water filter

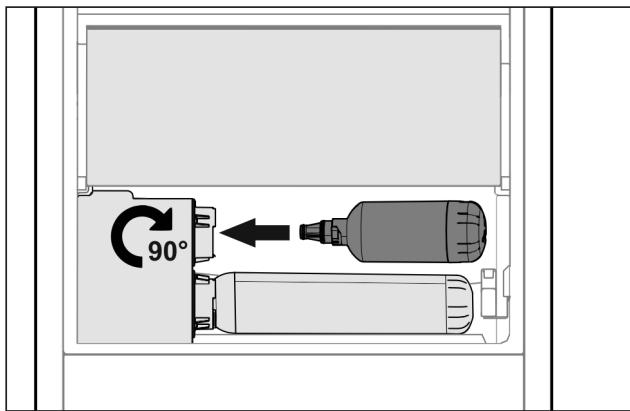


Fig. 27

Make sure that the following conditions are met:

- Water pressure is maintained (see Installation Instructions, Water Connection).
- Remove the drawer.
- Insert the water filter and turn clockwise approx. 90° until it engages.
- Make sure the filter does not leak and no water is coming out.
- Insert the drawer.



CAUTION

New water filters may contain particulate matter.

- Dispense 3 l (3.17 liq qt) of water through the InfinitySpring and pour away.

- The water filter is now ready for use.

18 Connecting the appliance



WARNING

Incorrect connection!

Risk of fire.

- Do not use an extension cord.
- Do not use a multipoint connector strip.

NOTICE

Incorrect connection!

Damage to the electronics.

- Do not connect the appliance to a stand-alone inverter, e.g. solar power systems and petrol generators.

Note

Only use the mains cable supplied.

- A longer mains cable can be ordered from Customer Service.

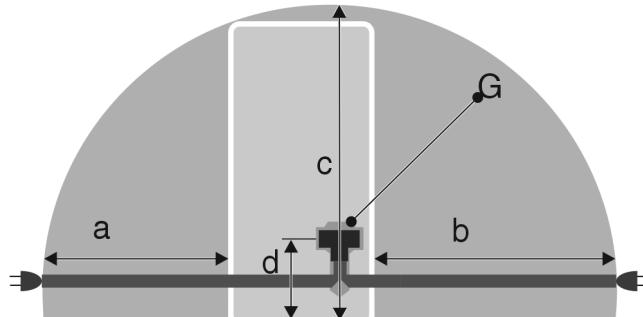


Fig. 28 *

For appliances with a width of 600 mm (23.62 in):

| a* | b* | c* | d* | G* |
|----------------------|----------------------|----------------------|--------------------|----------------|
| ~ 1350 mm (53.15 in) | ~ 1800 mm (70.87 in) | ~ 2050 mm (80.71 in) | ~ 150 mm (5.91 in) | Appliance plug |

Make sure that the following requirements are fulfilled:

- The type of current and voltage at the installation site complies with the information on the serial tag.
- The socket is grounded and fused in accordance with regulations.
- The tripping current for the fuse is between 10 and 16 A.
- The socket is easily accessible.
- The socket is not located behind the appliance but in areas a or b (a, b, c).
- Check the electrical connection.
- Insert the appliance plug (G) on the rear side of the appliance. Ensure that they latch into place correctly.
- Connect the mains plug to the power supply.
- The Liebherr logo appears on the screen.
- The display switches to the standby symbol.



home.liebherr.com/fridge-manuals

EN Refrigerator with BioFresh

Issue date: 20230130

Part number index: 7082930-00

For Service in the U.S.: Liebherr Service Center
Toll Free: 1-866-LIEBHHER or 1-866-543-2437
Service-appliances.us@liebherr.com
PlusOne Solutions, Inc.
3501 Quadrangle Blvd, Suite 120
Orlando, FL 32817

For Service in Canada: Liebherr Service Center
Toll Free: 1-888-LIEBHHER or 1-888-543-2437
www.euro-parts.ca
EURO-PARTS CANADA
39822 Belgrave Road, Belgrave, Ontario, N0G 1E0
Phone: (519) 357-3320 | Fax: (519) 357-1326



Installation Guide

Quality, Design and Innovation



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LIEBHERR

General safety instructions

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The manufacturer is constantly working to improve all types and models. Therefore, please be aware that we

reserve the right to make changes to the shape, equipment and technology.

| Symbol | Explanation |
|---|---|
|  | Read instructions Please read the information in these instructions carefully to understand all of the benefits of your new appliance. |
|  | Additional information online The digital manual with supplemental information can be found online by scanning the QR code on the front page of this manual or by entering the service number at home.liebherr.com/fridge-manuals . |
|  | Check appliance Check all parts for transport damage. If you have any complaints, please contact your agent or customer service. |
|  | Differences These instructions apply to a range of models, so there may be differences. Sections that apply to certain models only are indicated by an asterisk (*). |
|  | Instructions and results Instructions are marked with a ►. Results are marked with a ▷. |
|  | Videos Videos about the appliances are available on the YouTube channel of Liebherr-Hausgeräte. |

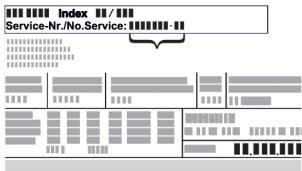
Open-source licenses:

The appliance includes software components that make use of open-source licenses. You can find information on the open-source licenses to be used here: home.liebherr.com/open-source-licenses

1 General safety instructions

- Please keep this assembly manual in a safe place so you can refer back to it at any time.
- If you pass the appliance on, please hand this assembly manual to the new owner.
- Read this assembly manual before installation and use in order to use the appliance safely and correctly. Follow the instructions, safety instructions and warning messages included at all times. They are important for ensuring you can operate and install the appliance safely and without any problems.
- First read the general safety instructions in the "General safety instructions" section of the **operating instructions**, which accompany these installation instructions, and follow them. If you cannot find the **operating instructions**, you can download the

operating instructions from the internet by entering the service number at home.liebherr.com/fridge-manuals. The service number can be found on the



serial tag:

- **Observe the warning messages and other detailed information in the other sections when installing the appliance:**

| | | |
|--|----------------|---|
| | DANGER | indicates a hazardous situation, which if not avoided, will result in death or serious injury. |
| | WARNING | indicates a hazardous situation, which if not avoided, could result in death or serious injury. |
| | CAUTION | indicates a hazardous situation, which if not avoided, will result in minor or moderate injury. |
| | NOTICE | indicates a hazardous situation, which if not avoided, could result in damage to property. |
| | Note | indicates useful advice and tips. |

2 Installation conditions

The installation conditions are crucial to ensure that you can operate your appliance safely, efficiently, and trouble-free.

- Observe all safety instructions.
- Observe the installation location and position in the room.



WARNING

Danger of fire due to incorrect positioning!

If the power supply cable or plug touches the back of the appliance, the vibration can damage the power supply cable or the plug resulting in a short circuit.

- Make sure the power supply cable is not trapped under the appliance when you position the appliance.
- Install the appliance so that it does not touch any plugs or power cables.
- Do not connect any appliances to sockets in the area of the back of the appliance.
- Do **not** place and operate power strips/power distributors and other electronic devices (such as halogen transformers) at the back of the appliances.



WARNING

Risk of fire due to moisture!

If live parts or the power cord get wet, this can cause a short circuit.

- The appliance is designed for use in enclosed spaces. Do not operate the appliance in open space or in damp areas or where there is spray.



WARNING

Leaking refrigerant and oil!

Fire. The refrigerant contained within the appliance is environmentally friendly, but flammable. The oil contained within the appliance is flammable. Escaping refrigerant and oil can ignite if they are of high enough concentration and are exposed to an external heat source.

- Do not damage the pipelines of the coolant circuit and the compressor.

2.1 Installation location

- Only set up and used the appliance in enclosed spaces.
- The optimum installation location is a dry and well-ventilated space.
- If the appliance is set up in a very humid environment, condensation may form on the outside of it. Always ensure good ventilation at the installation location.
- The more refrigerant there is in the appliance, the larger the room in which the appliance is installed must be. If the room is too small, a flammable gas/air mixture may form in the event of a leak. Per 8 g (0.28 oz) refrigerant, the installation space must be at least 1 m³ (35.5 ft³) in size. Information on the refrigerant contained can be found on the type plate inside the appliance.
- The floor at the installation location must be horizontal and level.

Fitting into a kitchen unit

2.2 Position in the space

- Do not set up the appliance in an area with direct sunlight, next to a heating unit or similar.
- You can set up the appliance directly next to an oven.
- If you set up the appliance directly next to an oven, its energy consumption may increase slightly. This depends on the service life and how often the oven is used.
- Always place the appliance with the rear of the appliance and the included wall spacers (see below) directly against the wall.*
- Always place the rear of the appliance directly against the wall.*
- Use in potentially explosive atmospheres is not permitted.

3 Fitting into a kitchen unit

- You can convert the appliance with kitchen cabinets.

4 Installation dimensions

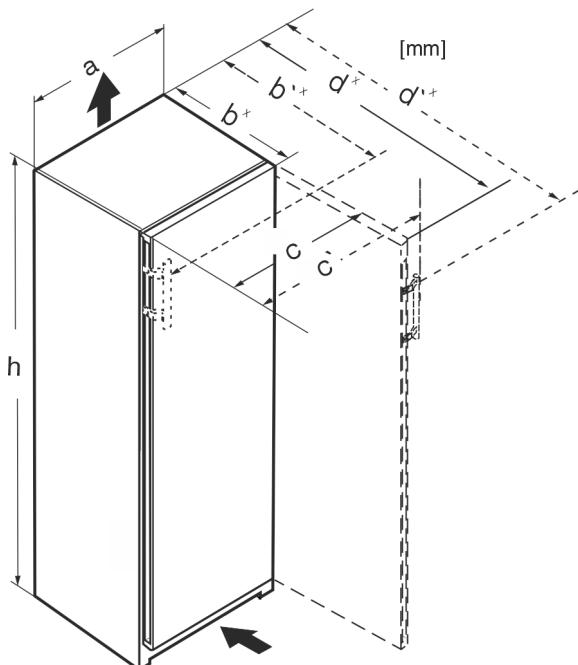


Fig. 1

| Dimensions with lever handle (in): | | | | | |
|------------------------------------|---------|--------|----------|--------|---------|
| | h | a | b' | c' | d' |
| SF5291 | 73 1/16 | 23 1/2 | 28 5/16* | 25 3/4 | 48 1/8* |

* For appliances with supplied wall spacers, the dimension must be increased by 15 mm (5/8 in) (see 10 Mounting wall spacers*).

5 Ventilation requirements

NOTICE

Risk of damage due to overheating in the case of insufficient ventilation!

In the case of insufficient ventilation, the compressor can be damaged.

- Make sure there is sufficient ventilation.
- Observe the ventilation requirements.

If the appliance is integrated into the kitchen cabinet, observe the following ventilation requirements:

- As a general rule, the larger the ventilation cross-section, the more energy-efficient the appliance operates.

Note

If the space between the rear of the appliance and the wall is less than 51 mm (2 in), energy consumption may increase.*

6 Connection dimensions for the power supply

The connection for the power supply is on the rear of the appliance. In order for you to be able to safely connect your appliance, make sure that the following requirements are met:

- Dimensions for the power supply connection are known and observed. See the table below.
- The connection to the power supply is made according to the instructions. (see 20 Connecting the appliance to the power supply)

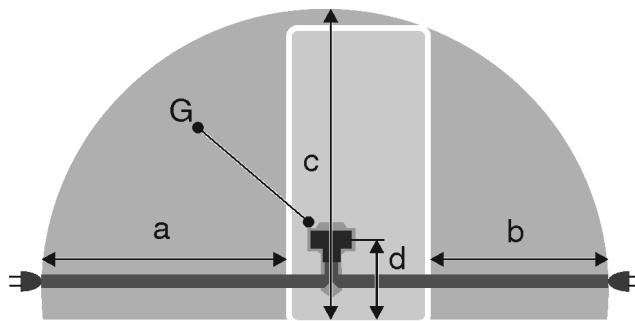


Fig. 2 Fridge/freezer combinations/freezers/full-capacity Bio-Fresh appliances

(a) Maximum available length of the power cable

(b) Maximum available length of the power cable

(c) Maximum available vertical length of the power cable

(d) Distance of the appliance plug to the floor

(G) Appliance plug

For 600 mm (23 1/2 in) wide appliances:

| | |
|---|-------------------------|
| a | ~ 1800 mm (70 7/8 in) |
| b | ~ 1400 mm (55 1/8 in) |
| c | ~ 2100 mm (82 11/16 in) |
| d | ~ 200 mm (7 7/8 in) |

7 Water connection

If your appliance has a fixed water connection, an elbow connector with screen filter is supplied with it.

| | |
|--------------------------------------|---|
| Requirements for the water pressure: | (see 7.1 Water pressure) |
| Make the water connection: | (see 19 Connecting the appliance to the water supply) |

7.1 Water pressure

The water connection line and solenoid valve of the appliance are suitable for a water pressure of up to 1 MPa (10 bar (145.04 psi)).

To ensure that the appliance functions correctly (flow rate, ice cube size, noise level), maintain the following water pressure:

| Water pressure: | | |
|-----------------|----------------|--------------|
| bar | psi | MPa |
| 1.5 to 6.2 | 21.76 to 87.02 | 0.15 to 0.62 |

If the pressure is higher than 6.2 bar (89.92 psi):

- Connect a pressure reducer.
- Make the water connection. (see 19 Connecting the appliance to the water supply)

8 Transporting the appliance

8.1 Transporting the appliance for initial installation

Make sure that the following requirements are fulfilled:

- Appliance is packaged.
- The appliance is upright.

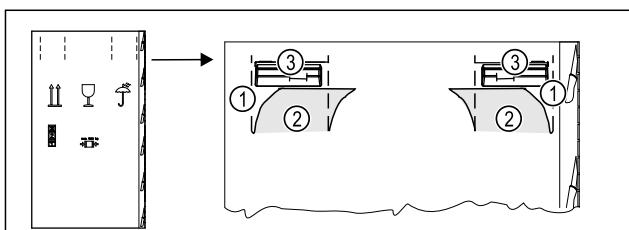


Fig. 3

- Press in the packaging carton at the top of the perforation Fig. 3 (1).

- Pull out the pressed-in flaps Fig. 3 (2).
- The right and left carrying handles Fig. 3 (3) are visible.
- Hold the appliance by the carrying handles Fig. 3 (3).
- Have two people transport the appliance.
- Unpack the appliance. (see 9 Unpacking the appliance)

8.2 Transporting the appliance after initial installation

Observer the following instructions if you want to transport or move the appliance after initial installation.

Make sure that the following requirements are fulfilled:

- Appliance is empty.
- The appliance is upright.
- Appliance with door(s): The door is secured against undesired opening.
- Appliance with pull-out cart: The pull-out cart is secured against undesired opening.
- Appliance with adjustable feet: Adjustable feet are turned in.

- Hold the appliance by the carrying handles.
- Have two people transport the appliance.

After transporting it:

- Turn out the adjustable feet on the appliance.
- Align the appliance. (see 12 Setting up the appliance level)

9 Unpacking the appliance

If the appliance is damaged check with the supplier immediately before connecting it.

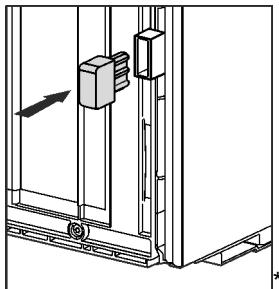
- Check the appliance and packaging for damage during transport. If you suspect any damage, please contact your supplier immediately.
- Remove all materials that could prevent it from being installed properly or prevent proper ventilation from the back or the side panels of the appliance.
- Remove all protective films from the appliance. Do not use sharp or pointed objects for this.

10 Mounting wall spacers*

With the wall spacer, your appliance will achieve the specified energy consumption and no condensation will form in high ambient humidity. The appliance will work properly without using the wall spacer, but with a slightly higher energy consumption.

If you use the wall spacer, the appliance depth increases by approx. 15 mm (5/8 in).*

Setting up the device



- Appliance with the wall spacer brackets provided: Install the wall spacer bracket on the rear side of the appliance on the left and right.

11 Setting up the device



CAUTION

Risk of injury due to heavy appliance!

- Have two people transport the appliance to its installation site.



WARNING

Risk of fire from short circuit!

- When setting up the appliance: Do not kink, trap, or damage the power cable.
- Do not operate the appliance with a defective power cable.



WARNING

Danger of fire and damage!

- Do not place devices that give off heat, e.g. microwaves, toasters, etc. on the appliance.

Make sure that the following requirements are fulfilled:

- Only move the appliance when it is not loaded.
- Always have someone to help when installing the appliance.
- Remove the power cable from the enclosed package.
- Fully insert the IEC socket of the power cable completely into the appliance plug on the rear side of the appliance. Ensure the IEC socket is firmly in place.
- If necessary, use a string to route the power plug to a socket outlet that is freely accessible.

12 Setting up the appliance level

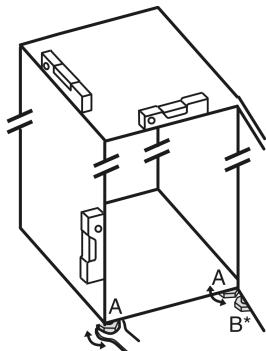


Fig. 4

- Unscrew the adjustable feet Fig. 4 (A) using the open-end wrench provided and a spirit level until the appliance is firmly aligned and level.



CAUTION

Danger of injury and damage if the appliance tips over! The appliance may tip over if the additional adjustable foot on the bottom swap bearing block does not rest properly on the floor. This may result in damage or injuries.

- Unscrew the additional adjustable foot on the swap bearing block as per the instructions.
- Unscrew the adjustable foot Fig. 4 (B) at the swap bearing block using the open-end wrench provided until it rests on the floor.
- Turn the adjustable foot Fig. 4 (B) another 90°.
- Appliance is aligned.

13 After setup

- Remove all transport packaging.
- Pull off the protective film from the outside of the housing.
- Clean the appliance. (see operating instructions)
- Note the type (model, number), appliance designation, appliance/serial number, purchase date and dealer's address.

14 Setting up several appliances

The appliances were developed for different installation options. If you want to install several appliances side by side or on top of each other, make sure that the following requirements are met:

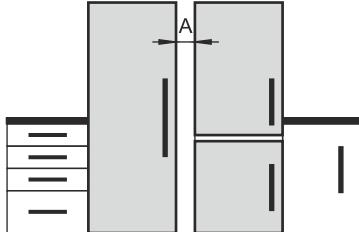
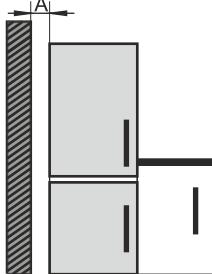
- Only install those appliances side by side or on top of each other that were developed for the purpose.
- Observe the instructions and the following table.

NOTICE

Risk of damage caused by water condensate!

- Do not set up the appliance next to another refrigeration/freezer unit.

Fitting the appliance in a kitchen unit

| Model | Installation type |
|--|---|
| All models | individually |
| Models with a model designation that starts with S | Side-by-side (SBS) |
| Models without side wall heating |  <p>Next to each other: Install with a distance A from 70 mm (2 3/4 in) between the appliances. If you do not keep this distance, condensate can form on the side walls between the appliances.</p>  <p>At an outside wall: Install with a distance A as for a side-by-side installation. If you do not keep this distance, condensate can form on the side wall of the appliance.</p> |

Models and their installation type

Assemble the appliances according to the separate assembly instructions.

15 Fitting the appliance in a kitchen unit

You can fit the appliance in a kitchen unit. Observe the following installation conditions:

- If you install a top-mounted cabinet above the appliance, you must allow for a ventilation cross-section with the depth at the rear of the top-mounted cabinet accordingly.

- If you install the appliance with the hinges next to a wall, you must account for the distance to the side of the appliance.
- To ensure that the door can be opened completely, the appliance must protrude by the thickness of the front. Depending on the depth of the niche depth, the appliance may protrude further.

Note

You can obtain a kit that will limit the door opening angle to 90° from customer service for appliances with a soft-close function.



WARNING

Risk of fire from short circuit!

- When setting up the appliance: Do not kink, trap, or damage the power cable.
- Do not operate the appliance with a defective power cable.

Make sure that the following requirements are fulfilled:

- Outlet is easily accessible and is not behind the appliance.
- Ventilation requirements are observed. (see 5 Ventilation requirements)
- Connection dimensions are taken into account. (see 20 Connecting the appliance to the power supply)
- Wall spacer brackets are mounted.*

Disposal of packaging

15.1 Niche dimensions for appliances with a handle

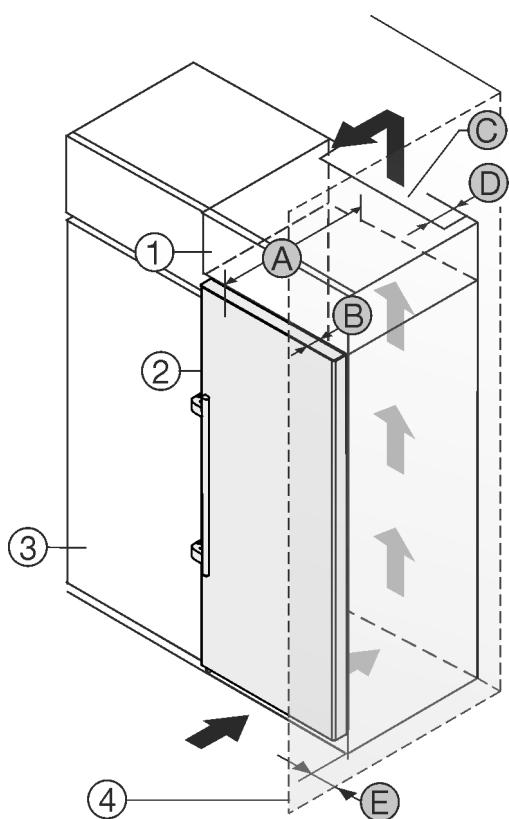


Fig. 5

(1) Top-mounted cabinet
(2) Appliance
(3) Kitchen cabinet
(4) Wall
(A) Appliance depth
(B) Door depth
(C) Ventilation cross-section
(D) Distance of the rear of the appliance
(E) Distance to the side of the appliance

Appliances with handle:

| | |
|---|--|
| A | 675 mm (26 9/16 in) ^x |
| B | 75 mm (2 15/16 in) |
| C | at least 300 cm ² (46.5 in ²) |
| D | at least 50 mm (1 15/16 in) |
| E | at least 57 mm (2 1/4 in) |

^x For appliances with the wall spacers, the dimension increases by 15 mm (5/8 in).*

16 Disposal of packaging



WARNING

Danger of suffocation from packaging materials and films!

- Do not allow children to play with packaging materials.

The packaging is made from recyclable materials:

- Corrugated card/cardboard
- Parts made of foamed polystyrene
- Films and bags from polyethylene
- Packing bands from polypropylene
- Wood frame nailed together with a polyethylene window*
- Take the packaging material to an official collection point.

17 Explanation of the symbols used

| | |
|--|---|
| | There is a risk of injury when performing this step! Observe the safety instructions! |
| | The instructions apply to several models. Only do this step if it applies to your appliance. |
| | Please refer to the detailed description in the text section of the instructions for installation. |
| | This section applies either to a single-door appliance or a two-door appliance. |
| | Choose between the alternatives: Appliance with door hinge on the right or appliance with door hinge on the left. |
| | Installation step necessary for IceMaker and/or InfinitySpring. |
| | Only loosen the screws or slightly tighten them. |

| | | | |
|---|---|---|---|
|  | Tighten the screw. |  | Aids needed for installation: Screwdriver |
|  | Check whether the following step is necessary for your model. |  | Aids needed for installation: Scissors |
|  | Check to ensure the right installation/the correct fit of the components used. |  | Aids needed for installation: Marker, erasable |
|  | Re-measure the specified dimension and correct if necessary. |  | Enclosure: Remove components |
|  | Tools for installation: Measuring rod |  | Properly dispose of components no longer needed. |
|   | Tools for installation: Electric screwdriver and insert We recommend a longer bit insert to reach the screws better. |  | |
|  | Tools for installation: Level |  | |
|  | Tools for installation: Open-end wrench with wrench sizes 7 and 10 |  | TORX® 15 |
|  | Two people are required for this step. |  | TORX® 20 |
|  | This step is performed at the marked spot on the appliance. |  | TORX® 25 |
|  | Aids needed for installation: String | | |
|  | Aids needed for installation: Angular measure | | |

18 Reversing the door

Tools

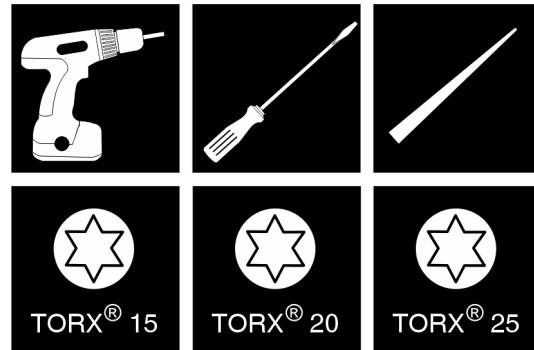


Fig. 6

NOTICE

Risk of damage due to colliding doors!

Damage to the appliances if set up Side-by-Side. If you set up two appliances in a specific Side-by-Side arrangement, the door hinges of both appliances are specified from the factory.

► Side-by-Side setup: Do not change the door hinge.

These sections apply for appliances **with a soft stop mechanism**:

- For appliances **with** a soft stop mechanism
- For all appliances

Reversing the door

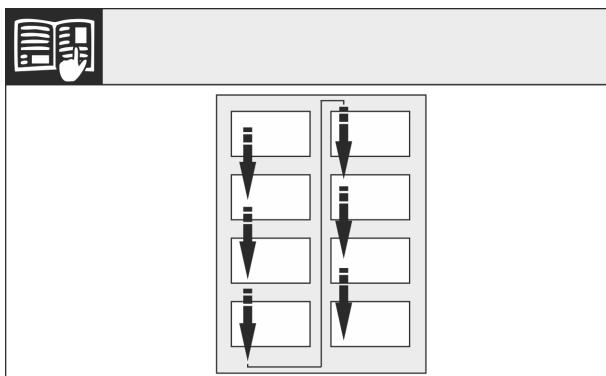


Fig. 7

Observe the reading direction.

18.1 Taking off the soft stop mechanism

For appliances with soft stop mechanism:

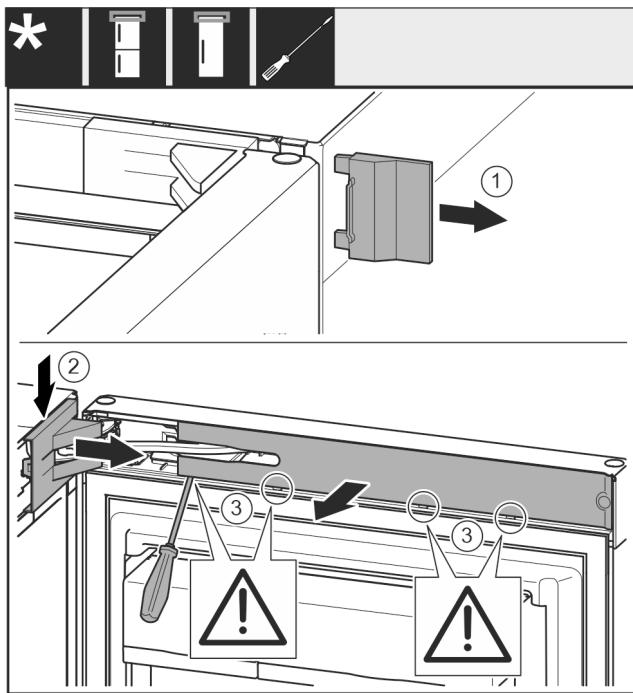


Fig. 8

► Open the door.

NOTICE

Risk of damage from the screwdriver!

If you damage the door seal, the door will not close correctly and cooling will be insufficient.

- Take care when using the screwdriver as a tool.
- Do not damage the door seal with the screwdriver.

- Remove the cover Fig. 8 (1).
- Snap out the swap bearing block cover Fig. 8 (2) and loosen it.
- Take off the swap bearing block cover Fig. 8 (2).
- Use a slotted screwdriver to snap out the faceplate Fig. 8 (3) and swivel it to the side.

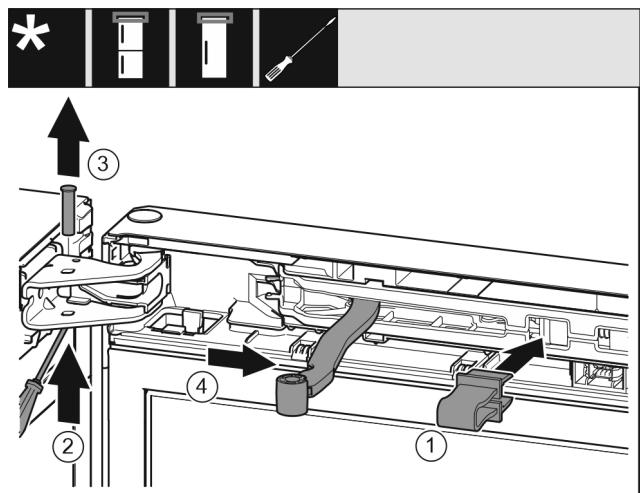


Fig. 9



CAUTION

Crushing hazard from the folding bracket!

- Engage the locking device.
- Snap the locking device Fig. 9 (1) into the opening.
- Pull out the pin Fig. 9 (2).
- Pull out the pin Fig. 9 (3) upward.
- Turn the joint Fig. 9 (4) towards the door.

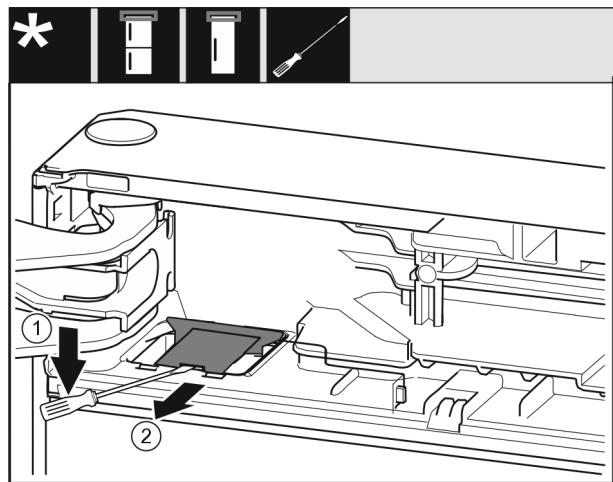


Fig. 10

- Use a screwdriver to snap out the cover Fig. 10 (1).
- Pull out the cover Fig. 10 (2).

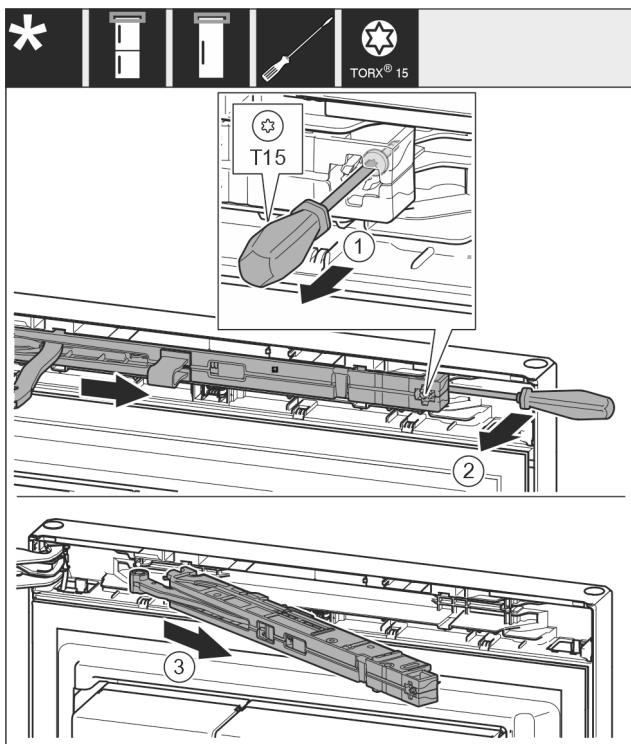


Fig. 11

- Loosen the screw Fig. 11 (1) on the closing damper unit with a 14 mm (9/16 in) screwdriver.
- Use the screwdriver to lift out the closing damper unit Fig. 11 (2) on the handle side.
- Pull out the closing damper unit Fig. 11 (3).

18.2 Emptying the door racks

- Take food out of the door racks.
- Food will not fall out of the door if you remove the door.

18.3 Removing the door

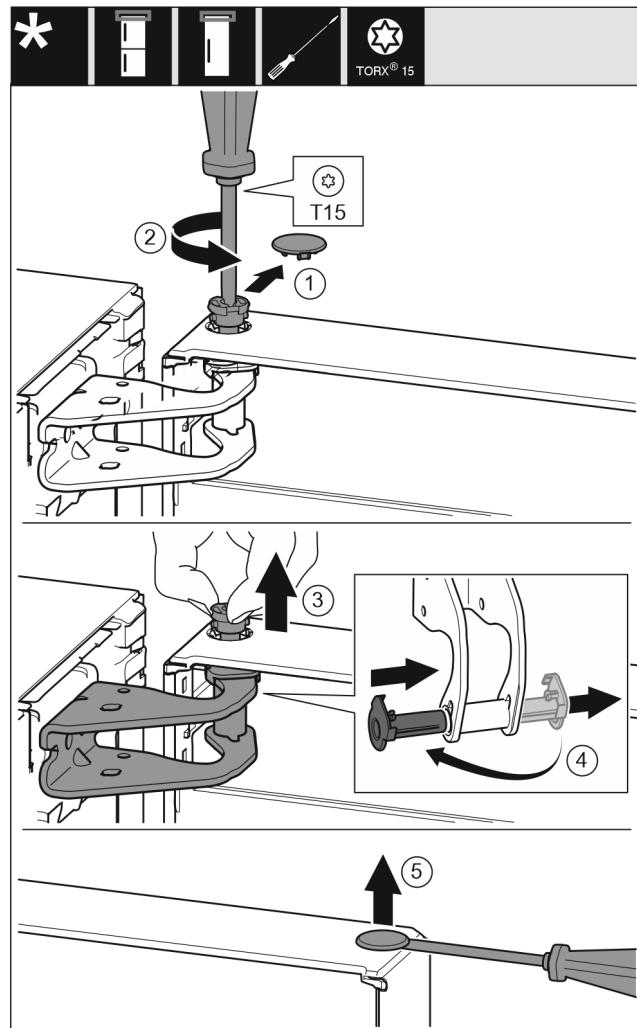


Fig. 12

- Carefully remove the cover (1).
- Slightly pull out the pin (2) with the screwdriver.



CAUTION

Risk of injury from door tipping out!
If you completely remove the pin on the door, the door may tip out and you may be injured.

- Hold the door before removing the pin.

- Hold the door.
- Pull out the pin (3) with your fingers.
- Pull out the bearing bushing (4) from the guide.
- Insert the bearing bushing (4) on the other side and snap it in.
- Lift up the door and set it down.
- Carefully lift the cover (5) with a screwdriver and remove it.

Reversing the door

18.4 Moving the upper bearing parts

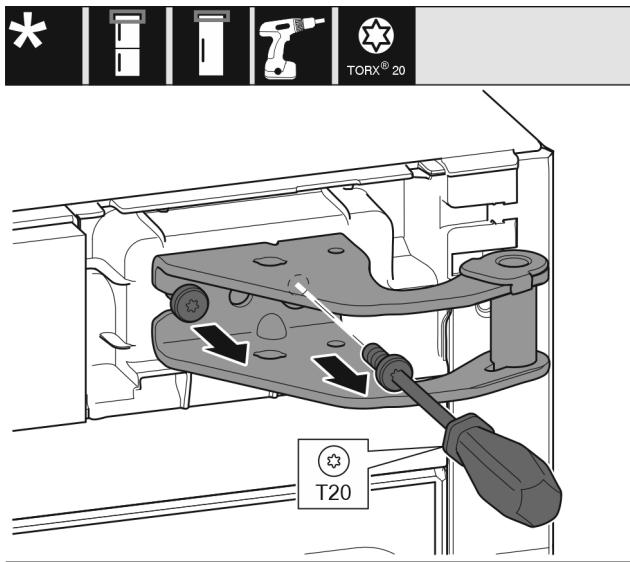


Fig. 13

- Unscrew the screws.
- Lift up the swap bearing block and remove it.



WARNING

Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close causing the appliance to cool improperly.

- Screw on the bearing brackets/bearing pins tightly with 4 Nm (3 ft lb).
- Check all screws and retighten them if necessary.

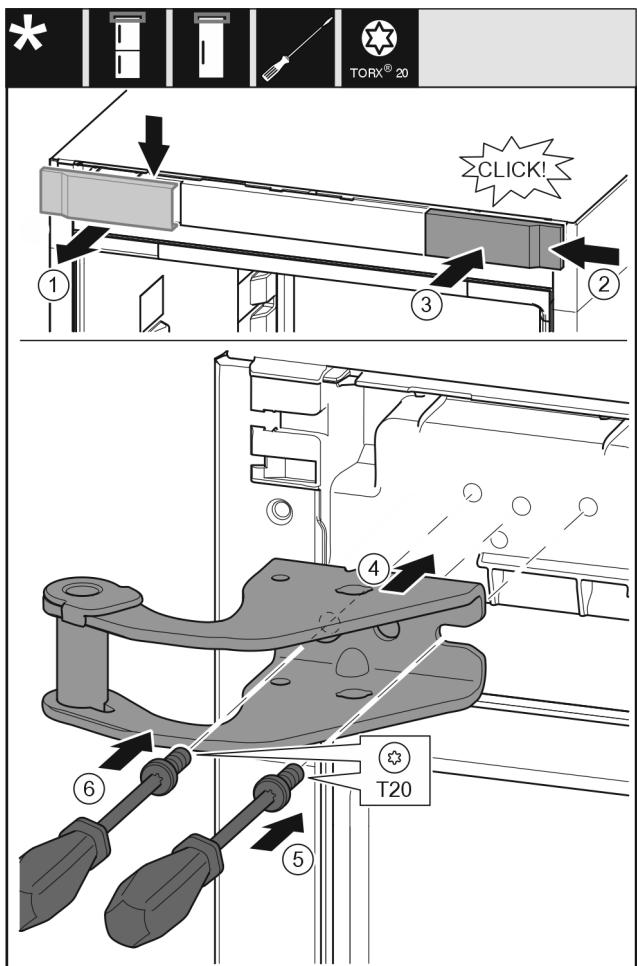


Fig. 14

- Remove the cover (1) from the top towards the front.
- Hang the cover (2) from the right turned by 180° to the other side.
- Snap in the cover (3).
- Attach the top swap bearing block (4).
- Tighten the screw (5).
- Tighten the screw (6).

18.5 Moving the lower bearing parts to the other side

For all appliances:



WARNING

Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close causing the appliance to cool improperly.

- Screw on the bearing brackets/bearing pins tightly with 4 Nm (3 ft lb).
- Check all screws and retighten them if necessary.

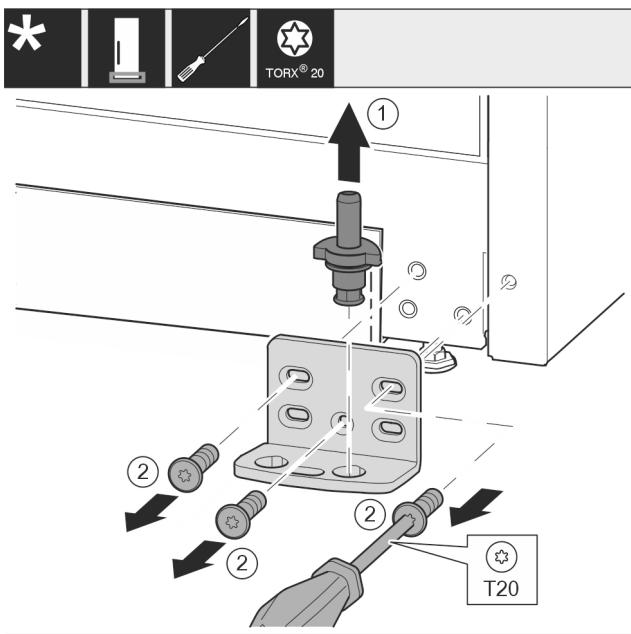


Fig. 15

- Completely pull out the bearing pin *Fig. 15 (1)* upward.
- Use a screwdriver to unscrew the screws *Fig. 15 (2)* and remove the swap bearing block.

For all appliances:

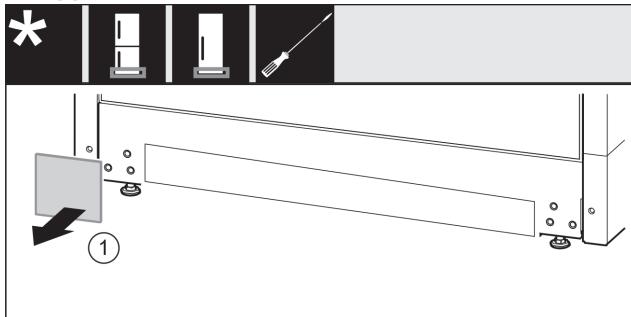


Fig. 16

- Remove the cover *Fig. 16 (1)*.

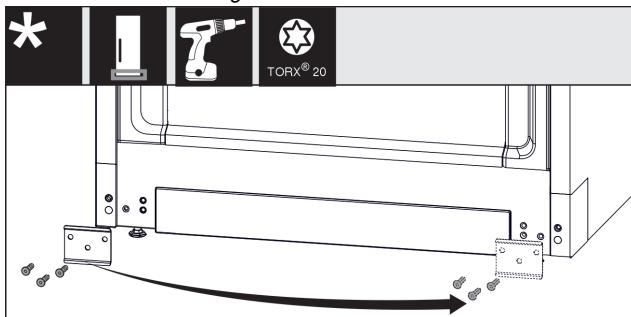


Fig. 17

- Screw off the faceplate *Fig. 17 (1)*, move it to the other side and screw it back on.
- Attach the swap bearing block onto the other side and screw it on using a screwdriver. Start with the screw (2) at the bottom center.
- Tighten screw (3) and screw (4).

- Insert the bearing pin (5) completely. In the process, make sure that the latching cam shows towards the rear.

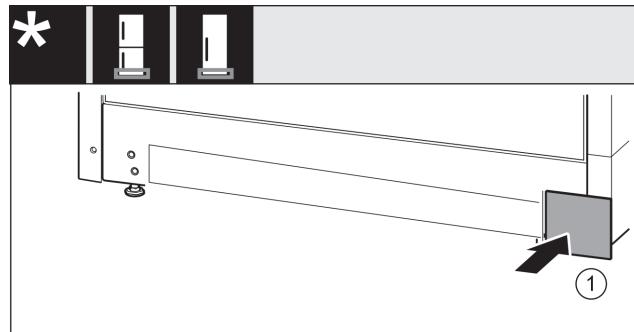


Fig. 18

- Re-attach the cover *Fig. 18 (1)* on the other side.

18.6 Moving the handles to the other side

For all appliances:

Reversing the door

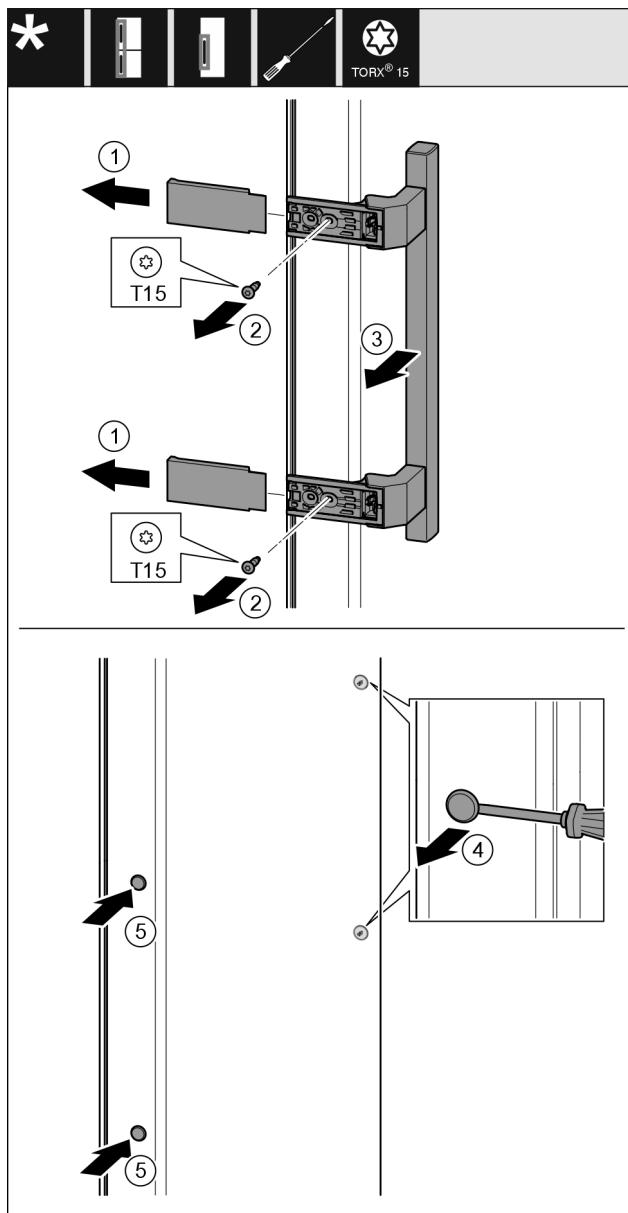


Fig. 19

- ▶ Pull off the cover Fig. 19 (1).
- ▶ Turn out the screws Fig. 19 (2) with the screw driver.
- ▶ Remove the handle Fig. 19 (3).
- ▶ Carefully lift the side plug Fig. 19 (4) with a slotted screwdriver and pull it out.
- ▶ Reinsert the plug Fig. 19 (5) on the other side.

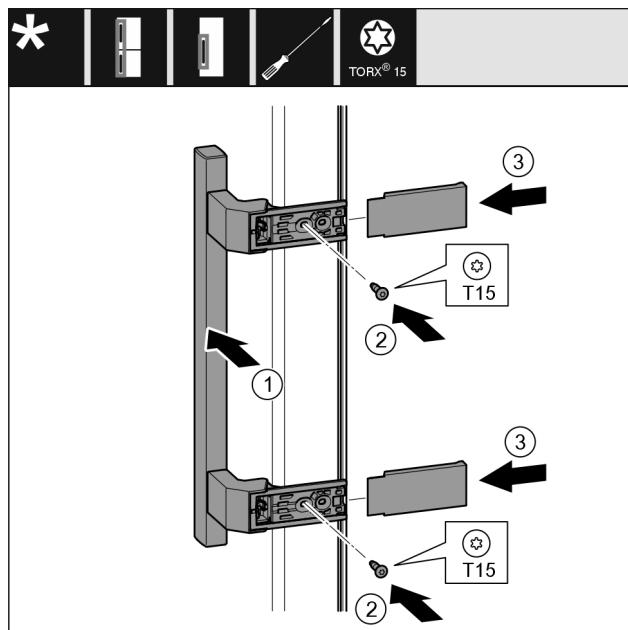


Fig. 20

- ▶ Attach the handle on Fig. 20 (1) the opposite side.
- ▶ The screw holes must be exactly above each other.
- ▶ Tighten the screws Fig. 20 (2) with the screwdriver.
- ▶ Attach the covers Fig. 20 (3) on the sides and slide them on.
- ▶ Ensure that they latch into place correctly.

18.7 Fitting the door

- ▶ Place the door on the bottom bearing pins.

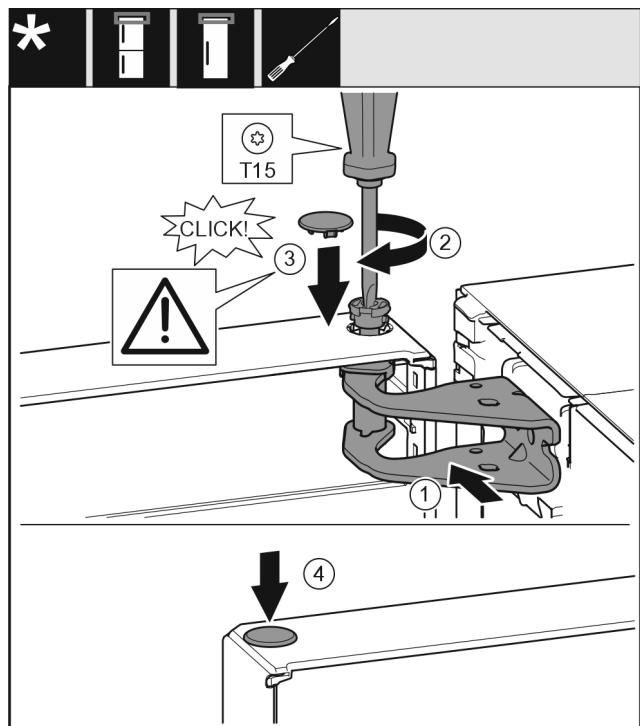


Fig. 21

- ▶ Align the door on the top towards the opening in the swap bearing block *Fig. 21 (1)*.
- ▶ Insert the pin *Fig. 21 (2)* and tighten it with the screwdriver.
- ▶ Insert the cover *Fig. 21 (3)*.
- ▶ Check to be sure that the cover *Fig. 21 (3)* is positioned on the door.
- ▶ Insert the cover *Fig. 21 (4)*.

18.8 Aligning the door

For all appliances:



WARNING

Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close causing the appliance to cool improperly.

- ▶ Screw the bearing brackets on firmly with 4 Nm (3 ft lb).
- ▶ Check all screws and retighten them if necessary.
- ▶ Align the doors flush with the appliance housing using the two slots in the lower bearing bracket, if needed. To do this undo the middle screw in the bottom bearing bracket with the T20 tool supplied. Undo the remaining screws a little with the T20 tool or with a T20 screwdriver and align via the slots.
- ▶ Prop up the door: Screw out the adjustable foot on the bearing bracket using the open-ended wrench SW10 until it comes into contact with the floor, then turn an additional 90°.

18.9 Appliances with closing damper: Installing the closing damper

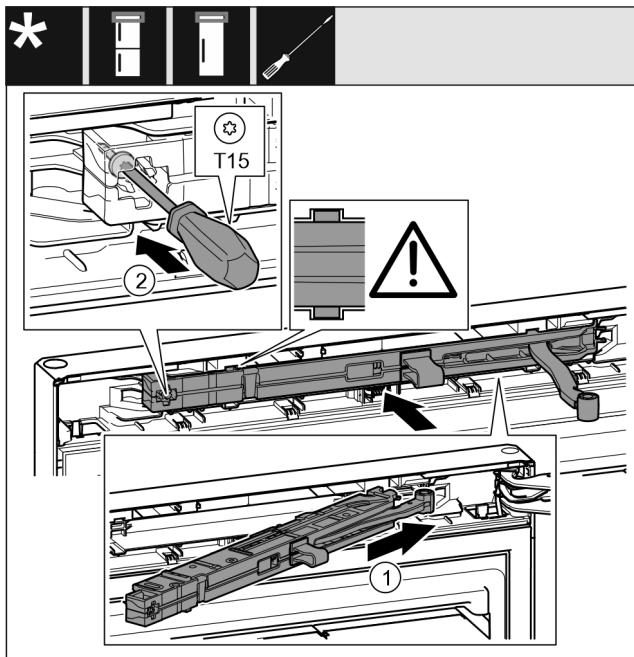


Fig. 22

- ▶ Slide the closing damper unit *Fig. 22 (1)* on the swap bearing block side up to the stop diagonally into the recess.
- ▶ Slide in the closing damper unit completely.
- ▶ The closing damper unit is positioned correctly if the ridge of the closing damper unit is in the guide in the housing.
- ▶ Tighten the screw *Fig. 22 (2)* with a screwdriver.

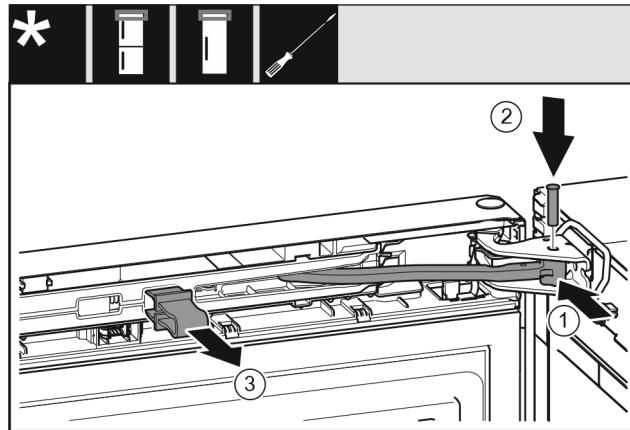


Fig. 23

The door is open 90°.

- ▶ Turn the joint *Fig. 23 (1)* in the swap bearing block.
- ▶ Insert the pin *Fig. 23 (2)* into the swap bearing block and joint. In the process, make sure that the latching cam is correctly positioned in the groove.
- ▶ Remove the locking device *Fig. 23 (3)*.

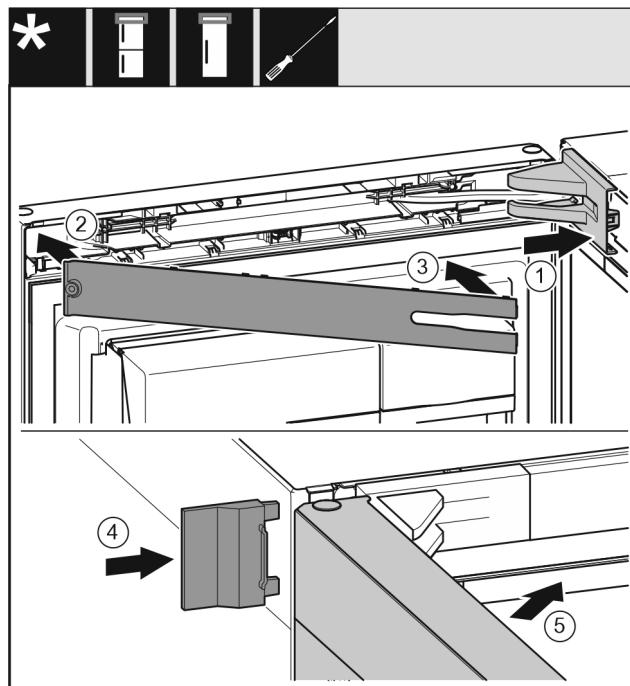


Fig. 24

- ▶ Position the swap bearing block cover *Fig. 24 (1)* and snap it in. You may need to push it carefully apart.
- ▶ Attach the cover *Fig. 24 (2)*.
- ▶ Swivel in the faceplate *Fig. 24 (3)* and snap it on.

Connecting the appliance to the water supply

- Slide on the outer cover Fig. 24 (4).
- Close the top door Fig. 24 (5).

19 Connecting the appliance to the water supply

Make sure that the following requirements are fulfilled:

- The dimensions for the water supply connection are known and complied with.
- The correct water pressure is maintained.
- Water is supplied to the appliance via a cold water pipe that can withstand the operating pressure and is connected to the drinking water supply.
- All equipment and devices used for the water supply comply with the applicable regulations in the country of use.
- The back of the appliance is accessible so that you can connect the appliance to the drinking water supply.
- A coupler between the R3/4 connection thread and the 1/4" OD copper pipe is supplied.
- There is a screen filter with a seal in the coupler. The screen filter with a seal is supplied.
- A **1/4" OD copper pipe** is used to connect the water supply to the solenoid valve. **This is not supplied with the appliance.**
- There is an adaptor between the hose 1/4" OD copper pipe and the domestic water connection so that you can turn off the water supply if necessary.
- The adaptor is not directly behind the appliance and is easily accessible. This way, you can push the appliance as close as possible to the wall and can quickly turn off the faucet if necessary.



WARNING

Risk of electric shock from water!

- Before connecting to the water hose: Disconnect the appliance from the mains.
- Before connecting to water lines: Shut off the water supply.
- Make sure that only qualified personnel connect the device to the drinking water supply.



WARNING

Risk of poisoning due to contaminated water!

- Connect to potable water supply only.

19.1 Connecting the water pipe

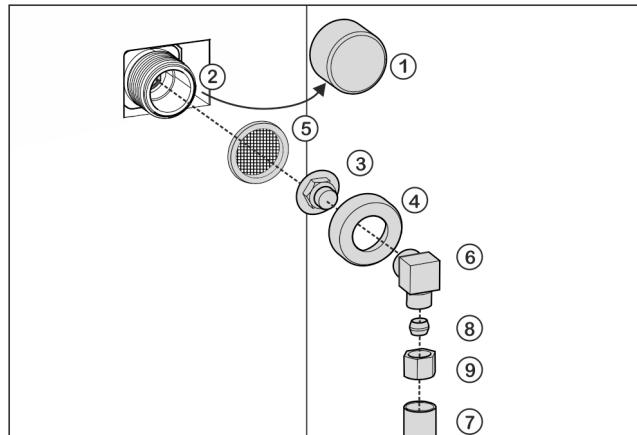


Fig. 25

| | |
|--------------------|--|
| (1) Cap | (6) Angle piece |
| (2) Solenoid valve | (7) Water pipe (e. g. 1/4" OD copper pipe) |
| (3) Coupler | (8) Clamp ring |
| (4) Union nut | (9) Nut |
| (5) Screen filter | |

NOTICE

Risk of damage from incorrect installation!

- Do not damage or kink the water pipe (e. g. copper pipe) during installation.
- Do not damage or kink the water pipe (e. g. copper pipe) when setting up the appliance.

Connecting the coupler to the appliance:

- Remove cap Fig. 25 (1) from solenoid valve Fig. 25 (2).
- Insert coupler Fig. 25 (3) into union nut Fig. 25 (4).

NOTICE

The filter can be damaged if not correctly fitted!

- Observe the following instruction when putting in the filter.

- Insert the filter Fig. 25 (5) with the recess pointing down towards the coupler Fig. 25 (3).

NOTICE

The thread can be damaged if the union nut is overtightened!

- Observe the following instructions for fitting the union nut on the solenoid valve.

- Screw the union nut Fig. 25 (4) by hand onto the thread of the solenoid valve Fig. 25 (2) until it is firmly in place.

► The coupler is connected to the appliance.

90° bend in the water connection: Connecting the water hose to the elbow connector:

- Screw on angle piece Fig. 25 (6).
- Connect the water pipe Fig. 25 (7) (e. g. 1/4" OD copper pipe) with the clamp ring Fig. 25 (8) and nut Fig. 25 (9) to the elbow connector Fig. 25 (6).
- The water pipe is connected to the elbow connector.

Connecting the appliance to the power supply

-or-

No bend in the water connection: Connecting the water hose to the coupler:

- If necessary: Fasten the water pipe *Fig. 25 (7)* to the housing with the guide clip.
- Put angle piece *Fig. 25 (6)* to one side.
- Connect the water pipe *Fig. 25 (7)* (e. g. 1/4" OD copper pipe) with the clamp ring *Fig. 25 (8)* and nut *Fig. 25 (9)* to the coupler *Fig. 25 (3)*.
- If necessary: Fasten the water pipe *Fig. 25 (7)* to the housing with the guide clip.
- The water pipe is connected to the coupler.

Fitting the adaptor between the water pipe and the water supply:

- Connect the water pipe (e. g. 1/4" OD copper pipe) to the water supply with a suitable adaptor.
- The water is connected to the water supply with an adaptor.

- The appliance is set up in accordance with the regulations. (see 10 Mounting wall spacers*)
- Requirements for the electrical connection are met.
- Dimensions for connection in accordance with regulations are known and observed. (see 6 Connection dimensions for the power supply)
- Mains voltage and frequency correspond to the specifications on the type plate.
- The socket is grounded and fused in accordance with regulations.
- The tripping current for the fuse is between 10 A and 16 A.
- Outlet is easily accessible and is not behind the appliance. (see 6 Connection dimensions for the power supply)

NOTICE

Danger of damage to incorrect operation!

Damage to the electrical components of the appliance.

- Only use the supplied power cable.



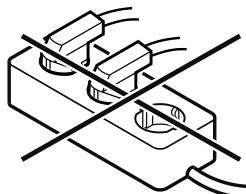
WARNING

Danger of fire due to incorrect connection!

Burns.

Damage to the appliance.

- Do not use an extension cord.
- Do not use a multipoint connector strip.



NOTICE

Danger of damage to incorrect connection!

Damage to the appliance.

- Do not connect the appliance to a stand-alone inverter, e.g. solar power systems and petrol generators.

- Connect the mains plug of the power cord to the power supply. Ensure the main plug is firmly plugged into the outlet.
- The Liebherr logo appears in the display.
- The display switches to the standby symbol.
- If no action is taken within 60 seconds: Standby symbol fades or disappears.
- Appliance is connected. For initial commissioning, see the next chapter or the operating instructions.

19.2 Check the water system

Before you completely install the appliance, Liebherr recommends checking the water system for leaks.

- Slowly turn on the water feed.
- Check the hose, water feed and connections for leaks.
- The water system has now been checked for leaks.
- The water system is not leaking: You can install up the appliance completely.

Note

IceMaker: Before the first use, you must clean the IceMaker. (see Quick Start Guide or operating instructions)

20 Connecting the appliance to the power supply



WARNING

Danger of electric shock and injury due to damaged appliance or damaged mains cable!

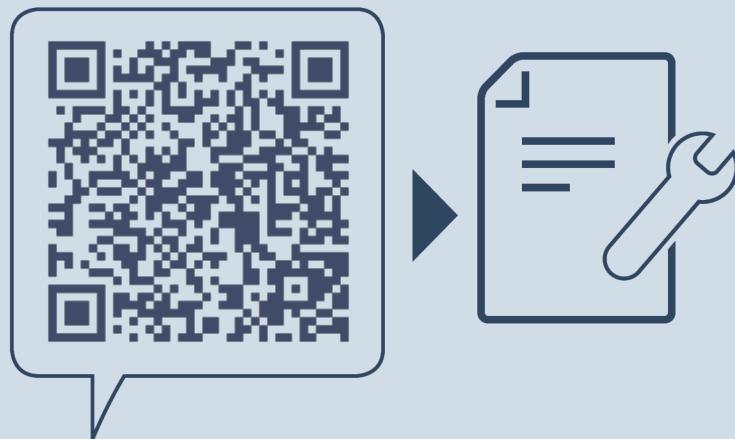
Cuts and fatal injury. If the appliance or the mains cable is damaged during transport, you may be electrocuted. You could also cut yourself on damaged parts of the appliance housing.

- Check the appliance and the mains cable for damage after transport.
- Never put the appliance into operation if the appliance or the mains cable are damaged.
- Contact Customer Service.

You can connect your appliance to the mains using the power cable supplied separately. The mains power cable has an appliance coupler at one end and a mains plug at the other end.

Make sure that the following requirements are fulfilled:

- The appliance and power cable are undamaged.



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EN Freezer

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For Service in the U.S.: Liebherr Service Center
Toll Free: 1-866-LIEBHHER or 1-866-543-2437
Service-appliances.us@liebherr.com
PlusOne Solutions, Inc.
3501 Quadrangle Blvd, Suite 120
Orlando, FL 32817

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www.euro-parts.ca
EURO-PARTS CANADA
39822 Belgrave Road, Belgrave, Ontario, N0G 1E0
Phone: (519) 357-3320 | Fax: (519) 357-1326