



CERTIFICATE

**Welding of rail vehicles and components
according to EN 15085-2**

TÜVSÜDLGÖ/15085/CL1/069/01/3

Liebherr-Transportation Systems GmbH & Co KG

**Liebherrstraße 1
2100 Korneuburg, Austria**

TÜV SÜD Landesgesellschaft Österreich GmbH certifies that the organisation
fulfils the requirements

for the scope according to

**EN 15085-2:2020 classification level CL1
in the type of activity D, P, S**

in the range indicated in the annex.

validity: 22.03.2026 until 21.03.2029

Vienna, 05.06.2026

Product Certification Body
TÜV SÜD Landesgesellschaft Österreich GmbH
Franz-Grill-Straße 1, 1030 Vienna, Austria





Scope of the certificate

TÜVSÜDLGÖ/15085/CL1/069/01/3

Scope:

Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Dimensions	Comments
135	8	t = 1,0 – 4,0 mm	
141	8 23	t = 1,0 – 4,0 mm t = 1,0 – 10,0 mm	
783	8	M6 – M12	
786	8 22	M3 – M4	

Area of Application: Manufacturing of railway vehicle parts and their components including design, purchase and supply

- supporting frames or internal and external equipment
- self-supporting equipment boxes, ventilation grills
- external machine equipment
- roof constructions (paneling)
- interior constructions and driving cab equipment

Responsible welding coordinator: Ing. Petko Apostolov, geb. 05.09.1990 (IWE) [external]

1st deputy of the responsible welding coordinator: Wolfgang Moser, geb. 19.02.1975 (Stufe B)

Other deputy: Onur Yesil, geb. 07.09.1996 (Stufe B)

Comments:

Following welding coordinators are allowed to test welders / operators in accordance with the applicable standards in the scope of this certificate:

Remarks:

General provisions:

The certification program of TÜV SÜD Landesgesellschaft Österreich GmbH applies.