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# Technologies for vertical lift

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High-tech on board

**LIEBHERR**

Aerospace



# Our contribution – Your mission in our focus



© Airbus Helicopters

**Safe flight in all weather conditions**  
Heat or cold, draught or humidity, rain or snow cannot stop you flying. Reliable heating, cooling and ventilation systems are indispensable to helicopter operation and mission fulfillment.

We develop, produce and support oil cooling and air management systems including air conditioning with air and vapor cycle technologies, bleed air, heating, cooling, distribution and temperature control.

These state-of-the-art systems are notable for their low weight, compactness and reliable performance.



© Airbus Helicopters

**Safe landings on all grounds**  
Your mission requires to land your helicopter wherever needed. You need a reliable, shock absorbing and crashworthy landing gear allowing you to take on loads and passengers on all terrain.

We offer innovative, integrated landing gear systems, landing gear actuation, nose wheel steering, control electronics and cockpit panels for civil and defense helicopters from S to XXL.



© Leonardo Helicopters

### **Reliable systems when you need them most**

Sometimes your mission requires special maneuvers and high precision flying. Your helicopter must be under control even in critical conditions for the safety of crew and passengers.

We have great experience in the development, manufacturing and integration of innovative flight control actuation systems, related hydraulic equipment and electronics for all types of helicopters.

We offer solutions ranging from conventional hydro-mechanical actuation up to full fly-by-wire actuation systems.



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### **When others rely on your performance**

Saving lives is one of the most honorable missions. It is of utmost importance that you can concentrate on the emergency situation fully relying on your helicopter to work as expected.

We have exclusive development and manufacturing capabilities for helicopter gearboxes and transmissions for both high-speed and high torque applications.

Our product range includes complex gear components for main rotor gearboxes, tail rotor gearboxes and intermediate gearboxes.

# Our products – Safety critical applications

## Flight control and actuation systems

- Fly-by-wire main- and tail rotor servo controls
- Hydro-mechanical main- and tail rotor servo controls
- Hydraulic power supply
- Hydraulic system components: pumps / motors, manifolds, filter package units and reservoirs

## Environmental control and thermal management systems

- Vapor cycle air conditioning systems and air cycle air management systems, including bleed air, heating, cooling, distribution and temperature control

## Oil cooling systems

- Heat exchangers, valves and fans to manage the gearbox oil temperature

## Gears and gearboxes

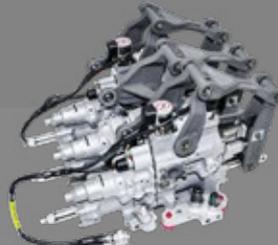
- Power transmission gearboxes
- Auxiliary power unit gearboxes
- Accessory gearboxes

## Electronic systems and components

- On-board electronics for control and monitoring
- Cockpit controls
- Power electronics
- Power conversion

## Landing gear systems

- Landing gear systems, landing gear actuation, nose wheel steering, control electronics and cockpit panels
- Tail landing gears



Main rotor actuator



Auxiliary power unit gearbox



Landing gear control panel



High pressure vapor cycle unit



Heating modulating valve



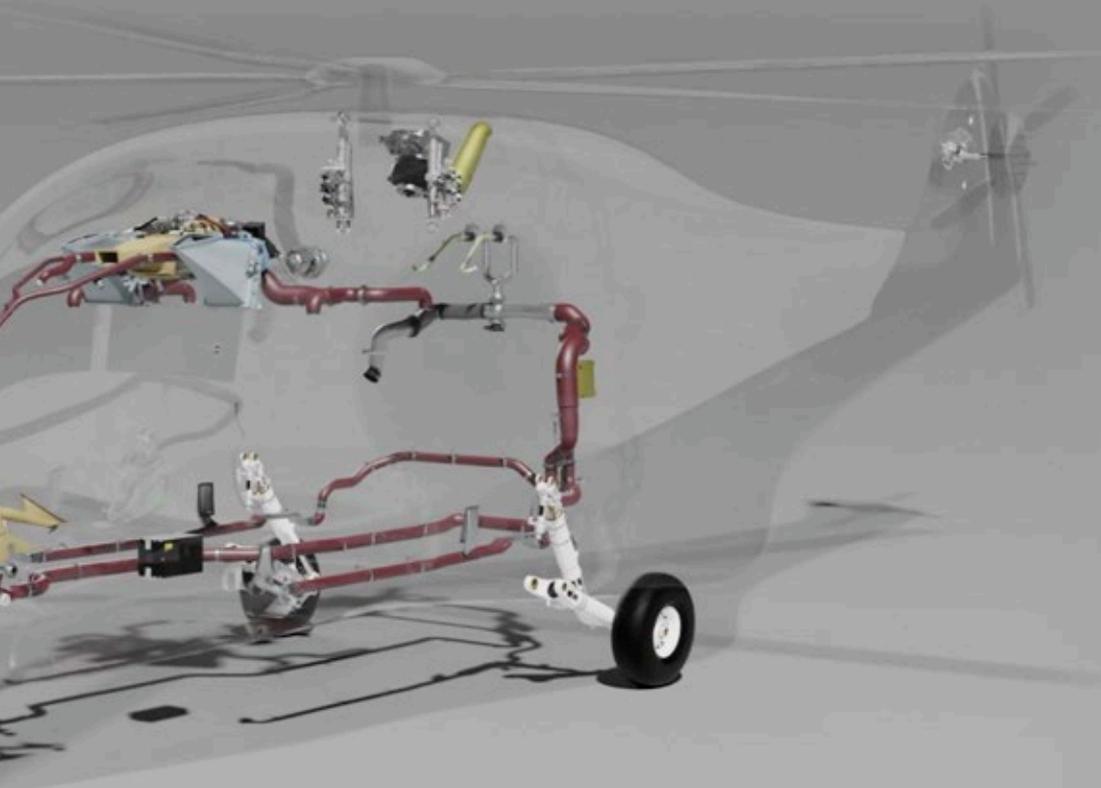
Main rotor drive components



Hydraulic power supply



Tail rotor actuator



Tail rotor gearbox



Air conditioning pack



Oil cooling system



Landing gear system



Flight control computer

# Our capabilities – The complete product life cycle

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## Entry into service

We provide reliable maintenance services structured around quality, price and lead time to offer our customers the best operating conditions.

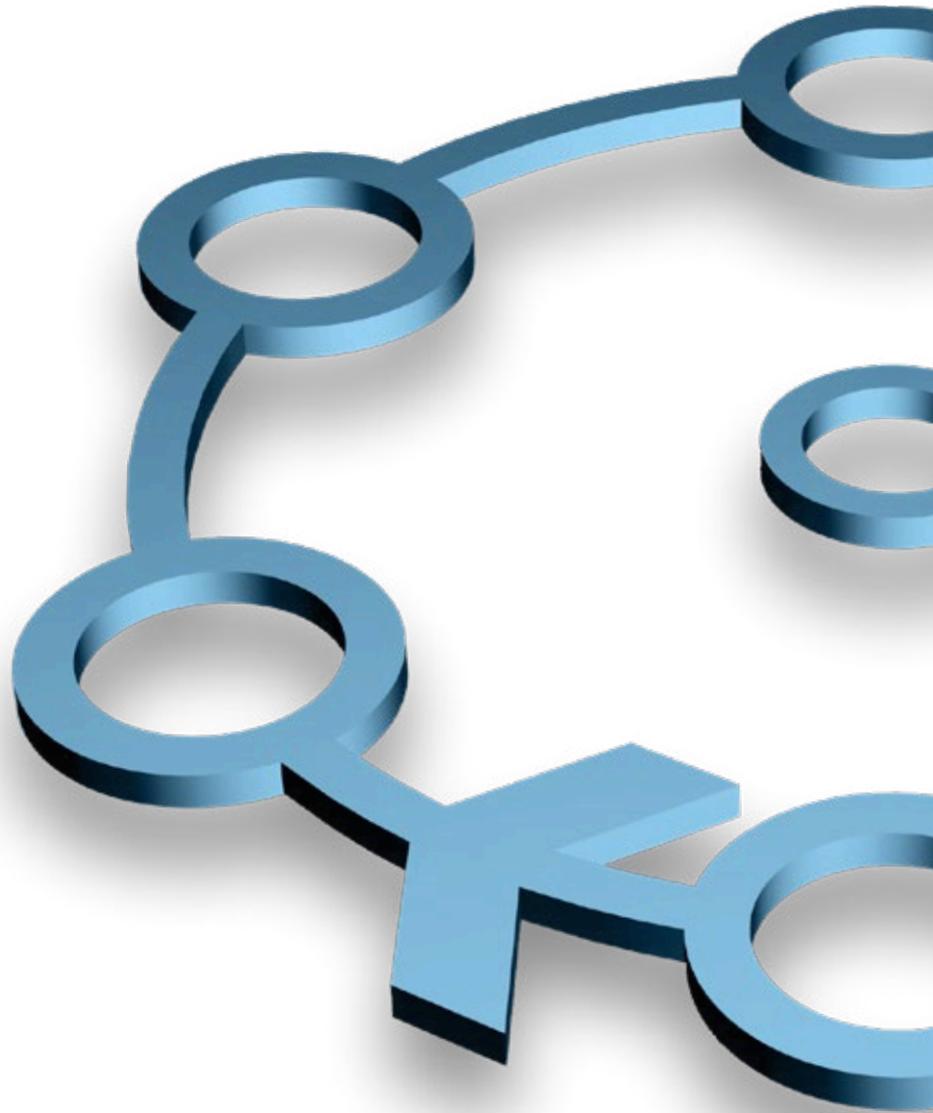
During product entry into service we ensure transfer of in-depth knowledge about components and systems.

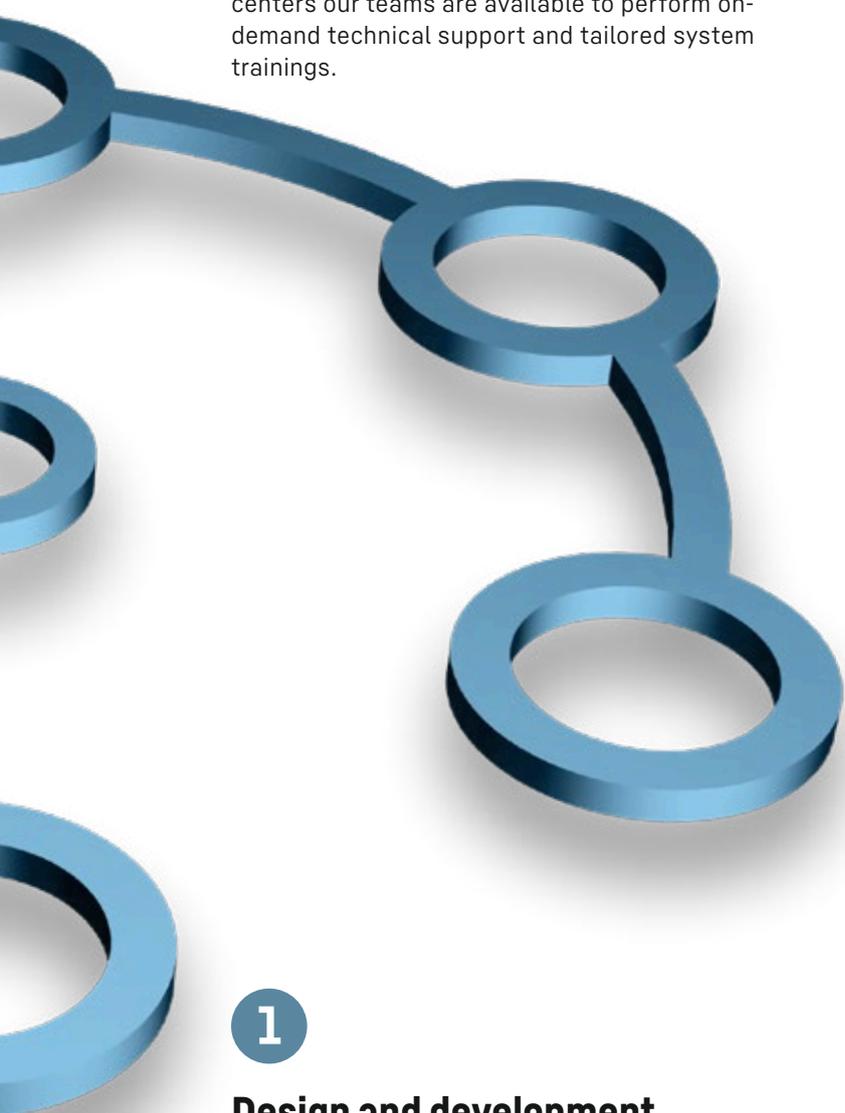
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## Manufacturing

We expand and improve our manufacture and production methods for the future while maintaining necessary machinery, tools, means and skills to be able to support helicopter operations long after production has stopped.

In our manufacturing process, characteristics such as flexibility, efficiency, quality, reactivity and also sustainability are mandatory: each site commits to ambitious targets of reducing environmental impact.





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## Operations

As long as helicopters are flying with our systems, our customer service offers an extensive product support: we analyze reliability, manage configuration and modifications, provide spare parts and handle repairs for our whole range of products. In our worldwide network and service centers our teams are available to perform on-demand technical support and tailored system trainings.

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## Design and development

Our customer support and engineering design teams are paired to combine innovative ideas with field experience to develop a cost optimized system that meets your demands and the competitive environment. Using our system knowledge, gathered through millions of hours of real life data, we create equipment that is easy to test and maintain, that is reliable and exceeds your expectations.

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## Enhancement

Our in-service engineers work continuously on innovative repair solutions and product enhancements to reduce maintenance costs and meet new airworthiness requirements.

As a Design Organization Approved (DOA) company, we can use the wide range of test capabilities from our OE facilities to quickly develop and implement our enhancements.

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## Next generation

The long life of an helicopter represents years of accumulated experience and knowledge of systems and equipment performance.

We channel this knowledge, compiled with innovative technologies, to push the boundaries of our future services.

# Future technologies – Innovation for more efficiency

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## 3D printed parts

Already in 2017, we received the authorization by the German Federal Aviation Office (Luftfahrtbundesamt, LBA) to produce components using additive manufacturing. Additive manufacturing enables the design and production of high-strength lightweight structures, which cannot be manufactured using conventional production methods.



## Hydraulic power packs

A solution for an optimized system architecture is the application of decentralized hydraulic power generation by electrical Hydraulic Power Packs (HPP). The HPP is sourced by electrical power and provides locally hydraulic power at the system / place where it is needed, e.g. for extension and retraction of landing gears and braking.

The integrated design supports easy modular assembly in the helicopter.



## sEMA

The small electromechanical actuator (sEMA) specifically addresses the emerging AAM (Advanced Air Mobility) sector. It can also be applied on smaller aircraft, business jets and helicopters. Liebherr's product approach offers scalability for small installation envelopes, a favorable power-to-weight ratio and high reliability.

### Universal control systems

We have developed a universal Remote Electronic Unit (REU) for different applications. Less weight, faster final assembly, more flexibility: The ingenious concept of our REU offers plenty of advantages, thanks to digitization.



### Fly-by-wire flight controls

With the NH90 helicopter program, we introduced the first full authority fly-by wire flight control system, which entered the stage of series production. Developments by Liebherr progressed even further into a “fly-by-light”-system installed in the ACT-FHS technology test bed based on an H135 and operated by the German National Research Center (DLR).

### Improved cabin comfort

Improved temperature regulation through Vapor Cycle Systems (VCS) using a jet pump with variable nozzle area and with bizonal mode to serve best all sections of the cabin. Improved power efficiency by new compressor technology like a VCS scroll compressor with double capacity (asynchronous technology) or with variable speed capability (synchronous technology).

### Electrical landing gear

Liebherr has developed solutions for electro-mechanical actuation (EMAs) for helicopter landing gears. These solutions do not require hydraulic power supply. Further, Liebherr's linear and rotatory EMAs allow for customization and efficient integration into the various helicopter platforms.



# Our legacy – On board in all market segments

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## Airbus

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### H120

- Environmental control system components

### H125

- Environmental control system components
- Gears for main gearbox

### H130

- Environmental control system

### H135 / H135M

- Gears for power transmission gearboxes
- Hydraulic power supply
- Main- and tail rotor servo controls

### H145 / H145M

- Gears for power transmission gearboxes
- Hydraulic power supply
- Main and tail rotor servo controls
- Tail gearbox

### H155

- Environmental control system

### H160

- Heating valve
- Main rotor servo control
- Tail rotor gearbox
- Tail rotor actuator

### H175

- Heating valves
- Tail Rotor Actuators

### H225 / H225M

- Environmental control system components
- Heating system

### NH90

- Actuation control computer
- Auxiliary power unit gearbox
- Environmental control system components
- Fly-by-wire main- and tail rotor servo controls

### Tiger

- Gears for tail gearbox
- Environmental control system
- Main- and tail rotor servo controls
- Tail landing gear

### UH-72A Lakota LUH

- Gears for power transmission gearboxes
- Hydraulic valveblock / reservoir
- Main- and tail rotor servo controls

## AVIC HAIG

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### AC312 / AC332

- Environmental control system
- Heating and ventilation

## HAL

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### ALH / LUH

- Heating components

## Korea Aerospace Industries

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### KUH-1 Surion

- Heating components

### LAH

- Environmental control system

## Leonardo (Helicopters)

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### AW09

- Heating and ventilation system

### AW139

- Environmental control system
- Landing gear system

### AW149 / AW189

- Environmental control system
- Landing gear system

### AW169

- Environmental control system

### T129

- Environmental control system

## Turkish Aerospace

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### T625

- Environmental control system
- Oil cooling system

# Our experience – Reliable partnerships with customers worldwide

## System supplier

We are a world-wide approved solution provider and integrator for the aerospace industry in the field of flight control and actuation systems, environmental control and thermal management systems, landing gears, gears, gearboxes as well as on board electronics. We participate in various civil and defense aircraft programmes as well as in research & technology developments.

## System solutions

We offer complete system solutions and components according to the individual needs of aircraft manufacturers and -operators. With the certified disciplines of development, production, qualification, integration and customer services, we combine innovative practices and high modularity to fully fit the customers' requirements.

## Solutions for aerospace



### Aircraft control in flight

- Primary flight controls
- Secondary flight controls
- Main- / tailrotor actuation



### Aircraft landing and control on ground

- Landing gear structure
- Extension & retraction
- Landing gear sub-systems
- Thrust reverser actuation



### Electronics for power and control

- Power electronics
- Signal electronics
- Power conversion
- Remote electronic units



### Environmental control and cabin comfort

- Air conditioning
- Heating & ventilation
- Engine bleed air systems
- Cabin pressure control
- Anti-icing systems
- Cabin systems
- Fuel tank inserting



### Thermal management

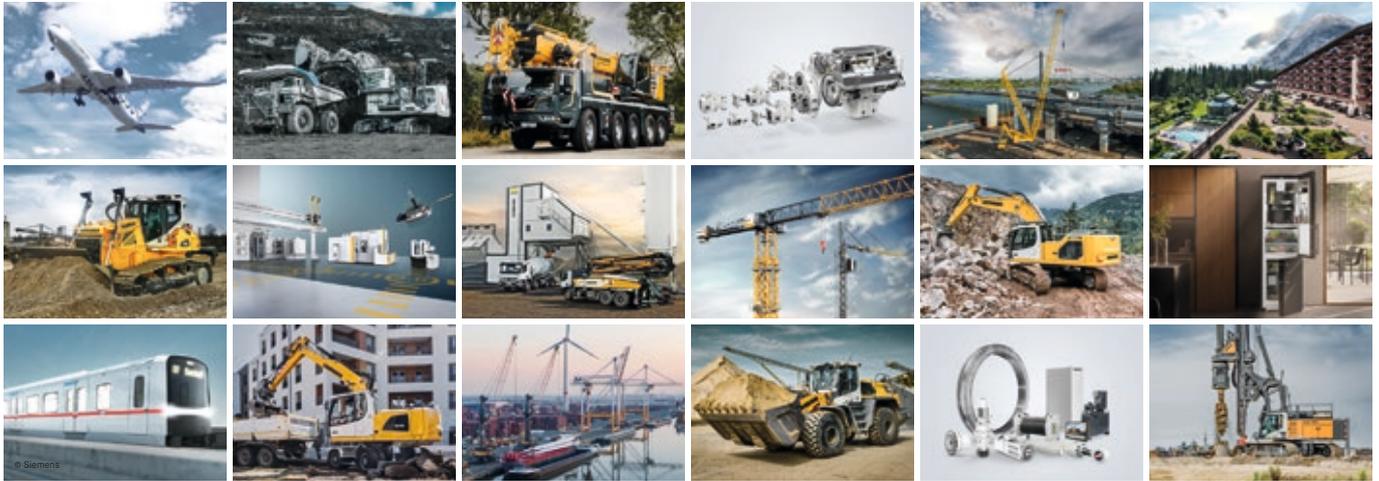
- Supplemental cooling
- Avionics- / hydraulic cooling
- Oil cooling
- POD cooling
- Satellite cooling



### Utility actuation

- Wingtip folding
- Hydraulics
- Door actuation
- Air refueling
- Gears & gearboxes

# The Liebherr Group



## Global and independent: more than 70 years of success

Liebherr was founded in 1949 when, with the development of the world's first mobile tower crane, Hans Liebherr laid the foundations for a family-run company which now has more than 50,000 employees and comprises over 150 companies across every continent. The holding company of the Group is Liebherr-International AG in Bulle, Switzerland, whose shareholders are exclusively members of the Liebherr family.

## Technology leadership and pioneering spirit

Liebherr is a pioneer and its forward-looking approach has seen it make important contributions to technology history over a wide variety of industries. Employees throughout the world continue to share the courage of the company founder, sharing a passion to produce innovative products and a determination to provide world-leading equipment and machinery.

## Diversified product programme

Liebherr is one of the world's biggest construction machine manufacturers and provides high-quality, user-oriented products and services. Its product programme includes earthmoving machinery, material handling technology, deep foundation machines, mining, mobile and crawler cranes, tower cranes, concrete technology, maritime cranes, aerospace and transportation systems, gear technology and automation systems, refrigerators and freezers, components and hotels.

## Customised solutions and maximum customer value

Liebherr solutions are characterised by precision, implementation and longevity. The company is committed to technological excellence and to providing customers with solutions that match their needs exactly. For Liebherr, customer focus does not end with delivery of a product but continues through a comprehensive range of back-up and support services.

[www.liebherr.com](http://www.liebherr.com)

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