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General safety instructions

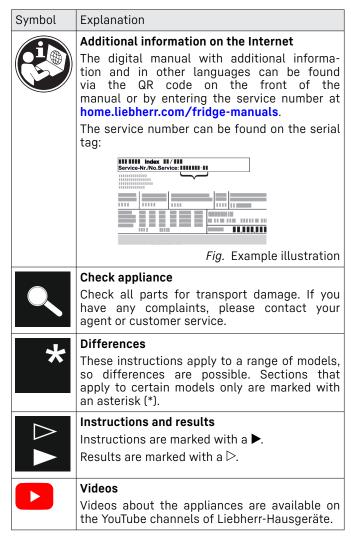
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17 Connecting the appliance to the power supply.... 16

The manufacturer is continually working on the further development of all types and models. Please be aware that we reserve the right to make changes to the shape, equipment and technology.

Symbol Explana	
Please tions ca	structions read the information in these instruc- arefully to understand all of the benefits new appliance.



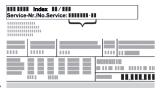
Open source licences:

The appliance contains software components that use open source licences. Information on the open source licences used can be found here: home.liebherr.com/ open-source-licences

1 General safety instructions

- Please keep this assembly manual in a safe place so you can refer back to it at any time.
- If you pass the appliance on, please hand this assembly manual to the next user.
- Read this assembly manual carefully before installation and use to ensure safe and correct use of the appliance. Follow the instructions, safety instructions and warning messages included at all times. They are important for ensuring you can operate and install the appliance safely and without any problems.
- First read the general safety instructions in the "General safety instructions" section of the **operating instructions**, which accompany these installation instructions, and follow them. If you cannot find the **operating instructions**, you can down-

load the **operating instructions** from the internet by entering the service number at **home.liebherr.com/fridge-manuals**. The service number can be found on the serial



tag:

Observe the warning messages and other detailed information in the other sections when installing the appliance:

	DANGER	identifies a situation involving direct danger which, if not obvi- ated, may result in death or severe bodily injury.
\triangle	WARNING	identifies a dangerous situation which, if not obviated, may result in death or severe bodily injury.
\triangle	CAUTION	identifies a dangerous situation which, if not obviated, may result in minor or medium bodily injury.
	NOTICE	identifies a dangerous situation which, if not obviated, may result in damage to property.
	Note	identifies useful instructions and tips.

2 Installation conditions

Fire hazard due to dampness!

If live parts or the mains lead become damp this may cause short circuits.

The appliance is designed for use in enclosed areas. Do not operate the appliance outdoors or in areas where it is exposed to splash water or damp conditions.

Intended use

- Install and use the appliance in indoor spaces only.

2.1 Location



Leaking coolant and oil!

Fire. The coolant contained in the appliance is eco-friendly, but also flammable. The oil contained in the appliance is flammable. Escaping coolant and oil can ignite if the concentration is high enough and in contact with an external heat source.

- Do not damage the pipelines of the coolant circuit and the compressor.
- The best place for installation is a dry and well ventilated room.
- If the appliance is installed in a very humid environment, condensation can build up on the outside of the unit.

Always ensure good airlow and ventilation in the installation location.

The more refrigerant there is in the appliance, the larger the space that it is installed in must be. If the space is too small, any leak may create a flammable mixture of gas and air. For every 8 g of refrigerant, the installation space must be at least 1 m^3 . Information regarding the coolant can be found on the serial tag inside the appliance.

2.1.1 Supporting floor

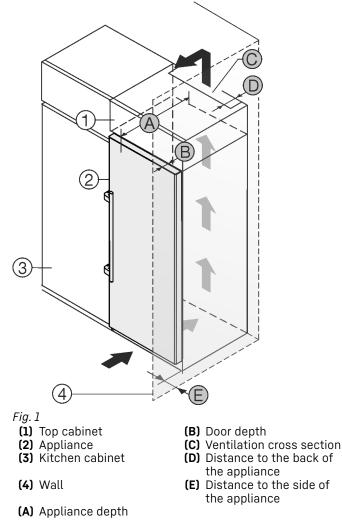
- The floor of the installation site must be horizontal and even.
- The surface supporting the appliance must be at the same level as the surrounding floor.

2.1.2 Positioning

- Do not place the appliance in direct sunlight or near radiators or similar sources of heat.
- You can place the appliance directly next to an oven.
- If the appliance is placed directly next to an oven, the energy consumption may increase slightly. This is dependent on the service life and usage intensity of the oven.
- Install the appliance with the rear panel up against the wall and always use the supplied wall spacers (see below).

2.2 Building the appliance into kitchen units

You can install kitchen cabinets around the appliance.



Installation conditions

You can place the appliance directly beside the kitchen cabinet *Fig. 1 (3)*.

There must be a ventilation shaft at the depth Fig. 1 (D) of the back of the top cupboard over the entire width of the top cupboard.

The ventilation cross-section *Fig. 1 (C)* must be maintained under the ceiling.

If the appliance is set up with the hinges next to a wall *Fig. 1 (4)*, the distance between the appliance and the wall must be at least 57 mm. This is how far the handle protrudes when the door is open.

In order to be able to fully open the door, the appliance must protrude by the depth of the door *Fig. 1 (B)* from the front of the kitchen cabinet. The appliance may protrude further depending on the depth of the kitchen cabinets *Fig. 1 (3)* and whether wall spacers are used.

Appliances with lever handle:		
А	675 mm ×	
В	75 mm	
С	Min. 300 cm ²	
D	Min. 50 mm	
E	Min. 57 mm	

 $^{\rm x}$ The use of wall spacers increases the dimensions by 15 mm (see 9 Mounting wall spacers) .

Note

Please contact Customer Services to acquire a kit to limit the door opening angle to 90° for appliances with soft close mechanisms.*

Ensure that the following conditions are met:

- Recess dimensions are adhered to .
- Ventilation requirements are complied with (see 4 Ventilation requirements).

2.3 Installing multiple appliances

The appliances have been developed for different installation methods. If you wish to install several appliances next to each other or on top of each other, ensure that the following requirements are met:

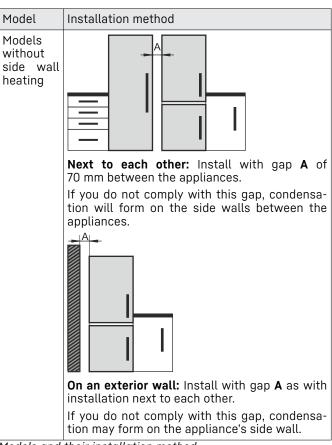
- Only install appliances next to or on top of each other if they have been developed for this.
- Observe notices and the following table.

NOTICE

Risk of damage due to condensate!

Do not place the appliance directly next to another cooling/refrigeration unit.

Model	Installation method
All models	Standalone
Models with a model designa- tion starting with S	Side-by-Side (SBS)



Models and their installation method

Assemble the appliances according to the separate installation instructions.

2.4 Mains connection

Danger of fire due to incorrect positioning!

If the mains cable or plug touches the back of the appliance, the vibration can damage the mains cable or the plug resulting in a short circuit.

- Make sure the mains cable is not trapped under the appliance when you position the appliance.
- Stand the appliance so that it is not touched by connectors or main cables.
- Do not connect any appliances to sockets in the area of the back of the appliance.
- Do not place and operate multi-sockets/power distributors and other electronic devices (such as halogen transformers) at the back of the appliances.

Installation dimensions

3 Installation dimensions

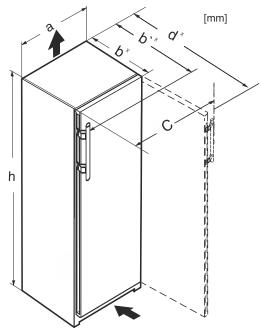


Fig. 2

Dimensions with lever handle (mm):						
	h	а	b	b'	С	d
(S)FN 52i	1855	597	675×	719×	654	1222×

[×] For appliances with supplied wall spacers, the dimension must be increased by 15 mm (see 9 Mounting wall spacers) .

4 Ventilation requirements

NOTICE

Danger of overheating due to insufficient air ventilation! The compressor may be damaged if there is insufficient air ventilation.

- ► Take care to ensure adequate air ventilation.
- Observe the ventilation requirements.

If the appliance is integrated into a fitted kitchen, the following ventilation requirements must be adhered to:

- As a rule, the larger the ventilation space the more efficiently the appliance can run.

5 Connection dimensions for the power supply

The connection to the power supply is on the rear of the appliance. To connect your appliance safely, ensure that the following requirements are met:

- Dimensions for the connection to the power supply are known and are adhered to. See table below.
- Connection to the power supply according to the instructions. (see 17 Connecting the appliance to the power supply)

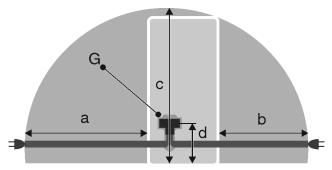


Fig. 3 Fridge/freezer combinations / freezers / full-capacity BioFresh appliances

- (a) Maximum available length of the mains connection cable
- (b) Maximum available length of the mains connection cable
- (c) Maximum available vertical length of the mains connection cable
- (d) Gap between appliance plug and floor
- (G) Appliance plug

For 600 mm wide appliances:		
a ~ 1800 mm		
b	~ 1400 mm	
с	~ 2100 mm	
d	~ 200 mm	

6 Water connection

If your appliance has a fixed water connection, a hose is supplied with it.

Note

You can purchase a hose of a different length as an accessory.

Overview of dimensions for the water connection:	(see 6.1 Dimensions for the water connection)
Requirements for the water pressure:	(see 6.2 Water pressure)
Make the water connec- tion:	(see 16 Connecting the appli- ance to the water supply)

6.1 Dimensions for the water connection

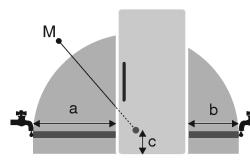


Fig. 4

(a) Maximum available hose length

(c) Distance of solenoid valve to floor

Transporting appliance

(b) Maximum available hose length

(M) Solenoid valve

а	b	С
~ 1800 mm	~ 1450 mm	~ 150 mm

6.2 Water pressure

The water connection line and solenoid value of the appliance are suitable for a water pressure of up to 1 MPa (10 bar).

To ensure that the appliance functions correctly (flow rate, ice cube size, noise level), maintain the following water pressure:

Water pressure:		
	bar	MPa
	1.5 to 6.2	0.15 to 0.62

If the pressure is higher than 6.2 bar:

- Fit a pressure reducer.
- Make the water connection. (see 16 Connecting the appliance to the water supply)

7 Transporting appliance

Note when transporting the appliance:

- Transport the appliance upright.
- ► Use two people to transport the appliance.

During first use:

Transport the appliance packaged.

When transporting appliances after initial commissioning (e. g. moving or cleaning):

- Empty the appliance.
- Secure the door against unintentional opening.

8 Unpacking the appliance

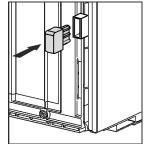
Before you connect the appliance, report any damage immediately to the delivery company.

- Check the appliance and the packaging for damage during transport. Contact the supplier immediately if you suspect any level of damage.
- Remove all materials from the back or the side walls of the appliance that may prevent proper installation or ventilation.
- Remove all protective films from the appliance. Do not use sharp or pointed objects for this.

9 Mounting wall spacers

With wall spacers, your device achieves the declared energy consumption and no condensation forms in high ambient humidity. The device is fully functional without the spacer brackets, but its energy consumption will be slightly higher.

If you insert the wall spacers, then the device depth increases by approx. 15 mm.



► Appliance with enclosed wall spacers: Insert the wall spacers on the rear of the appliance at the bottom left and right.

10 Setting up the appliance

Risk of injury due to heavy appliance!

Have two people transport the appliance to its installation site.

Risk of fire due to short circuit!

- When you set the appliance up: do not kink, jam or damage the mains cable.
- The appliance must not be operated with a defective mains cable.

Danger of injury and damage due to the appliance being unstable!

The appliance can topple over.

Secure the appliance as described in the instructions.

Fire hazard and danger of damage!

Do not place appliances emitting heat e.g. microwaves, toasters etc. on the appliance!

Ensure that the following conditions are met:

- □ Only move the device when it is not loaded.
- Only install the appliance with help.
- ▶ Remove the mains cable from the package.
- Plug the mains cable's IEC socket completely into the appliance plug on the back of the appliance. Ensure that the IEC socket is tight.
- Use a cord to lay the mains plug to a freely accessible socket if required.

11 Setting up the appliance so that it is level

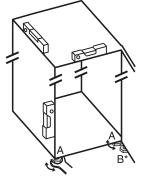


Fig. 5

 Unscrew the adjustable feet Fig. 5 (A) using the enclosed open-end spanner and a spirit level until the appliance is firmly aligned and level.

After setting up

Choose one of the options: Appliance with right-hinged door or

appliance with left-hinged door.

Risk of injury or damage from the appliance tipping or the door falling open!

If the additional adjustable foot on the base support is not correctly positioned on the floor, there is a risk of the door falling open or the appliance tipping. This can lead to injury or property damage.

- Unscrew the additional adjustable foot on the swap bearing block as instructed.
- ► Unscrew the adjustable foot *Fig. 5 (B)* on the swap bearing block with the enclosed open-end spanner until it rests on the floor.
- ▶ Turn the adjustable foot *Fig. 5 (B)* 90° further.
- ▶ The appliance is aligned.

12 After setting up

- ▶ Remove all transport safety components.
- Take off the protective film from the exterior of the appliance.*
- Clean the appliance. (see operating instructions)
- ▶ Note the type (model, number), appliance designation, appliance/serial number, purchase date and dealer's address.

13 Disposing of packaging

Danger of suffocation due to packing material and plastic film!

► Do not allow children to play with packing material.

The packaging is made of recyclable materials:

- corrugated board/cardboard
- expanded polystyrene parts
- polythene bags and sheets
- polypropylene straps
- nailed wooden frame with polyethylene panel*
- ► Take the packaging material to an official collecting point.

14 What the symbols mean

	Risk of injury here! Follow the safety notes!
*	These instructions apply to a range of models. Follow this step only if it applies to your appliance.
	To install, please follow the detailed description in the Guide.
	This section applies either to a single-door appliance or a double-door appliance.

	Installation step required if your model has IceMaker and/or Infini- tySpring.
	Just loosen the screws or tighten them slightly.
	Tighten the screws.
	Check to see if the next step applies for your model.
\checkmark	Check the correct assembly/seat of the components used.
finlation b	Measure the specified measure- ment and adjust if necessary.
	Tool for assembly: Metre rule
TORX [®] 20	Tool for assembly: Cordless screwdriver and attachments A lengthwise bit insert is recom- mended for good access to the screws.
R. C.	Tool for assembly: Spirit level
SW7 SW10	Tool for assembly: Size 7 and size 10 spanners
	Two people are required for this step.
	Carry out this step at the marked place on the appliance.

Aids for assembly: String
Aids for assembly: Square
Aids for assembly: Screwdriver
Aids for assembly: Scissors
Aids for assembly: Non-perma- nent marker pen
Accessory kit: Remove compo- nents
 Dispose of components that are no longer needed.

15 Door hinge change

Tools



Fig. 6

NOTICE

Risk of damage due to door collision!

Damage to the appliances with Side-by-Side positioning. If you set up two appliances next to each other in a specific Side-by-Sidearrangement, the door hinge of both appliances is preset at the factory.

Side-by-Side positioning: Do not change the door hinge.

These sections apply for appliances with a soft stop mechanism:*

 $\hfill\square$ For appliances with a soft stop mechanism

□ For all appliances

These sections apply for appliances without a soft stop mechanism:*

For appliances without a soft stop mechanism
 For all appliances

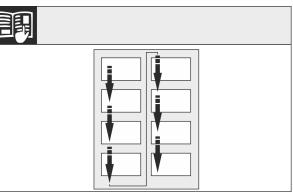


Fig. 7

Remember the reading direction.

15.1 Removing the soft stop mechanism*

For appliances with a soft stop mechanism:*

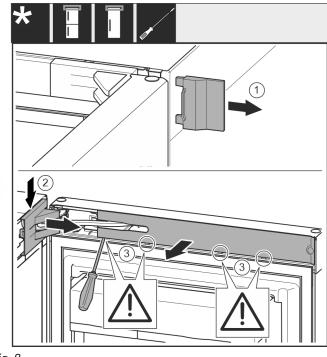


Fig. 8

Open the door.

NOTICE

Risk of damage! If the door seal is damaged, the door may fail to close properly and the cooling will be inadequate.

- Do not damage the door seal with the screwdriver!
- ▶ Remove cover Fig. 8 (1).
- ▶ Disengage and loosen the swap bearing block cover *Fig. 8 (2)*.
- Remove the swap bearing block cover Fig. 8 (2).
- ▶ Use a slotted screwdriver to unlatch the trim *Fig. 8 (3)* and swing it to the side.

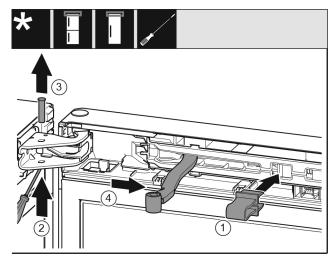


Fig. 9

CAUTION

Crushing hazard by joint folding up!

- ► Engage safety device.
- Latch safeguard *Fig. 9 (1)* into opening. Slide out the bolt *Fig. 9 (2)*. ►
- ►
- Remove the bolt *Fig. 9 (3)* upwards.
- Turn the joint Fig. 9 (4) towards the door.

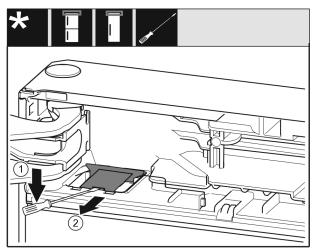


Fig. 10

- Use a flat-blade screwdriver to disengage the cover ► Fig. 10 (1).
- Remove the cover Fig. 10 (2).

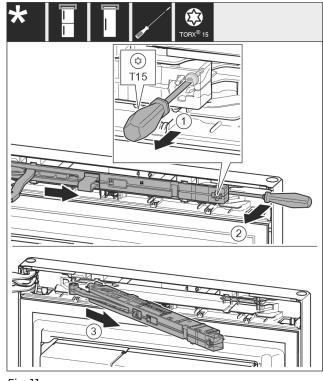


Fig. 11

- ▶ Use screwdriver to loosen the screw *Fig. 11 (1)* on the closing damper unit by 14 mm.
- Lever the closing damper unit Fig. 11 (2) forwards on the ► handle side using a screwdriver.
- ▶ Pull out the closing damper unit *Fig. 11 (3)*.

15.2 Removing the door

Note

Remove any food from the door racks before removing the door, so that no food falls out.

For appliances without a soft stop:*

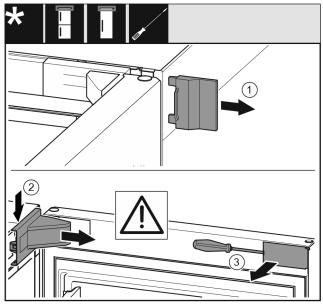


Fig. 12 * Open the door.*

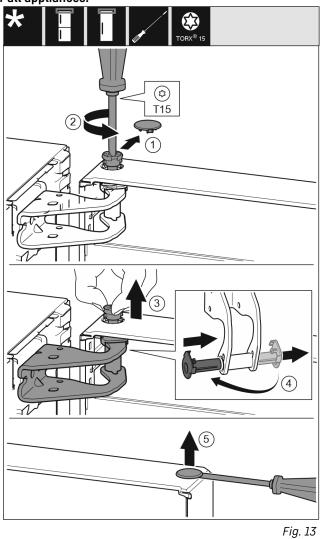
NOTICE

Risk of damage!*

If the door seal is damaged, the door may fail to close properly and the cooling will be inadequate.

- Do not damage the door seal with the screwdriver!
- ▶ Remove the outer cover Fig. 12 (1).*
- Disengage and remove the swap bearing block cover Fig. 12 (2).*
- Use a slotted screwdriver to unlatch the trim Fig. 12 (3) and swing it to the side.*

For all appliances:



CAUTION
Risk of injury if the door tips!
► Take good hold of the door.
► Set down the door carefully.

▶ Lift the door and place it to one side.

15.3 Moving the upper bearing parts to the other side

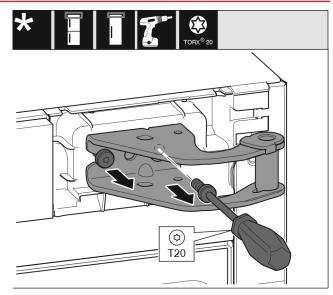
For all appliances:



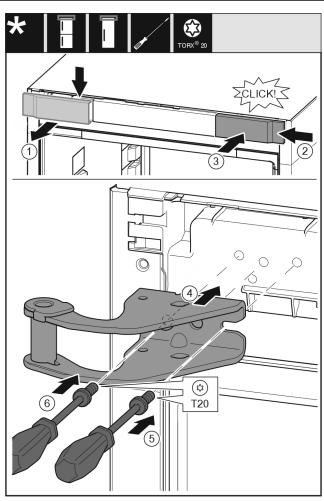
Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close with the result that the appliance does not cool properly.

- Screw on the bearing brackets/bearing pins tightly with 4 Nm.
- Check all screws and retighten them if necessary.



- Use screwdriver to unscrew both screws.
- ▶ Lift up and remove the bearing bracket.





- ▶ Remove the cover Fig. 15 (1) from above towards the front.
- Turn the cover Fig. 15 (2) by 180° and attach to the other side from the right.
- Engage the cover *Fig. 15 (3)*.
- Place the top swap bearing block Fig. 15 (4).
- Use screwdriver Fig. 15 (5) to place the screw and tighten it.
- Use screwdriver *Fig.* 15 (6) to place the screw and tighten it.

15.4 Moving the lower bearing parts to the other side

For all appliances:



Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close with the result that the appliance does not cool properly.

- Screw on the bearing brackets/bearing pins tightly with 4 Nm.
- Check all screws and retighten them if necessary.

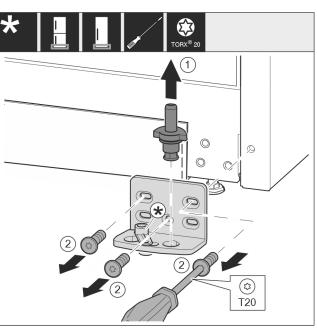


Fig. 16 *

Pull the bearing bolt *Fig. 16 (1)* out upwards completely.*
 Use screwdriver to unscrew the screws *Fig. 16 (2)* and remove the swap bearing block.*

For appliances without a soft stop:*

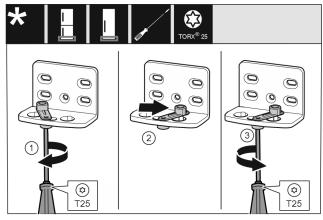
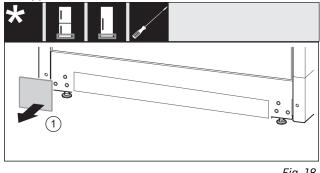


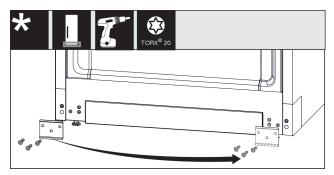
Fig. 17 *

- ▶ Use screwdriver to loosen the screw *Fig. 17 (1).**
- ▶ Lift the door closing aid *Fig. 17 (2)* and turn 90° clockwise
- in the hole.*
 ▶ Tighten screw *Fig. 17 (3)* with screwdriver.*

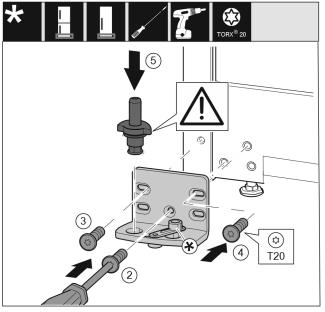
For all appliances:



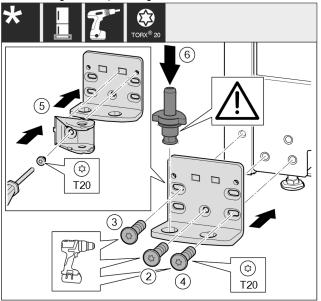
Remove cover *Fig. 18 (1)*.



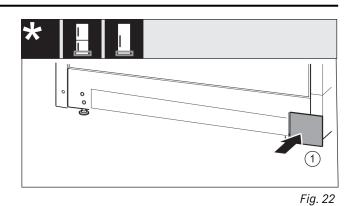
- Fig. 19
- ▶ Unscrew the plate Fig. 19 (1), move it to the other side and screw it back on.



- Fig. 20
- ▶ Place the swap bearing block on the other side and use a screwdriver to screw it on. Start with the screw Fig. 20 (2) at the bottom in the middle.
- Tighten screw Fig. 20 (3) and screw Fig. 20 (4).
- ▶ Insert the bearing bolt Fig. 20 (5) completely. Ensure that the latching cam is pointing towards the rear.



- Fig. 21 ' Place the swap bearing block on the other side and use a screwdriver to screw it on. Start with the screw Fig. 21 (2) at the bottom in the middle.*
- ▶ Tighten screw Fig. 21 (3) and screw Fig. 21 (4).*



▶ Re-attach the cover *Fig. 22 (1)* to the other side.

15.5 Moving the door bearing parts to the other side

For appliances without a soft stop:

WARNING

Danger of injury due to door falling out!*

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close with the result that the appliance does not cool properly.

- Screw on the bearing brackets/bearing pins tightly with 4 Nm.
- Check all screws and retighten them if necessary.

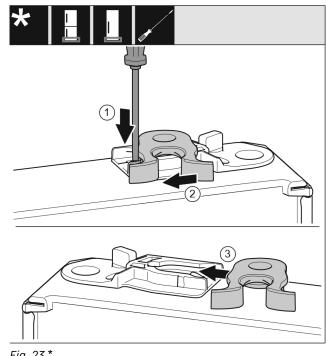


Fig. 23 *

- The bottom side of door faces upwards: Turn the door.*
- Use a slotted screwdriver to push the tab Fig. 23 (1) downwards.*
- Pull the closing hook Fig. 23 (2) out of the guide.*
- Insert the closing hook Fig. 23 (3) into the guide on the other side.*
- The upper side of door faces upwards: Turn the door.*

15.6 Moving the handles to the other side

For all appliances:

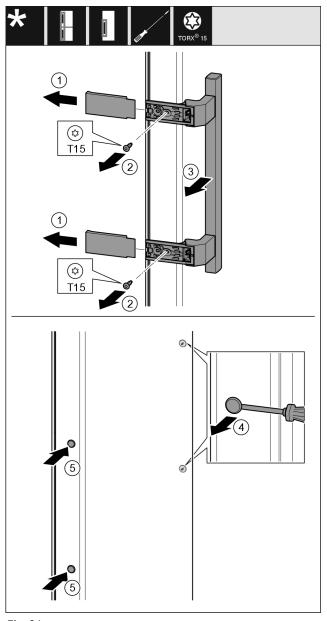


Fig. 24

- Remove the cover Fig. 24 (1). ►
- Unscrew screws *Fig. 24 (2)* with screwdriver. Remove the handle *Fig. 24 (3)*. ►
- ►
- ▶ Use a slotted screwdriver to lift the side plug Fig. 24 (4) carefully and pull it out.
- ▶ Re-insert the plug *Fig. 24 (5)* on the other side.

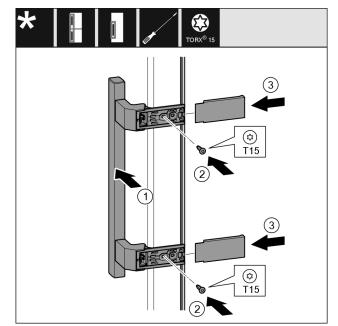
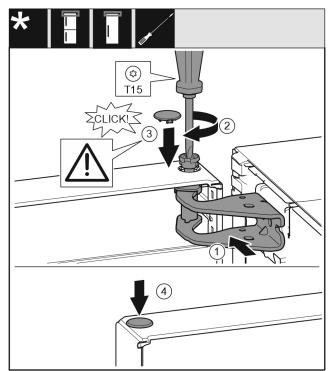


Fig. 25

- Place the handle *Fig. 25 (1)* on the opposite side.
 The screw holes must be exactly above each other.
- Tighten screws Fig. 25 (2) with screwdriver.
- ► Place the covers *Fig. 25 (3)* on the side and push them on.
- Ensure that they latch into place.

15.7 Fitting the door

For all appliances:



- Place the door on the lower bearing pins. ►
- ▶ Align the top of the door with opening in the bearing bracket. Fig. 26 (1)
- Insert the bolt Fig. 26 (2) and use screwdriver to tighten ► it.
- Fit the safety cover Fig. 26 (3) to secure the door: Insert the safety cover and check whether the door is resting on it. Otherwise, insert the bolt fully.
- ▶ Insert the plug *Fig. 26 (4)*.

15.8 Aligning the door

For all appliances:



Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close with the result that the appliance does not cool properly.

- Screw the bearing brackets on firmly with 4 Nm.
- Check all screws and retighten them if necessary.
- ► Align the doors flush with the appliance housing using the two slots in the bearing bracket if needed. To do this undo the middle screw in the bottom bearing bracket with the T20 tool supplied. Undo the remaining screws a little with the T20 tool or with a T20 screwdriver and align using the slotted holes.
- Prop up the door: Take off the adjustable foot on the bearing bracket using the open-ended wrench SW10 until it comes into contact with the floor, then turn an additional 90°.

15.9 Fitting the covers*

For appliances without a soft stop:

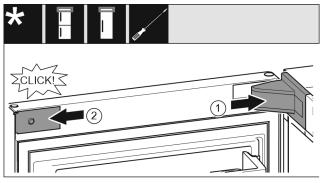


Fig. 27

- The door is open 90°.
- Put the swap bearing block cover Fig. 27 (1) on and engage, push apart carefully if required.
- ▶ Place the trim Fig. 27 (2) on the side and engage.

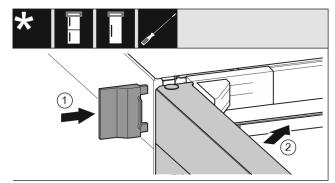


Fig. 28

- Push the outer cover *Fig. 28 (1)* on.
- Close the upper door *Fig. 28 (2)*.

15.10 Fitting the soft stop mechanism

For appliances with a soft stop mechanism:

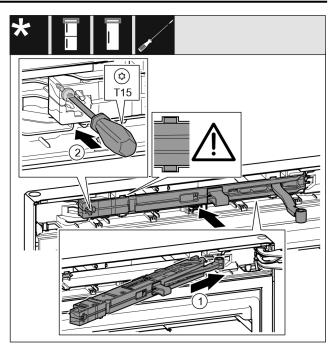


Fig. 29

- On the swap bearing block side, slide the closing damper unit *Fig. 29 (1)* into the recess at an angle up to the stop.
 Push the closing damper unit completely in.
- The closing damper unit is positioned correctly if the closing damper unit's rib is in the guide in the housing.
- Use a screwdriver to tighten the screw Fig. 29 (2).

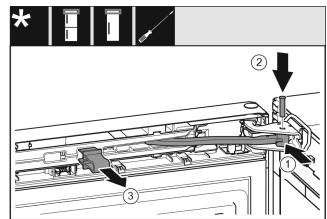


Fig. 30

The door is open 90°.

- ► Turn the joint *Fig. 30 (1)* in the bearing block.
- ▶ Insert thebolt *Fig. 30 (2)* into the bearing bracket and joint. Ensure that the latching cam is in the groove properly.
- Remove the safeguard Fig. 30 (3).

Connecting the appliance to the water supply

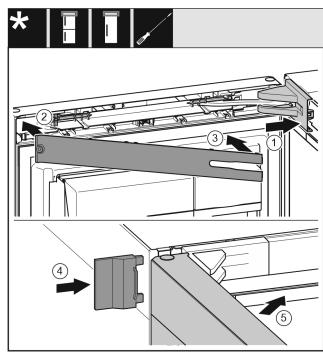


Fig. 31

- ► Put the swap bearing block cover Fig. 31 (1) on and engage, push apart carefully if required.
- Fit the trim *Fig. 31 (2)*.
- Screen Fig. 31 (3)
- Push the outer cover Fig. 31 (4) on.
- Close the upper door Fig. 31 (5).

16 Connecting the appliance to the water supply

Make sure that the following requirements are fulfilled:

- □ The dimensions for the water supply connection are known and complied with.
- The correct water pressure is maintained.
- □ Water is supplied to the appliance via a cold water pipe which can withstand the operating pressure and is connected to the drinking water supply.
- □ All equipment and devices used to supply water must comply with the regulations in force in the respective country.
- □ The rear of appliance is accessible so that you can connect the appliance to the drinking water supply.
- The supplied hose is used. Old hoses have been disposed of.
- The hose connector contains a filter with a seal.
- □ There is a tap between the hose line and the domestic water connection so that you can turn off the water supply if necessary.
- □ The tap is not directly behind the appliance and is easily accessible. This way, you can push the appliance as close as possible to the wall and can quickly turn off the tap if necessary.

WARNING

Risk of electric shock from water!

- Before connecting to the water pipe: Disconnect the appliance from the mains.
- Before connecting to water supply lines: Shut off the water supply.
- Make sure that only qualified personnel connect the device to the drinking water supply.

WARNING

Risk of poisoning due to contaminated water! Only connect to the drinking water supply.

16.1 Connecting the hose

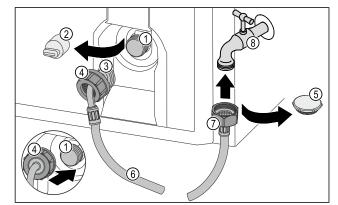


Fig. 32

(1) Solenoid valve: The solenoid valve is located at the bottom rear of the appliance. It has an R3/4 connection thread. (2) Cover

(5) Closure cap

- (6) Hose
- (3) Angled hose end (4) Nut
- (7) Straight hose end
 - (8) Tap

NOTICE

- Risk of damage from incorrect installation!
- Do not damage or kink the hose.
- Do not damage or kink the hose when setting up the appliance.

Connecting the hose to the appliance:

- Pull off the cover (2).
- Push and hold the nut (4) all the way over the angled ► hose end (3).

NOTICE

The solenoid valve will not be tight if the thread is damaged! If the solenoid valve is not tight, water may leak out.

- Observe the following instructions for fitting the nut on ► the solenoid valve.
- Carefully position and hold the nut (4) on the solenoid valve (1).
- Screw the nut (4) by hand straight onto the thread until it is securely and firmly seated.
- > The hose is connected to the appliance.

Connecting the hose to the tap:

- Remove the closure cap Fig. 32 (5).
- Place the straight end of the hose Fig. 32 (7) on the tap Fig. 32 (8).
- Tighten the nut at the straight end of the hose Fig. 32 (7) in a clockwise direction.
- ▶ The hose is connected to the tap.

16.2 Checking the water system

Before you completely install the appliance, Liebherr recommends checking the water system for leaks.

- Slowly turn on the tap.
- Check the hose, water feed and connections for leaks. ►
- The water system has now been checked for leaks.
- ⊳ The water system is not leaking: You can install up the appliance completely.

Connecting the appliance to the power supply

Note

IceMaker: Before the first use, you must clean the IceMaker. (see Quick Start Guide or operating instructions)

17 Connecting the appliance to the power supply

Danger of electric shock and injury due to damaged appliance or damaged mains cable!

Danger of cuts and fatal injuries. If the appliance or the mains cable is damaged during transport, you may be electrocuted. You could also cut yourself on damaged parts of the appliance housing.

- Check the appliance and the mains cable for damage after transport.
- Never put the appliance into operation if the appliance or the mains cable are damaged.
- Contact Customer Service.

You can connect your appliance to the mains using the power cable supplied separately. The mains power cable has an appliance coupler at one end and a mains plug at the other end.

Make sure that the following requirements are fulfilled:

- The appliance and power cable are undamaged.
- The appliance is set up in accordance with the regulations. (see 9 Mounting wall spacers)
- Requirements for the electrical connection are met. (see 2 Installation conditions)
- Dimensions for connection in accordance with regulations are known and observed. (see 5 Connection dimensions for the power supply)
- Mains voltage and frequency correspond to the specifications on the type plate.
- The socket is earthed according to the regulations and fused.
- The fuse tripping current is between 10 A and 16 A.
- The socket is easily accessible and is not behind the appliance. (see 5 Connection dimensions for the power supply)

NOTICE

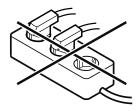
Danger of damage to incorrect operation! Damage to the electrical components of the appliance.

Only use the supplied mains cable.

Danger of fire due to incorrect connection! Burns.

Damage to the appliance.

- Do not use an extension cable.
- Do not use distributor blocks.



NOTICE

Danger of damage to incorrect connection! Damage to the appliance.

- Do not connect the appliance to a stand-alone inverter, e.g. solar power systems and petrol generators.
- ► Connect the mains cable plug to the power supply. Ensure that the plug is tightly in the socket.
- ▶ The Liebherr logo appears in the display.
- The display switches to the standby symbol.
- If no action occurs within 60 seconds: The standby symbol fades or disappears.
- ▶ The appliance is connected. For information regarding first use, see the following section or the operating instructions.



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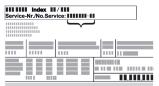
The manufacturer is constantly working to improve all types and models. Therefore, please be aware that we reserve the right to make changes to the shape, equipment and technology.

Symbol	Explanation
	Read instructions Please read the information in these instruc- tions carefully to understand all of the benefits of your new appliance.
	Full instructions on the internet You can find detailed instructions on the internet using the QR code on the front of these instruction or by entering the service number at home.liebherr.com/fridge- manuals. The service number can be found on the serial tag:
	Fig. Example illustration
	Check appliance Check all parts for transport damage. If you have any complaints, please contact your agent or customer service.

Symbol	Explanation
*	Differences These instructions apply to a range of models, so there may be differences. Sections that apply to certain models only are indicated by an asterisk (*).
$\land \land$	Instructions and results Instructions are marked with a ▶. Results are marked with a ▷.
	Videos Videos about the appliances are available on the YouTube channel of Liebherr-Hausgeräte.

1 General safety instructions

- Please keep this assembly manual in a safe place so you can refer back to it at any time.
- If you pass the appliance on, please hand this assembly manual to the new owner.
- Read this assembly manual before installation and use in order to use the appliance safely and correctly. Follow the instructions, safety instructions and warning messages included at all times. They are important for ensuring you can operate and install the appliance safely and without any problems.
- First read the general safety instructions in the "General safety instructions" section of the operating instructions, which accompany these installation instructions, and follow them. If you cannot find the operating instructions, you can download the operating instructions from the internet by entering the service number at home.liebherr.com/fridge-manuals. The service number can be found on the serial



tag: Observe the warning messages and other detailed information in the other sections when installing the appliance:

\triangle	DANGER	indicates a hazardous situation, which if not avoided, will result in death or serious injury.
\triangle	WARNING	indicates a hazardous situation, which if not avoided, could result in death or serious injury.

Installation	dimen	sions
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CAUTION	indicates a hazardous situation, which if not avoided, will result in minor or moderate injury.
NOTICE	indicates a hazardous situation, which if not avoided, could result in damage to property.
Note	indicates useful advice and tips.

2 Installation dimensions

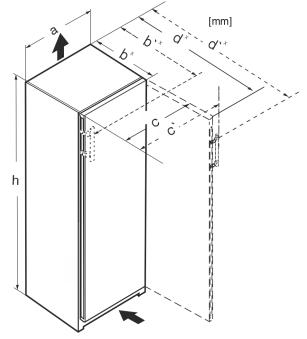


Fig. 1

	h	а	b	b'	С	С'	d	d'
RB 4250	1255	597	675×	719×	609	654	1215×	1222×
R 5250	1855	597	675×	719×	609	654	1215×	1222×
SR(B) 525 (i)	1855	597	675 ^x	719×	609	654	1215×	1222×
RB 528(i)	1855	597	675×	-	609	-	1217×	_
SRB 528(i)	1855	597	675×	-	609	-	1217×	_
SRB 529i	1855	597	675×	719×	609	654	1215×	1222×
SRB 526(i)	1855	597	675×	719×	609	654	1215×	1222×

^x For appliances with supplied wall spacers, the dimensions must be increased by 15 mm.

3 Ventilation requirements

NOTICE

Risk of damage due to overheating in the case of insufficient ventilation!

In the case of insufficient ventilation, the compressor can be damaged.

- Make sure there is sufficient ventilation.
- Observe the ventilation requirements.

If the appliance is integrated in a fitted kitchen, the following ventilation requirements must be met:

- The spacing fins on the back of the appliance are used to ensure sufficient ventilation. These must not lie in cavities or recesses in their final installation position.
- Basically, the larger the ventilation gap, the more energy the appliance saves during operation.

4 Water connection*

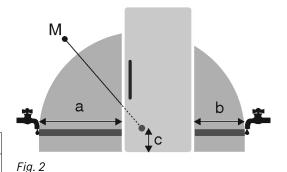
If your appliance has a fixed water connection, a hose is supplied with it.

Note

You can purchase a hose of a different length as an accessory.

Overview of dimensions for the water connection:	(see 4.1 Dimensions for the water connection)
Requirements for the water pressure:	(see 4.2 Water pressure)
Make the water connec- tion:	(see 9 Connecting the appli- ance to the water supply*)

4.1 Dimensions for the water connection



(a) Maximum available

hose length (b) Maximum available hose length

For 600 mm wide app

ble	(M)	Solenoid valve
liances:		

(c) Distance of solenoid

valve to floor

а	b	С
~ 1150 mm	~ 1000 mm	~ 150 mm

4.2 Water pressure

The water connection line and solenoid valve of the appliance are suitable for a water pressure of up to 1 MPa (10 bar).

To ensure that the appliance functions correctly (flow rate, ice cube size, noise level), maintain the following water pressure:

Water pressure:		
bar	MPa	
1.5 to 6.2	0.15 to 0.62	
Water pressure if using the water filter:*		
bar*	MPa*	
2.8 to 6.2	0.28 to 0.62	

Transporting the appliance

- If the pressure is higher than 6.2 bar:
- Connect a pressure reducer.
- Make the water connection. (see 9 Connecting the appliance to the water supply*)

5 Transporting the appliance

Observe the following when transporting the appliance:

- Transport the appliance upright.
- ► Use two people when transporting the appliance.

During the first use:

Transport the appliance packaged.

During appliance transport or at first use (e.g. when moving or cleaning):

- Empty the appliance.
- Secure the door against undesired opening.

6 Unpacking the appliance

If the appliance is damaged check with the supplier immediately before connecting it.

- Check the appliance and packaging for damage during transport. If you suspect any damage, please contact your supplier immediately.
- Remove all materials that could prevent it from being installed properly or prevent proper ventilation from the back or the side panels of the appliance.
- Remove all protective films from the appliance. Do not use sharp or pointed objects for this.

7 Disposal of packaging



Danger of suffocation from packaging materials and films!
 Do not allow children to play with packaging materials.

The packaging is made from recyclable materials:

- Corrugated card/cardboard
- Parts made of foamed polystyrene
- Films and bags from polyethylene
- Packing bands from polypropylene
- Wood frame nailed together with a polyethylene window*
- Take the packaging material to an official collection point.

8 Reversing the door

Tools

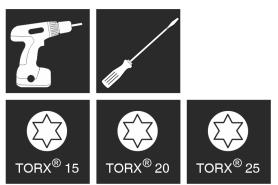


Fig. 3



Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close causing the appliance to cool improperly.

- Screw on the bearing brackets/bearing pins tightly with 4 Nm.
- Check all screws and retighten them if necessary.

These sections apply for appliances with a soft stop mechanism:

For appliances with a soft stop mechanism
 For all appliances

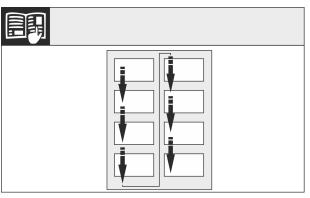


Fig. 4

Observe the reading direction.

8.1 Taking off the soft stop mechanism

For appliances with soft stop mechanism:

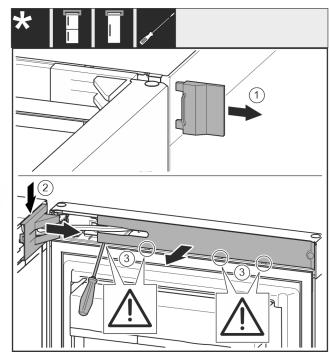


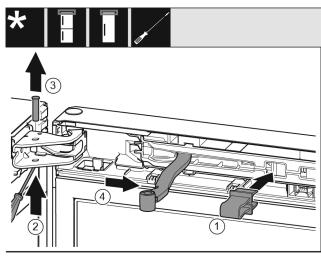
Fig. 5 ▶ Open the door.

NOTICE

Risk of damage! If the door seal is damaged the door may not close properly and the level of cooling is insufficient.

Do not damage the door seal with the screwdriver!

- Remove the outer cover. *Fig. 5 (1)*
- ► Disengage and release the bearing bracket cover. Remove the bearing bracket cover. *Fig. 5 (2)*
- ▶ Unlatch the panel with a slotted screwdriver and swivel it to one side. *Fig. 5 (3)*





Crushing hazard from the folding bracket!

- Engage the locking device.
- Engage the locking device in the opening. *Fig. 6 (1)*
- Unscrew the bolt with a screwdriver. Fig. 6 (2)
- Remove the bolt upwards. Fig. 6 (3)
- Turn the hinge in the direction of the door. *Fig.* 6 (4)

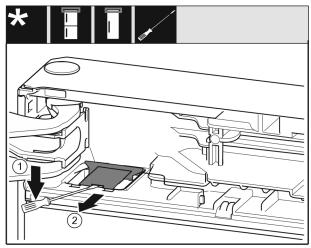


Fig. 7

- Unlatch the cover with a slotted screwdriver and lift it up. Fig. 7 (1)
- ► Take out the cover. *Fig. 7 (2)*

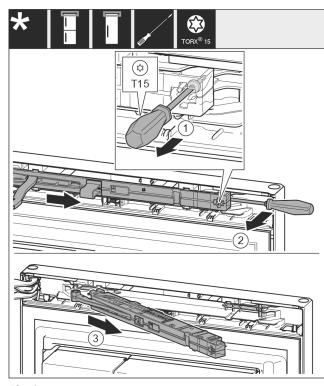


Fig. 8

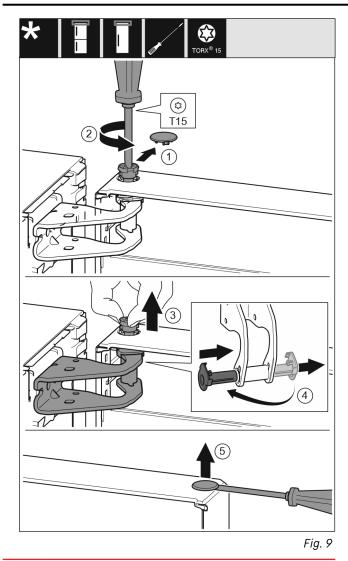
- ▶ Undo the soft stop mechanism screw with a T15 screwdriver approx. 14 mm. *Fig. 8 (1)*
- Insert a screwdriver behind the soft stop mechanism on the handle side and rotate the unit forwards. Fig. 8 (2)
- Pull out the soft stop unit. Fig. 8 (3)

8.2 Removing the door

Note

To prevent food items from falling out, take all food out of the door racks before removing the door.

For all appliances:



Risk of injury if the door tips out!

- Keep a steady grip on the door.
- Set the door down carefully.
- Carefully remove the protective cover. Fig. 9 (1)
- Loosen the bolts slightly with a T15 screwdriver. Fig. 9 (2)
 Hold the door and remove the bolts with your fingers.
- Fig. 9 (3)
 ▶ Pull the bearing bush out of the guide. Insert from the state side and later fine glass. Fin 2 (2)
- other side and latch into place. Fig. 9 (4)
 Lift the door and place it to one side.
- Carefully lift the plugs out of the door bearing bush with a slotted screwdriver and remove them. *Fig. 9 (5)*

8.3 Moving the upper bearing parts to the other side

For all appliances:

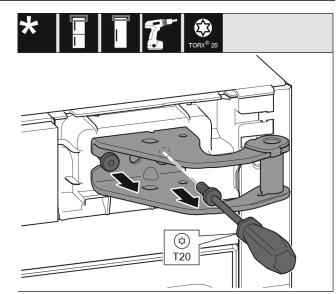
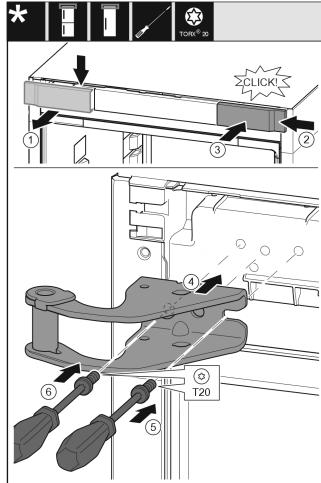


Fig. 10

- Remove both screws with a T20 screwdriver.
- Lift and remove the bearing bracket.



- Take off the cover to the front from above. *Fig. 11 (1)* Rotate the cover 180° and clip onto the other side from the right. *Fig. 11 (2)*
- ► Latch the cover into place. *Fig. 11 (3)*
- Position the upper bearing bracket. *Fig. 11 (4)*
- ▶ Insert the screw with a T20 screwdriver and tighten it. *Fig. 11 (5)*
- ▶ Insert the screw with a T2O screwdriver and tighten it. *Fig.* 11 (6)

8.4 Moving the lower bearing parts to the other side

For all appliances:

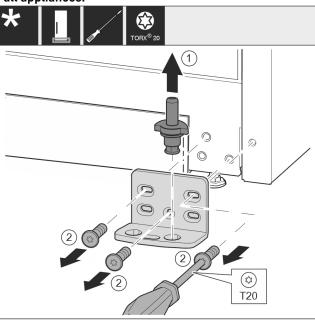
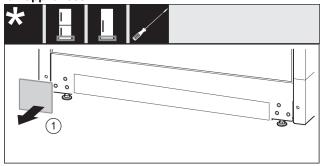


Fig. 12

Fig. 13

- Lift the bearing pin completely upward and remove it. Fig. 12 (1)
- Remove the screws with the T20 screwdriver and take off the bearing bracket. Fig. 12 (2)

For all appliances:



► Take off the cover. *Fig. 13 (1)*

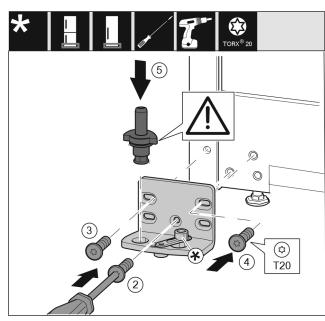
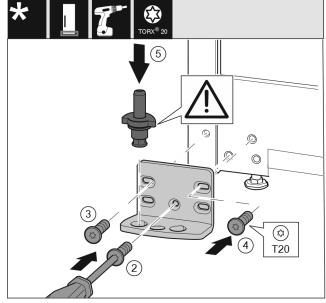
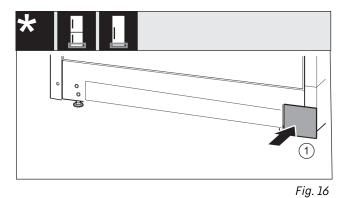


Fig. 14

- ▶ Place the bearing bracket on the other side and screw it in using the T20 screwdriver. Start with screw 2 at the bottom in the middle. *Fig.* 14 (2)
- Screw in screws 3 and 4. *Fig.* 14 (3,4)
- Insert the bearing pin completely. Make sure that the latching lug is pointing to the rear. Fig. 14 (5)



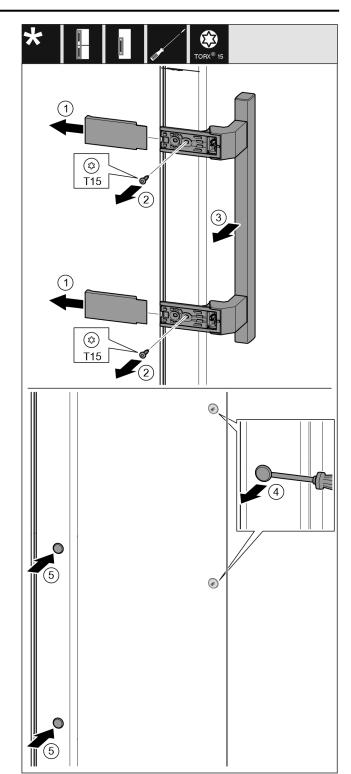
- Place the bearing bracket on the other side and screw it in using the T20 screwdriver. Start with screw 2 at the bottom in the middle. *Fig. 15 (2)*
- Screw in screws 3 and 4. *Fig.* 15 (3,4)
- ▶ Insert the bearing pin completely. Make sure that the latching lug is pointing to the rear. *Fig. 15 (5)*



▶ Put back the cover on the other side. *Fig. 16 (1)*

8.5 Moving the handles to the other side*

For all appliances:



- Fig. 17
 Pull off the cover. Fig. 17 (1)
 Remove the screws with the T15 screwdriver. Fig. 17 (2)
 Remove the handle. Fig. 17 (3)
 Carefully lift up the side plugs with a slotted screwdriver and pull them out. Fig. 17 (4)
 Insert the plugs again on the other side. Fig. 17 (5)

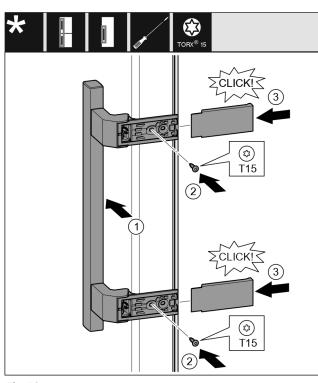


Fig. 18

- ▶ Position the handle on the opposite side. *Fig. 18 (1)*
- \triangleright The screw holes must be exactly above each other.
- ▶ Tighten the screws using the T15 screwdriver. Fig. 18 (2)
- ▶ Position the covers on the side and push them on. Fig. 18 (3)
- \triangleright Ensure that they latch into place correctly.

8.6 Fitting the door

For all appliances:

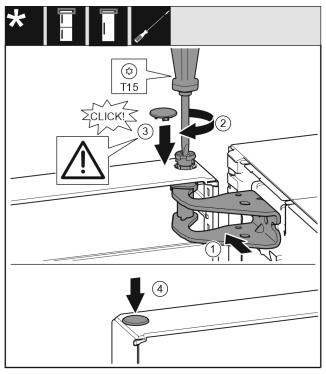


Fig. 19

- Place the door on the bottom bearing pins.
- Align the top of the door with opening in the bearing bracket. Fig. 19 (1)
- ▶ Insert the bolt and tighten with a T15 screwdriver. Fig. 19 (2)

- ► Fit the protective cover to protect the door: Insert the protective cover and check that it lies flush on the door. If not, insert the bolt fully. *Fig. 19 (3)*
- ▶ Insert the plugs. *Fig. 19 (*4)

8.7 Aligning the door

For all appliances:

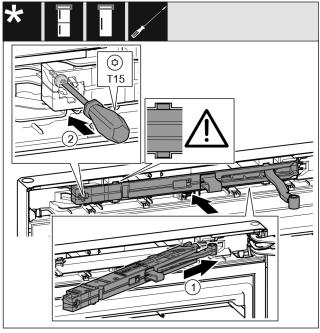
Danger of injury due to door falling out!

If the bearing parts are not screwed on tightly enough, the door may fall out. This can result in serious injuries. In addition, the door may not close causing the appliance to cool improperly.

- Screw the bearing brackets on firmly with 4 Nm.
- Check all screws and retighten them if necessary.
- Align the doors flush with the appliance housing using the two slots in the lower bearing bracket, if needed. To do this undo the middle screw in the bottom bearing bracket with the T20 tool supplied. Undo the remaining screws a little with the T20 tool or with a T20 screwdriver and align via the slots.
- Prop up the door: Screw out the adjustable foot on the bearing bracket using the open-ended wrench SW10 until it comes into contact with the floor, then turn an additional 90°.

8.8 Fitting the soft stop mechanism

For appliances with soft stop mechanism:



- Slide the soft stop mechanism on the bearing bracket side at an angle into the recess as far as it will go. Fig. 20 (1)
- Slide the unit in fully.
- ▷ The unit is positioned correctly when the rib on the soft stop unit is in the guide on the housing.
- Tighten the screw using a T15 screwdriver. Fig. 20 (2)

Connecting the appliance to the water supply*

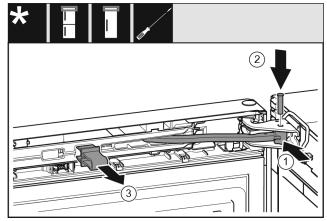


Fig. 21

The door is open 90°.

- Turn the hinge in the bearing bracket. *Fig. 21 (1)*
- Insert the bolt in the bearing bracket and hinge. Make sure that the latching lug is sitting correctly in the groove. Fig. 21 (2)
- Remove the locking device. Fig. 21 (3)

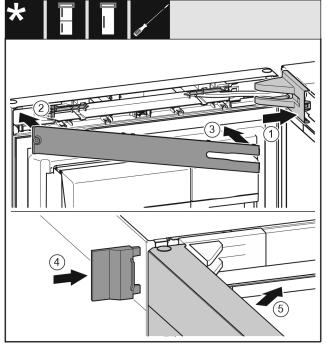


Fig. 22

- Position the bearing bracket cover and engage it. If necessary push it apart carefully. Fig. 22 (1)
- Place on the panel. Fig. 22 (2)
- Swing in the panel and latch it into place. Fig. 22 (3)
- Slide on the outer cover. Fig. 22 (4)
- Close the upper door. *Fig. 22 (5)*

9 Connecting the appliance to the water supply*

Make sure that the following requirements are fulfilled:

- The dimensions for the water supply connection are known and complied with.
- □ The correct water pressure is maintained.
- Water is supplied to the appliance via a cold water pipe that can withstand the operating pressure and is connected to the drinking water supply.
- □ All equipment and devices used for the water supply comply with the applicable regulations in the country of use.

- The back of the appliance is accessible so that you can connect the appliance to the drinking water supply.
- You are using the supplied hose. Old hoses have been disposed of.
- The hose connector contains a screen filter with a seal.
- There is a faucet between the hose line and the domestic water connection so that you can turn off the water supply if necessary.
- □ The faucet is not directly behind the appliance and is easily accessible. This way, you can push the appliance as close as possible to the wall and can quickly turn off the faucet if necessary.

Risk of electric shock from water!

- Before connecting to the water hose: Disconnect the appliance from the mains.
- Before connecting to water lines: Shut off the water supply.
- Make sure that only qualified personnel connect the device to the drinking water supply.

Risk of poisoning due to contaminated water! Connect to potable water supply only.

9.1 Connecting the hose

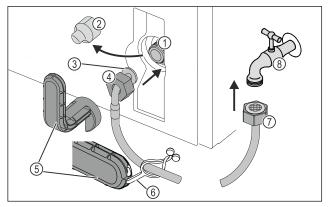


Fig. 23

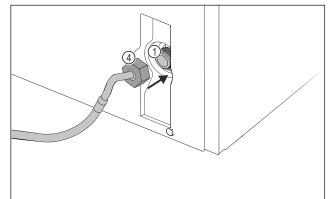


Fig. 23

- Solenoid valve: The solenoid valve is at the bottom on the back of the appliance. It has an R3/4 connecting thread.
- (2) Cover
- (3) Angled hose end
- (6) Lug

(5) Tool

(7) Straight hose end

(4) Nut

(8) Faucet

NOTICE

- Risk of damage from incorrect installation!
- Do not damage or kink the hose.
- ► Do not damage or kink the hose when setting up the appliance.

Connecting the hose to the appliance:

- Pull off the cover Fig. 23 (2).
- ▶ Push and hold the nut *Fig. 23 (4)* all the way over the angled hose end *Fig. 23 (3)*.

NOTICE

The solenoid valve will not be tight if the thread is damaged! If the solenoid valve is not tight, water may leak out.

- Observe the following instructions for fitting the nut on the solenoid valve.
- Carefully position and hold the nut Fig. 23 (4) on the solenoid valve Fig. 23 (1).
- Screw the nut Fig. 23 (4) onto the thread by hand until it is firmly in place.

Danger of cuts if the tool is broken!

• Only use the tool *Fig. 23 (5)* at room temperature.

- ► Tighten the nut *Fig. 23 (4)*clockwise with the tool *Fig. 23 (5)* until the maximum torque is reached and the tool *Fig. 23 (5)* no longer tightens.
- \triangleright The hose is connected to the appliance.

Connecting the hose to the faucet:

Screw the nut *Fig. 23 (7)* onto the faucet *Fig. 23 (8)*.

Danger of cuts if the tool is broken!

- Only use the tool Fig. 23 (5) at room temperature.
- ▶ Tighten the nut *Fig. 23 (7)*clockwise with the tool *Fig. 23 (5)* until the maximum torque is reached and the tool *Fig. 23 (5)* no longer tightens.
- ▶ Hook the lug *Fig. 23 (6)* into the tool *Fig. 23 (5)*.
- Fasten the lug Fig. 23 (6) to keep it on the hose.
- \triangleright The hose is connected to the faucet.

9.2 Check the water system

Before you completely install the appliance, Liebherr recommends checking the water system for leaks.

- Put in the InfinitySpring water tank. (see 10 Water tank*)
- ▶ Put in the InfinitySpring water filter. (see 11 Water filter*)
- Slowly turn on the faucet.
- Check the hose, water feed and connections for leaks.
- \triangleright The water system has now been checked for leaks.
- \triangleright The water system is not leaking: You can install up the appliance completely.

Note

InfinitySpring: Before the first use, you must put the InfinitySpring into operation. To do this you must bleed and clean the water system. (see Quick Start Guide or operating instructions)*

10 Water tank*

Depending on your model, the InfinitySpring water tank is behind the lowest drawer in the fridge or BioFresh compartment

10.1 Inserting the water tank

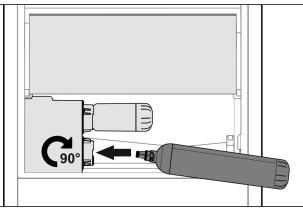


Fig. 24

- Remove the drawer.
- Insert the water tank and turn approx. 90° to the right until it engages.
- Check that the water tank is sealed and no water leaks out.
- Insert the drawer.
- Vent the water system (see Installation Instructions, Water Connection)

Instead of the water filter, you can use an additional water tank.

Note

The water tank is available as a spare part.

11 Water filter*

Depending on your model, the water filter is behind the lowest drawer in the fridge or BioFresh compartment.

It absorbs deposits in the water and reduces the taste of chlorine.

- Replace the water filter at least every 6 months under the specified usage conditions or if the flow rate drops significantly.
- The water filter contains carbon and can be disposed of with the regular household waste.

Note

The water filter can be purchased from the Liebherr-Hausgeräte store at home.liebherr.com/shop/de/deu/ zubehor.html.

11.1 Installing the water filter

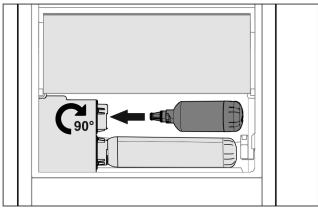


Fig. 25

- Remove the drawer.
 Insert the water filter and turn clockwise approx. 90° until it engages.
- Make sure the filter does not leak and no water is coming out.
- ▶ Insert the drawer.



New water filters may contain particulate matter.

- ▶ Draw 3 l of water from the InfinitySpring and dispose of it.
- \triangleright The water filter is now ready for use.



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EN Refrigerator

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