



Landesgesellschaft Österreich

CERTIFICATE

Welding of rail vehicles and components according to EN 15085-2

TÜVSÜDLGÖ/15085/CL1/069/01/2A1

TÜV SÜD Landesgesellschaft Österreich GmbH certifies that the organisation

Liebherr Transportation Systems GmbH & Co KG

Liebherrstraße 1
2100 Korneuburg, Austria

fulfils the requirements

for the scope according to

EN 15085-2:2020 classification level CL1 in the type of activity D, P & S

in the range indicated in the annex.

validity: 22.03.2023 until 21.03.2026



Product Certification Body
TÜV SÜD Landesgesellschaft Österreich GmbH
Franz-Grill-Straße 1, 1030 Vienna, Austria

Scope of the certificate

TÜVSÜDLGÖ/15085/CL1/069/01/2A1

Scope:

Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Dimensions	Comments
135	8	t = 1,0 – 4,0 mm	---
141	8 23	t = 1,0 – 4,0 mm t = 1,0 – 10,0 mm	---
783	8	M6 – M12	---
786	8 22	M3 – M4	---

Area of Application: New manufacture of railway vehicle parts and their components
- supporting frames or internal and external equipments
- self-supporting equipment boxes, ventilation grills
- external machine equipments
- roof constructions (panellings)
- interior constructions and driving cab equipments
with design, purchase, assembly and resale

Responsible welding coordinator(s): Ing. Petko Apostolov, born 05.09.1990 (level A) [external]

1st deputy(ies) of the responsible welding coordinator(s): Wolfgang Moser, born 19.02.1975 (level B)

Other deputy(ies): Onur Yesil, born 07.09.1996 (level B)

Comments:

Following welding coordinators are allowed to test welders / operators in accordance with the applicable standards in the scope of this certificate:

Remarks: ---

General provisions:

The certification program of TÜV SÜD Landesgesellschaft Österreich GmbH applies