

---

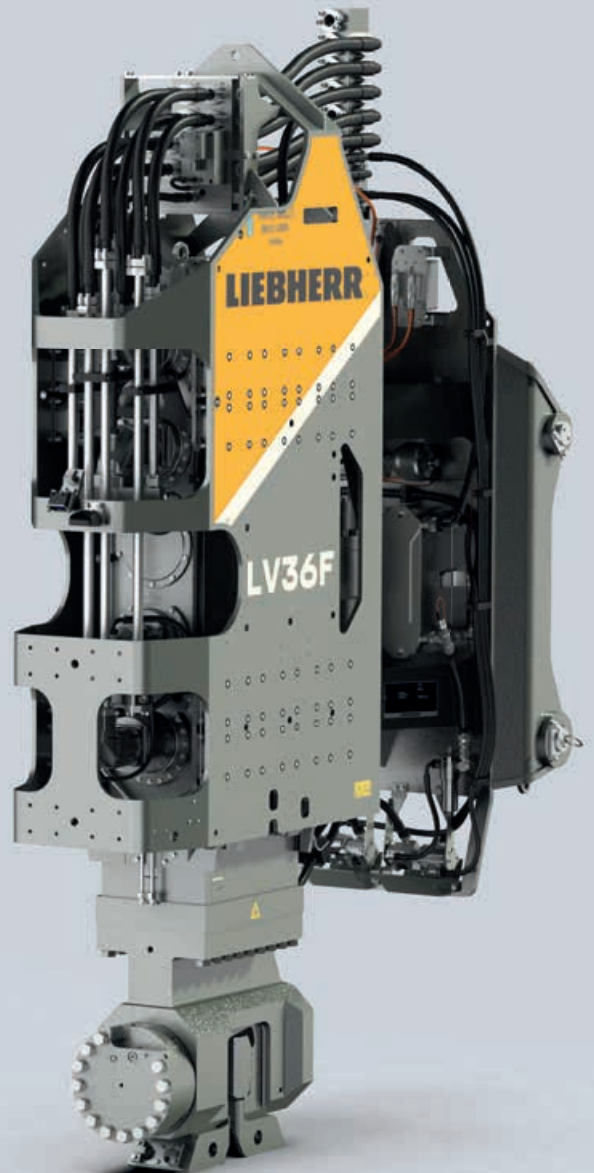
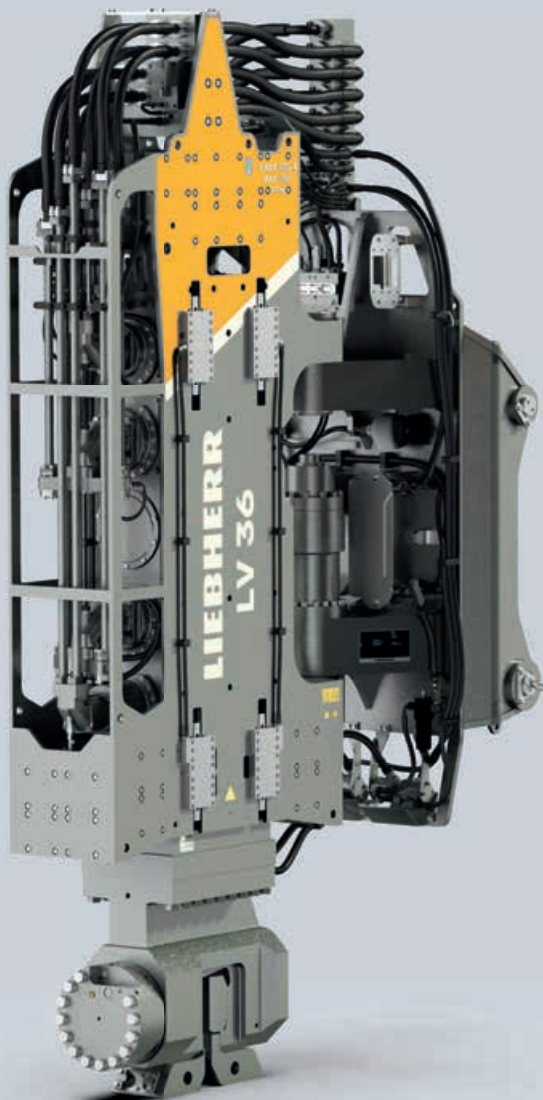
# LV 36 and LV 36 F

---

Vibrators  
[www.liebherr.com](http://www.liebherr.com)

## LIEBHERR

Deep foundation machines



# LV 36

With the LV 36 Liebherr provides a powerful and innovative high frequency vibrator for installing and extracting steel sheet piles, steel pipes and other piling elements. Thanks to the use of state-of-the-art components, the vibrator is particularly easy to maintain. It is leader-mounted on the LRB series of carrier machines. These deliver the necessary pull and push force through their rope crowd systems. The integrated rotation device allows for a swing range of +/- 87° and the pivot point close to the piling axis combined with robust design enable precise and comfortable operation.

## Key features

- Static moment: 0-36 kgm
- Max. centrifugal force: 1910 kN
- Max. frequency: 2400 rpm
- Dynamic weight including 240 t clamp: 6300 kg
- Total weight including 240 t clamp: 11165 kg (LV 36-23)\*
- Transport weight including 240 t clamp: 11950 kg (LV 36-23)\*
- Vibrator width in piling axis: 560 mm
- Swing range vibrator: +/- 87°

\*Weight when vibrator is mounted on a LRB 23.

When mounted on a LRB 355.x, the weight increases by 320 kg.

## Application

- Sheet piling

### Symmetrical layout and new linear guiding

more efficiency, higher endurance, less maintenance

### Cooling system

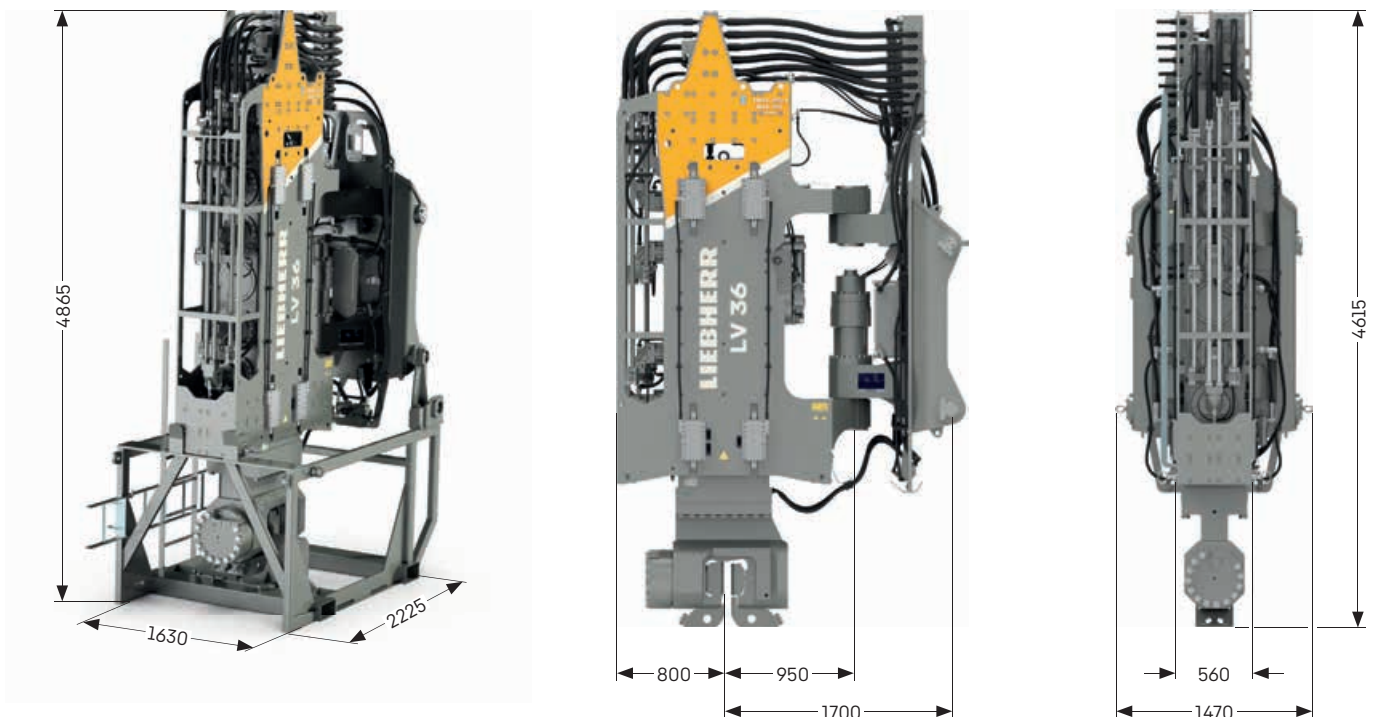
preheating of the block, more efficient cooling and lubrication

### Eccentric adjustment

maintenance-free, robust, with continuous control

### Largely dimensioned main bearings

longer service life



# LV 36 F

The high frequency vibrator LV 36 F is specially designed for all common methods of ground improvement. This includes the installation of vibro-replacement columns or vibrated cast-in-place piles. The flexible suspension of the exciter block in the yoke counter-balances the angular errors between piling element and leader, which are unavoidable in this application. This also minimises the loss of performance as well as the wear on all parts.

**No linear guide**  
means no wear on the vibrator and piling element

**Additional cooling system**  
designed for continuous operation of the vibrator under tough conditions

**Eccentric adjustment**  
maintenance-free, robust, with continuous control

**Largely dimensioned main bearings**  
longer service life

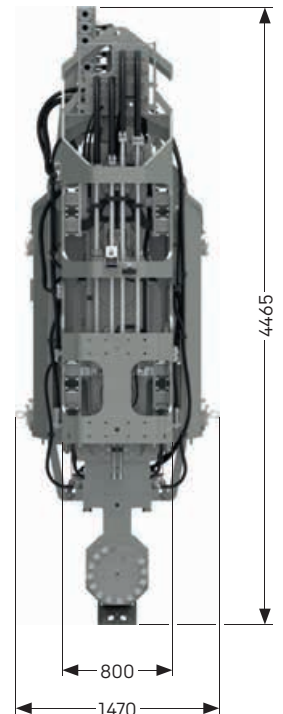
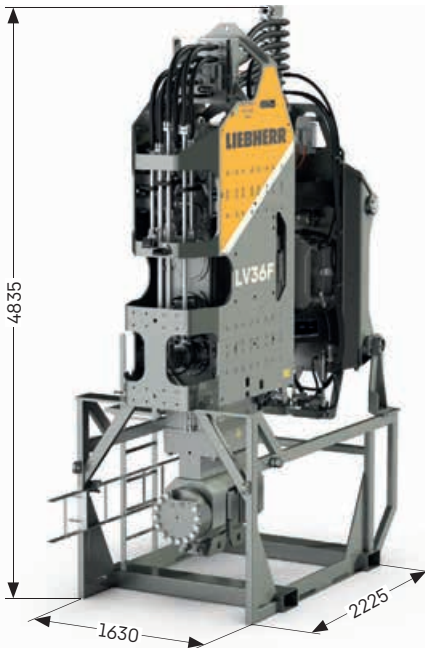
## Key features

- Static moment: 0-36 kgm
- Max. centrifugal force: 1910 kN
- Max. frequency: 2400 rpm
- Dynamic weight including 240 t clamp: 6505 kg
- Total weight including 240 t clamp: 11145 kg\*
- Transport weight including 240 t clamp: 11935 kg\*
- Swing range vibrator: +/- 50°

\*Weight when vibrator is mounted on a LRB 23.  
When mounted on a LRB 355.x, the weight increases by 320 kg.

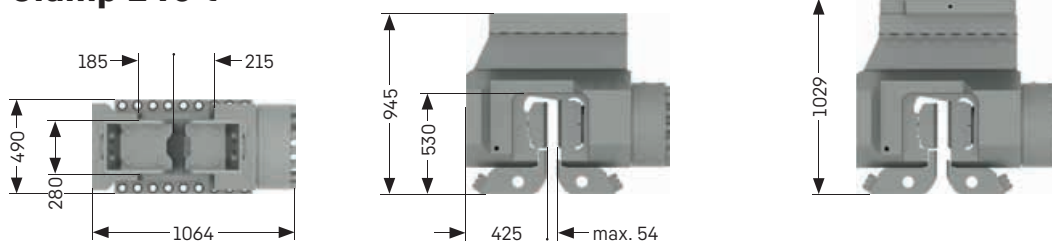
## Application

- Ground improvement



# Technical data clamps

## Clamp 240 t



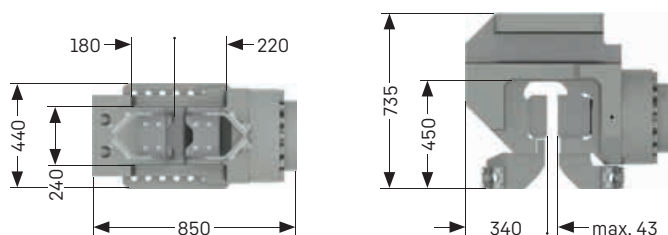
**Clamp 240 t**

Weight t 1.8

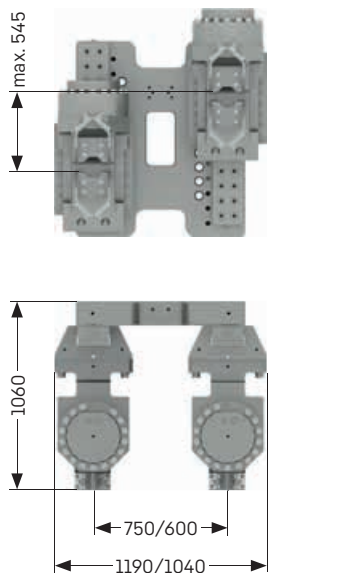
**Clamp 240 t with intermediate slab**

Weight including intermediate slab (for clamp rotated 90°) t 2.1

## Clamp 140 t (2 pcs. required)



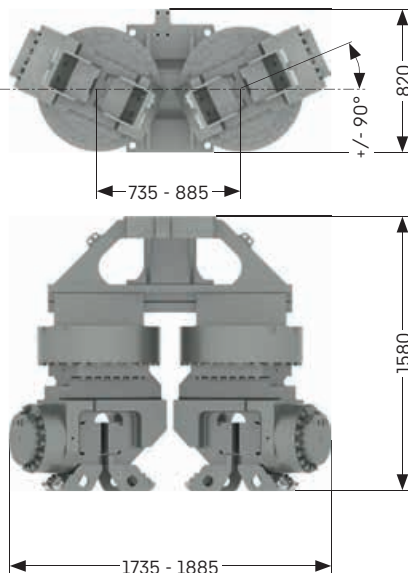
## U profile sheet piles



**Weight**

Total weight t 3.0

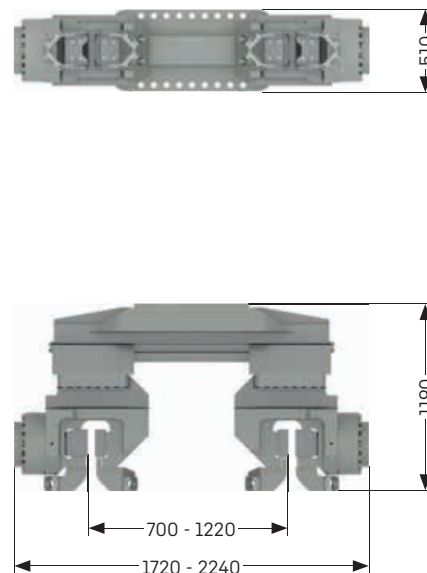
## Z profile sheet piles



**Weight**

Total weight t 4.2

## Caisson beam and clamps



**Weight**

Total weight t 3.2