

## **Assistance systems**



### Remote-controlled assembly and disassembly

The remote control facilitates the safe assembly and disassembly of the machine. The operator can change position and thus has a better view of collision points.



### **Ground pressure visualisation**

Changes in the leader position or swinging the uppercarriage lead to a shift in the centre of gravity. Centres of gravity, load moments and ground pressure distribution under the crawler are calculated in real time.



### Attachment recognition

The basic machine's control system detects attachments, records their operating hours and optimises oil quantities and pressures. Operating parameters and faults are recorded and can be recalled via LiDAT.



### Automatic leader adjustment

The operator can save the leader inclination. At the touch of a button, the leader can be set to the desired inclination at the piling or drilling point for each new working step. This saves time and ensures precise results.



### Drilling assistant for single pass method

The rope crowd system, rotary drive and the amount of flowing concrete are optimally matched during drilling and subsequent extraction.

## **Technical description**



Power rating according to ISO 9249 250 kW (335 hp) at 1700 rpm

Option 320 kW (429 hp) at 1700 rpm

Engine type Liebherr D 936 A7-04

Fuel tank capacity 700 l with continuous level indicator and reserve warning

Exhaust certification EU 2016/1628 Stage V; EPA/CARB Tier 4f

ECE-R.96 Power Band H

non-certified emission standard

Hammer winch with free fall

Line pull (effective) 200 kN
Line pull in pile driving operation 180 kN
Rope diameter 24 mm
Rope speed 0-56 m/min
The winch is outstanding in its compact design and easy assembly.

Clutch and braking functions on the free-fall system are provided by a compact designed,

low wear and maintenance-free multi-disc service brake.

## Hydraulic system

Pump for working tools	2x 272 l/min
Separate pump for kinematics	130 l/min
Hydraulic oil tank capacity	600 l
Max. working pressure	350 bar
Hydraulic oil	electronic monitoring of all filters
	use of synthetic environmentally friendly oil possible

## † Pile winch with free fall

Line pull (effective)	200 kN	
Line pull in pile driving operation	160 kN	
Rope diameter	24 mm	
Rope speed	0-56 m/min	
The winch is outstanding in its compact design and easy assembly.		

Clutch and braking functions on the free-fall system are provided by a compact designed, low wear and maintenance-free multi-disc service brake.

## Crawlers

Drive system	with fixed axial piston hydraulic motors
Crawler side frames	maintenance-free, with hydraulic chain tensioning device
Brake	hydraulically released, spring-loaded multi-disc holding brake
Drive speed	0-1.3 km/h
Track force	665 kN
Grousers	Width 900 mm (option 700 and 800 mm)

## $\mathfrak{D}^{(\!(\!)}$ Noise measurement data and vibration

Noise emission	according to	2000/14/EC directive
Emission sound pressure level Lpa	73.5 dB(A)	(in the cabin)
Guaranteed sound power level L <sub>wA</sub>	106 dB(A)	(of the machine)
Vibration transmitted to the machine operator	< 2.5 m/s <sup>2</sup> < 0.5 m/s <sup>2</sup>	(to the hand-arm system) (to the whole body)

### Swing gear

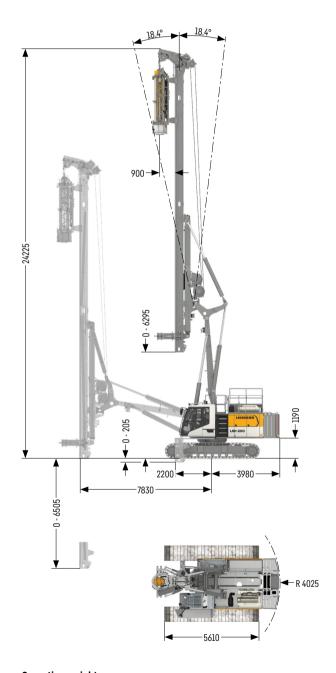
Drive system	with fixed axial piston hydraulic motors, planetary gearbox, pinion
Swing ring	triple-row roller bearing with external teeth
Brake	hydraulically released, spring-loaded multi-disc holding brake
Swing speed	0-3.75 rpm continuously variable

### Remarks:

- -Illustrations showing the types of application (e.g. full displacement drilling, continuous flight auger drilling etc.) are examples only.
- -Weights and transport dimensions can vary with the final configuration of the machine. The figures in this brochure may include options which are not within the standard scope of supply of the machine.

## **Dimensions**

## Standard



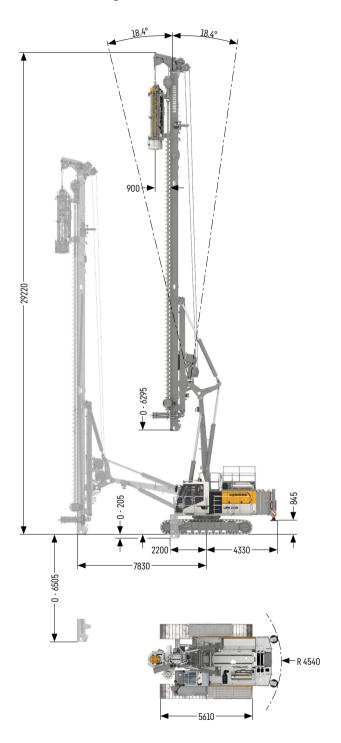


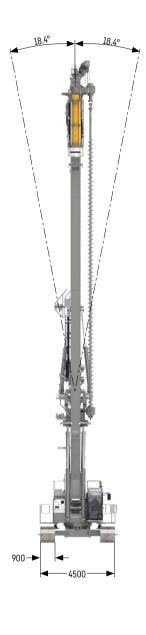
### **Operating weights**

1 0 0	
Total weight with hammer H 6-6	t 81.0
Total weight with hammer H 10-100	t 87.5

The operating weight includes the basic machine LRH 200 and 18 t counterweight. \* Hammer H 10-100

## Folding leader



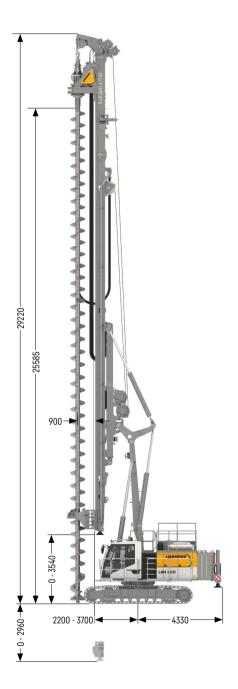


### Operating weights

		•		
Total we	ight wit	n hammer H 6-6	t	84.4
Total we	ight with	n hammer H 10-100	t	90.9

The operating weight includes the basic machine LRH 200, rotary BA 35 and 18t counterweight. \* Hammer H 10-100

## **Drilling version**



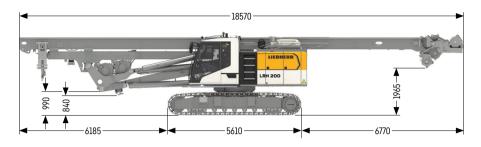
Operating weight
Total weight with 900 mm 3-web grousers

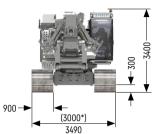
The operating weight includes the basic machine LRH 200 incl. rotary BAT 250, auger, auger cleaner and 18t counterweight.

## Inclinations for pile driving operation and down-the-hole drilling



## **Transport dimensions and weights**



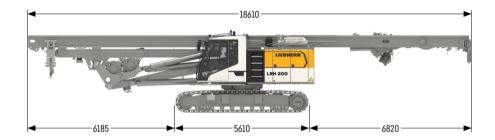


### Transport standard

includes the basic machine (fully tanked and ready for operation) with leader, without counterweight

t 53.3

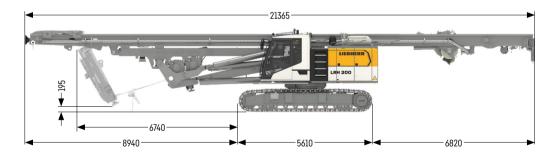
<sup>\*</sup> with 700 mm grousers, without all round platform and without railings



### Transport folding leader

includes the basic machine (fully tanked and ready for operation) with leader, without counterweight

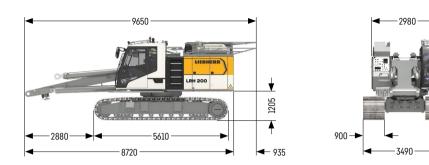
t 54.9



### **Transport drilling version**

includes the basic machine (fully tanked and ready for operation) with leader, concrete supply line and multi-sledge, without counterweight

t 57.0



### Basic machine

with crawler side frames, without counterweight	t 35.7









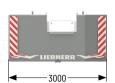
### Leader

Weight standard leader	t 16.9
Weight folding leader	t 18.6
Weight drilling version	t 21.3

<sup>\*</sup> leader lower part folded

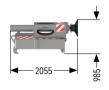
### Options

- Parisine	
Concrete supply line	t 0.6
All round platform with railings	t 0.4





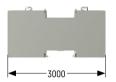
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### Counterweight

### Counterweight with rear support unit

Weight	t 8.0





### Intermediate slab

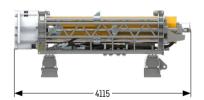
Weight	t 5.0





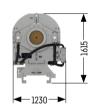
### BA 35

and the second s	
Weight t 14	t 14









### Hammer H 6-6

Weight incl. 6 t drop weight	t 9.7



### Hammer H 10-100 Weight incl. 10 t drop weight t 16.2





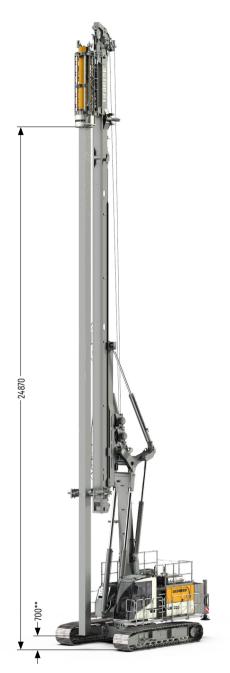




### **BAT 250**

BAT 250		MA 180		
Weight	t 6.5	Weight	t 5.7	

# Hydraulic hammer H 6 and H 10





### Performance data

Hammer type		H 6-3	H 6-4	H 6-5	H 6-6	H 10-75	H10-100
Drop weight	kg	3000	4000	5000	6000	7500	10000
Max. rated energy	kNm	36	48	60	72	90	120
Blow rate	Blows/min	50-150	50-150	50-150	40-150	50-150	50-150
Max. recommended pile length*	m	24.4	24.4	24.4	24.4	22.4	22.4
Hammer weight incl.							
pile helmet and dolly	kg	6700	7700	8700	9700	13700	16200

Various pile helmet sizes up to diameters of 630 mm for the hammer H 6, up to 785 mm for the hammer H 10 or in square design available as standard.
Other pile helmet sizes available on request

 $<sup>^{*}</sup>$  For the version without leader upper part the max. pile length is reduced by 5 m.

<sup>\*\*</sup> X dimension with pile mounted in the pile helmet.

## **Pre-drill BA 35**



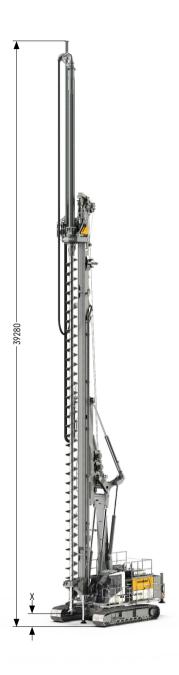


### Performance data

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Rotary drive - torque	kNm	0-35
Rotary drive - speed	rpm	0-20
Max. drilling diameter	mm	350
Max. recommended pile length* H 6/H 10	m	23.4/21.4
Max. drilling depth* H 6/H 10	m	15.0/13.3
Additional crowd force		Hammer weight

Other drilling diameters available on request
\* For the version without leader upper part the max. drilling depth and the max. pile length are reduced by 5 m.
\*\* Dimension H 10

## Continuous flight auger drilling



### Performance data

r en onnance data		
Rotary drive - torque	kNm	0- 230
Rotary drive - speed	rpm	0-58
Max. drilling diameter*	mm	1000
Drilling depth without Kelly extension**	m	24.5
Drilling depth with 10 m Kelly extension**	m	34.5
Max. pull force/max. crowd force (standard)	kN	400/200
Max. pull force/max. crowd force (option)	kN	600/0

Above drilling depths take into account that an auger cleaner is used and the cardan joint has been removed.

Above drilling depths are valid for the use of standard tools and for an X dimension of 395 mm (see above illustration).

<sup>\*</sup> Other drilling diameters available on request

 $<sup>\</sup>ensuremath{^{**}}$  For the version without leader upper part the drilling depth is reduced by 5 m.

# **Full displacement drilling**



### Performance data

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Rotary drive - torque	kNm	0-230
Rotary drive - speed	rpm	0-58
Max. drilling diameter*	mm	500
Drilling depth without Kelly extension**	m	25.2
Drilling depth with 10 m Kelly extension**	m	35.2
Max. pull force/max. crowd force (standard)	kN	400/200
Max. pull force/max. crowd force (option)	kN	600/0

Above drilling depths are valid for the use of standard tools and for an X dimension of 185 mm (see above illustration).

<sup>\*</sup> Other drilling diameters available on request

<sup>\*\*</sup> For the version without leader upper part the drilling depth is reduced by  $5\,\mathrm{m}$ .

# **Soil mixing**





### Performance data BAT 250

i ci ivillialice data DAI 230		
Rotary drive - torque	kNm	0-230
Rotary drive - speed	rpm	0-58
Max. mixing diameter*	mm	1500
Mixing depth**	m	24.3
Mixing depth with 10 m Kelly extension**	m	34.3
Max. pull force/max. crowd force (standard)	kN	400/200
Max. pull force/max. crowd force (option)	kN	600/0

Above mixing depths are valid for the use of standard tools and for an X dimension of 1120 mm for MA 180, and 570 mm for BAT 250 (see above illustration).

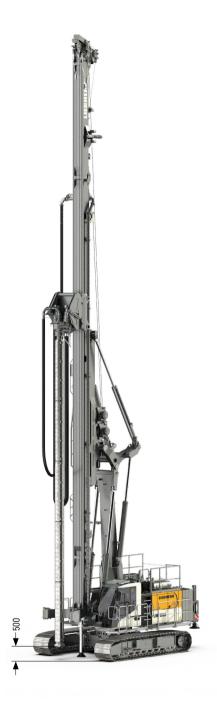
### Performance data MA 180

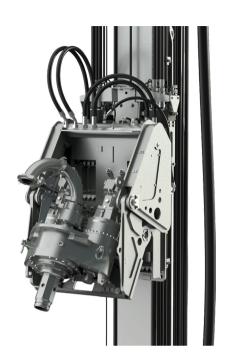
Rotary drive - torque	kNm	0-165
Rotary drive - speed	rpm	0-80
Max. mixing diameter*	mm	1000
Mixing depth**	m	24.3
Max. pull force/max. crowd force (standard)	kN	400/200
Max. pull force/max. crowd force (option)	kN	600/0

<sup>\*</sup> Other mixing diameters available on request.

<sup>\*\*</sup> For the version without leader upper part the mixing depth is reduced by 5 m.

# **Down-the-hole drilling**





### Performance data DHR 110

Rotary drive - torque	kNm	0-106
Rotary drive - speed	rpm	0-41
Max. drilling depth*	m	25.2
Max. pull force/max. crowd force (standard)	kN	400/200
Max. pull force/max. crowd force (option)	kN	600**/0

<sup>\*</sup> For the version without leader upper part the drilling depth is reduced by 5 m.
\*\* In recovery mode, drilling operation max. 400 kN

## **Elevation mode**



By supporting the leader on the ground and extending the rear support cylinders, the carrier machine is elevated. The undercarriage can thus be swivelled on the spot, which makes it easier to move the piling rig in restricted spaces.

## Service mode (without attachments)



For maintenance and service work on the leader and carrier machine, the leader can be folded forward. In this position the piling rig cannot move or travel.

## **Digital solutions**

Liebherr-Werk Nenzing GmbH has set itself the goal of using digital solutions to network and optimise processes on the jobsite.

In the progression from an experienced machine manufacturer to a full-service provider Liebherr already has a number of digital solutions, which provide substantial support for all those involved in the construction site.



One portal, all services



Process data recording



Your jobsite at a glance



Positioning system



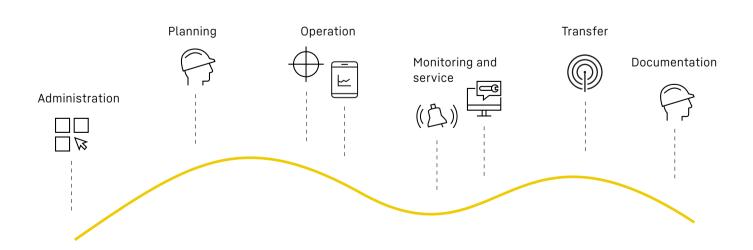
Remote support in real time



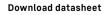
Data transfer and positioning system



Monitoring tool for wind conditions and battery status









Please contact us.