Piling rig with fixed leader system





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Concept and characteristics

LRH 600



- Depending on the requirements basic machines of the crawler crane series (LR 1300.1 SX) or duty cycle crawler crane series (HS 8200) are used. Combined with solid leaders this high-performance construction machinery convinces with its high level of efficiency and flexibility.
- Thanks to the special leader kinematics a radius of max. 15 m (fixed leader) as well as a continuous inclination adjustment are achieved.
- Hydraulic supply through carrier machine
- All adjustment functions and their control completely integrated in the carrier machine
- Equipment design according to latest European regulations and standards
- High stability through lattice structure

Special features

Connection of leader sections



Automatic rotation device





- Structure and connection of leader sections: Easy and quick assembly thanks to pin connection, high stability through lattice structure.
- Vertical travel:

In order to provide maximum stability, the kicker is connected to the boom head via supporting tubes. This allows to change the leader height without influencing the leader inclination. • Spotter:

Two compensation cylinders always keep the leader parallel to the uppercarriage. This allows for maximum torque transmission. Radius and inclination are adjusted using only one pair of cylinders.

Dimensions and weights

LRH 600 fixed leader



3° 3°

8000

Technical data – fixed leader

Leader length	39/45/51 m
Weight without carrier machine	30/32.5/35 t
Min. radius Max. radius	6.215 m ——— 15.085 m
Leader inclination continuously variable* Lateral inclination — Forward inclination — Backward inclination —	— 1:4 —— 14.0°
Max. pile weight	
Pull force	max. 1200 kN
Max. torque (effective over complete leader length)	320 kNm
Vertical travel	± 5 m

*) Other leader inclinations available on request

LRH 600 swinging leader



Technical data – swinging leader

Leader length	48/60 m
Weight without carrier machine	25/29 t
Leader inclination*	— 1:1
Max. pile weight Max. hammer weight	— 20 t — 20 t

*) Other leader inclinations available on request

Transport dimensions and weights

LRH 600 fixed leader



Spotter	
Width	2400 mn
Weight	4580 kg
Leader extension incl. guiding sledge	12
Width	1450 mn
Weight	5920 kg
Leader extension incl. vertical travel sledge	12
Width	1585 mn
Weight	4975 kg
Leader extension	12
Width	1000 mr
Weight	3530 kg
Leader extension incl. sledge	3 m + 6 m + 6
Width	2185 mr
Weight	6890 kg
Leader top with pulley kit hammer Width	1480 mn
Weight	3185 kg
Support plate	
Width	485 mr
Weight	620 kg
Pile guide	
Width	1680 mr
Weight	720 kg
Hose guide	
	1070
Width	1070 mr
Width Weight	1070 mr 170 kg
Weight Supporting tubes Supporting tubes 51 m	1070 mn 170 kg 2 x 340 kg
Weight Supporting tubes	170 kg



Turnbuckle 8x Width 230 mm Weight 130 kg Brace 2x Width 190 mm Weight 95 kg A-frame bar 2x Width 590 mm Weight 400 kg A-frame spacer Width 240 mm Weight 300 kg Traverse 4x Width 745 mm Weight 620 kg Top winch Width 1340 mm Weight 1140 kg Leader foot Width 445 mm Weight 400 kg Walkway 10x Width 1680 mm Weight 330 kg Suspension rope 14x Weight 1700 kg

Additional equipment for swinging leader

Hydraulic hammer

H 15 L



Key features

- Drop weight 10 t + 2.5 t + 2.5 t
- -Total weight incl. pile helmet and 15 t drop weight: 23.8 t
- -Length incl. pile helmet: 6465 mm (LRH)
- -Length incl. pile helmet: 5465 mm (LRB)
- Max. impact energy: 225 kNm
- Drop height: 1.5 m

Process data recording (PDE)

 Constant recording of relevant process data during the piling process



Technical data H 15 L

Hammer typ	H 15-10	H 15-12	H 15-15
Drop weight	10000 kg	12500 kg	15000 kg
Max. rated energy	150 kNm	188 kNm	225 kNm
Blow rate - blows/min	30 - 80	30 - 80	30 - 80
Hammer weight incl. pile helmet and dolly	18800 kg	21300 kg	23800 kg

Various pile helmet sizes available on request.

MyJobsite

Using the MyJobsite software solution all relevant process, machine, construction site, and positioning data (LIPOS) can be recorded, displayed, analysed, managed, and evaluated in one central location. The collected data can be accessed via a web browser when an internet connection is active.

With the recorded PDE data, a working protocol is automatically generated as proof of quality directly after completion of a work process. The parameters of the driving protocol can be defined and assigned in advance, which is an enormous time-saver.

Short design H15 L: allows for very long piles

Modular weights: easy adaptation of the hammer to the piling requirements Hammer control: independent control of impact energy and blows/minute Lightweight design: results in higher load capacity Soundproofing is standard: pile helmet is soundproofed as a standard

Continuous flight auger drilling, full displacement drilling and down-the-hole drilling

BAT 320





Technical data

 320 - 47	kNm rpm
800 150	

*) Other drilling diameters available on request

**) Determined by the rotary drive

Performance data for 51 m leader and auger cleaner

Drilling depth ———	51 m
Max. drilling diameter*	1200 mm

Hydraulic hammer

Swinging leader



Technical data – swinging leader

Leader length	- 48/60 m
Weight without carrier machine	- 25/29 t
Leader inclination*	— 1:1
Max. pile weight Max. hammer weight	
Top winch without free fall Max. pull force (1st layer)	— 215 kN

*) Other leader inclinations available on request

Digitalization in deep foundation work

As deep foundation expert, Liebherr has created a combination of the most diverse assistance systems and software solutions in order to record and evaluate complex processes and to be able to provide the corresponding evidence.



LIPOS - Liebherr positioning system

Using pre-installed components, LIPOS enables the direct integration of machine control systems from Trimble and Leica. These systems are based on modern DGNSS technology (Differential Global Navigation Satellite System) and so achieve the best possible conditions for a precise and efficient positioning of Liebherr machines and their attachment tools.

PDE

All working processes can be electronically recorded and visualized using the process data recording system PDE. The system is operated and displayed on the PDE touchscreen in the operator's cab. PDE records operating data from the Litronic control system, as well as data from external sensors.

MyJobsite

Using the MyJobsite software solution all relevant process, machine, construction site and positioning data (LIPOS) can be recorded, displayed, analysed, managed and evaluated in one central location. The collected data can be accessed via a web browser when an internet connection is active. With the recorded PDE data, such as the driving progress of the pile per blow, the total number of blows, or the impact frequency per minute, a driving protocol is automatically generated as proof of quality directly after completion of a work process. The parameters of the driving protocol can be defined and assigned in advance. Using the templates saves a lot of time when creating the protocols.

MyJobsite is THE tool for quality control and documentation. The deluge of data, which s accrued each day from a wide variety of sources on the jobsite, can be recorded precisely and processed in an informative manner. Unpopular bureaucratic work is kept to a minimum and the amount of time required for it is significantly reduced. At the same time, the quality of administration work is maximised.

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