# L 504 – L 508 Compact

# LIEBHERR

Wheel loaders

Generation 8 **Diesel engine** Stage V

LIEBHERR

in the second

**Tipping load** 3,000 kg-3,900 kg

### Performance

The flexible all-rounder – a machine for every application

### Economy

Efficient and resource-saving – low costs with a high handling capacity

## Reliability

Your new right-hand man – proven quality, durable machines

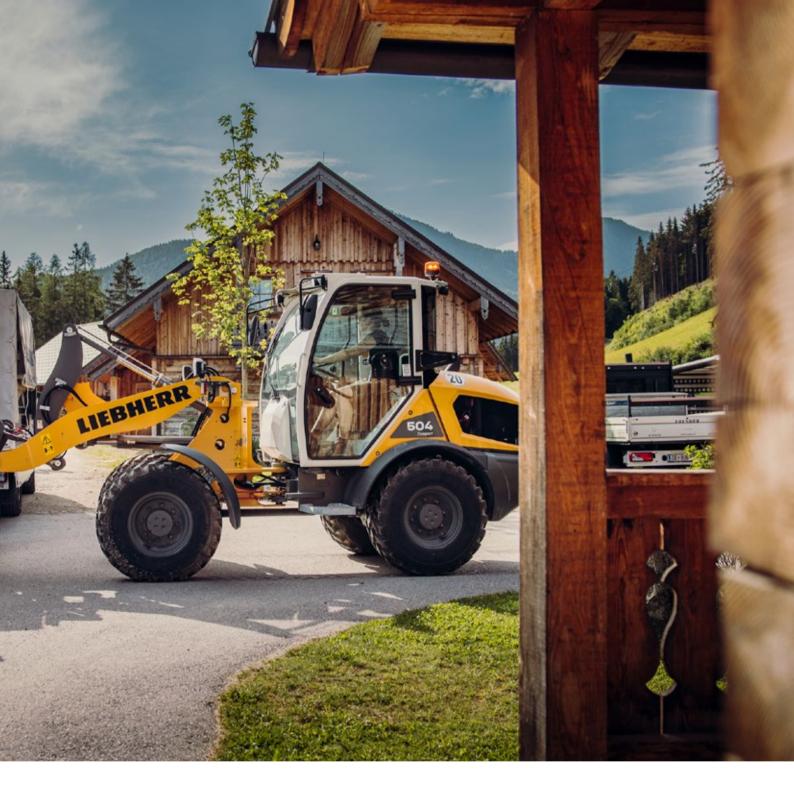
### Comfort

Compact engineering skill – when technology combines comfort and safety

### Maintainability

Simple and quick maintenance – means time and cost savings for you





### L 504

Tipping load, articulated 3,000 kg Bucket capacity 0.7 m<sup>3</sup> Operating weight 4,600 kg Engine output 34 kW / 46 HP

### L 506

**Tipping load, articulated** 3,500 kg **Bucket capacity** 0.8 m<sup>3</sup> **Operating weight** 4,970 kg **Engine output** 47.5 kW / 64 HP

### L 508

**Tipping load, articulated** 3,900 kg **Bucket capacity** 1.0 m<sup>3</sup> **Operating weight** 5,700 kg **Engine output** 47.5 kW / 64 HP

# Performance



## The flexible all-rounder – a machine for every application

The compact loaders deliver performance, safety, and operational flexibility. The powerful lift arms significantly increase the compact loaders' performance and open up opportunities for new applications.



#### Versatile

- Ideal machine for applications of every kind, such as road construction, municipal services and construction sites
- A wide range of attachments increase versatility and make the compact loader a high performance and profitable all-rounder
- The standard hydraulic quick coupler system enables efficient attachment changes

### High-performance lift arms

- Z-bar kinematics for higher productivity in all applications
- Optimal holding forces in the upper lifting range enable full utilization of the payload
- Secure load guidance in fork mode ensures accurate and precise working
- NEW: High-lift lift arms for L 506 (+ 150 mm) and L 508 (+215 mm)



### **Compact and stable**

- Compact design results in a very low centre of gravity, making high payloads possible. This also enables maximum stability and resistance to tipping over
- Adjustments to the width and height of the L 508 results in an excellent view of the attachment as well as great stability, especially in raised lift arm positions



### Compact machine design: a major advantage

- Low machine height of less than 2.5 metres (L 504 and L 506) facilitates fast and straightforward transportation
- Efficient and flexible use low entrances and clearance heights are no obstacles





## Efficient and resource-saving – low costs with a high handling capacity

Safe, practical, compact, and unbeatable value for the money – this is what sets the smallest Liebherr wheel loader series apart. The agile machines have impressive levels of operational efficiency and cost-effectiveness on all construction sites, in municipal services, or in road construction.





### Maximum productivity

- Powerful hydrostatic Liebherr travel drive enables smooth acceleration without noticeable gear changes and without loss of tractive force
- Automatic limited slip differential provides outstanding traction, even on difficult terrain.
- This ensures maximum operational efficiency at outstanding value for the money

#### Faster and more cost-effective

- Jobs can be completed even faster with the new Speeder version (30 km/h) of the L 506 and L 508
- Additional 8 kilowatts of engine output in the Speeder version noticeably increases productivity
- This means work can be performed in a more direct and cost-efficient manner



### Less downtime and lower operating costs

- Reduction in fuel consumption and  ${\rm CO}_2$  emissions due to an enhanced engine design with improved combustion
- A 30% increase in fuel tank volume means more time between refuelling and less unproductive downtime
- No diesel exhaust fluid or AdBlue required



#### Solidlink (optional)

- Hydraulic quick coupler with integrated automatic hydraulic coupling system
- Hydraulic attachments changed within seconds direct from the cab
- Change is fully automatic, safe, and with no fluid leakage
- Time saving due to convenience results in higher productivity and saves time and costs

# Reliability



# Your new right-hand man – proven quality, durable machines

Decades of experience in the development and production of wheel loaders has flowed into the new Liebherr compact loaders. Engineers started with customer needs and implemented these in the development process. The result is the safest and most practical machine in this segment, which, thanks to clever technology and well-matched components, delivers impressive quality and reliability.



#### High performance and durable components

- Decades of experience in the development, design and production of components is reflected in their robustness and durability
- Components are ideally matched to one another for maximum performance
- High Liebherr quality standards ensure reliability, even in the toughest operating conditions



#### Working without interruption

- Diesel oxidation catalysts (DOC) and diesel particulate filters (DPF) are installed for exhaust gas treatment, reducing emissions
- Uninterrupted work thanks to passive and active particle filter regeneration during operation
- Long intervals between regenerations increase productivity, save fuel, and reduce operating costs



### Reliable Liebherr drive concept

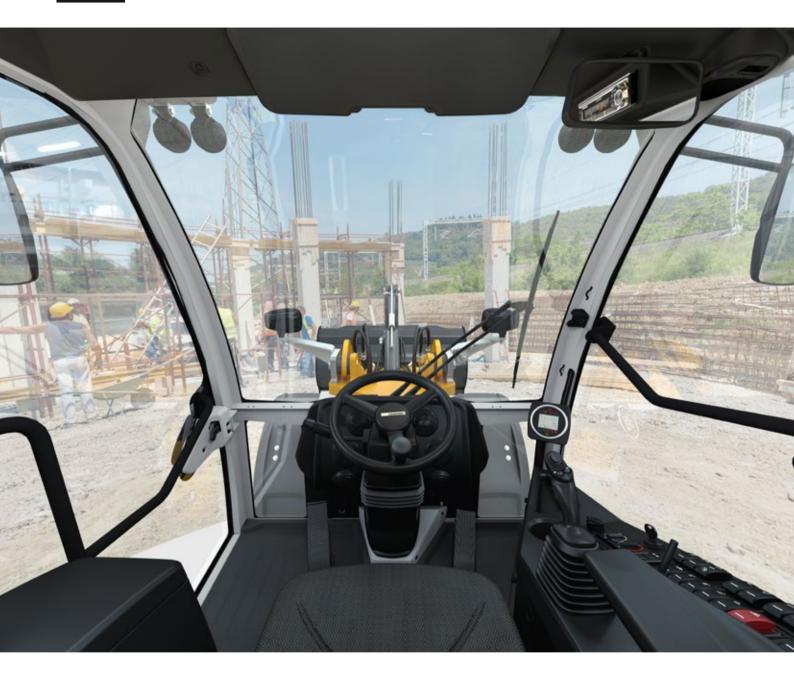
- Proven hydrostatic Liebherr travel drive is extremely robust and powerful, and ensures a long service life for the machine
- Water-cooled diesel engine ensures constant cooling performance – especially on ascents or at high temperatures



#### **Optimal cooling performance**

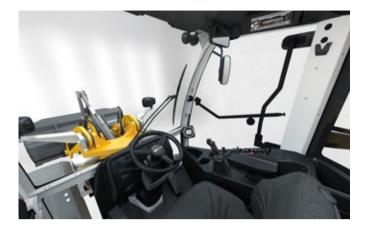
- Radiator is positioned in the cleanest place on the wheel loader
- Cooling air is drawn in at the side behind the cab and flows through the entire engine compartment
- High machine availability due to lower radiator contamination





# Compact engineering skill – when technology combines comfort and safety

Get in the comfort zone – get in the new Liebherr compact loader cab. The new cab design is optimally tailored to everyday requirements in wheel loader operation. The spacious and ergonomically-designed operator's cab provides the perfect conditions for comfortable and productive working and can be individually adjusted to the operator.



### Modern cab design for greater productivity

- Modern ergonomic cab design enables focused working with less fatigue
- Displays, control elements and operator's seat are ideally aligned with one another to form an ergonomic unit
- For the operator, the individual adjustment options on the operator's seat and the steering wheel create a pleasant working atmosphere with plenty of legroom
- Numerous storage compartments provide lots of space throughout the cab



### Everything in view – for safe working

- Outstanding all-round visibility thanks to the generous amount of glass in the cab, which extends down partially to the footwell
- The tapered design of the lift arms offers an outstanding all-round view of the attachment and the operating area
- A compact machine design with an engine bonnet designed to optimise visibility provides an ideal view to the rear
- A reversing camera including independent display can be integrated into the cab as an option



### Precise and responsive - the Liebherr control lever

- All of the machine's working and driving functions can be controlled precisely and safely using the Liebherr control lever
- Hydraulic attachments are controlled proportionally using the Liebherr control lever with mini-joystick
- 3-way adjustable steering column (optional) as well as an improved layout of the control elements provides optimal driving comfort



### Well thought out design offers more safety

- The improved operator's cab access is more robust, reducing risk of injury
- Greater stability due to better weight distribution of components

# Maintainability



# Simple and quick maintenance – means time and cost savings for you

Intelligent installation of components, quicker and easier access to the engine compartment, as well as maximum efficiency in every last detail are key to effective maintenance work. All installed parts which need to be serviced can be reached safely and comfortably from the ground. This saves time and money.



### Safe and open service access

- The entire engine compartment can be accessed easily by opening just one Bonnet
- All daily maintenance points can be reached from the ground
- This reduces downtime



### Intelligent design means less time spent on maintenance

- Easy and safe maintenance saves time and costs
- Bonnet sealed at the top ensures dirt entering the engine compartment is kept to a minimum



### Increased efficiency in every detail

- Engine and components are ideally matched to one another, resulting in maximum efficiency
- More easily accessible filler neck enables quick and easy filling with canisters



### 24h Liebherr service

- Comprehensive service network provides effective and prompt support
- Replacement part service with round-the-clock delivery
- Fast and reliable service implementation by qualified service specialists

# Focus on safety and convenience

### Lift arms

Powerful and capable – the intelligently-designed lift arms have a tapered design, which optimises the view of the attachment. The powerful z-bar kinematics ensures safe and rapid material transport.

### Stability and tip-over resistance

Stable and secure – a compact machine design and resulting low centre of gravity provide outstanding stability. Bumps and rough terrain are almost imperceptible thanks to the integrated articulating pendulum joint. This ensures maximum safety when transporting material. The result is a huge increase in operational efficiency.



### **Operator's cab**

All-round view – large windows extending down to the footwell as well as an optionally-available reversing camera provide greater safety. The new compact loader's generously-designed cab provides plenty of storage options as well as customizable convenience. The many steering column adjustment options and intuitive controls means new operators will feel at home in a breeze. The redesigned steps make access to the operator's cab even safer.

### Technology

Intuitive and intelligent – the redesigned layout of the controls provides an improved view of the working area, ensuring greater safety. It also facilitates faster and more ergonomic work, as well as easy and intuitive operation. The repositioning of display units means all relevant data is easily accessable. The Liebherr control lever with mini joystick enables ergonomic, relaxed, and efficient working with additional hydraulic functions.

## **Technical data**

🖽 Diesel engine

		L 504 Compact	L 506 Compact L 508 Compact	L 506 Speeder L 508 Speeder
Diesel engine		4TNV88C	4TNV86CHT	4TN86CHT
Design		Water-cooled diesel suction engine	Water-cooled turb	o diesel engine
Cylinder inline		4	4	4
Fuel injection process		Common Rail direc	t injection	
Output to	kW/HP	32/43	44.5/60	52/70
ISO 9249 ~ SAE J1349	at RPM	2,650	2,500	2,500
Rated output to				
ISO 14396/ECE-R.120	kW/HP	34/46	47.5/64	55/74
Nominal speed	at RPM	2,650	2,500	2,500
Max. torque to	Nm	140	207	263
ISO 14396	at RPM	1,950	1,690	1,690
Displacement	litres	2,190	2,091	2,091
Bore / Stroke	mm	88/90	86/90	86/90
Stage V				
Harmful emissions values		According to regul	ation (EU) 2016/16	28
Emission control		Closed diesel parti	icle filter system	
Air cleaner system		Dry type filter with	main and safety ele	ement
Electrical system				
Operating voltage	V	12	12	12
Capacity	Ah	1x100	1x100	1x100
Alternator	V/A	12/80	12/80	12/80
Starter	V/kW	12/2.3	12/2.3	12/2.3

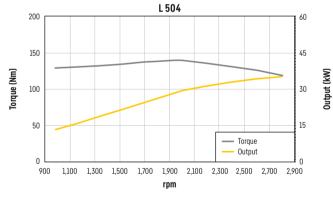
### Driveline

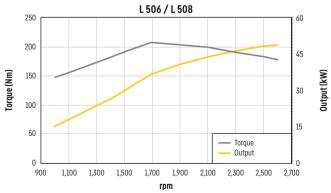
	L 504 Compact	L 506 Compact L 508 Compact	L 506 Speeder L 508 Speeder		
Continuous hydrostatic driveline					
Design	Swash plate type variable flow pump and variable axial piston motor in closed loop circuit				
Filtration	Return filter for th	e closed circuit			
Control	By travel and inching pedal. The inching pedal makes it possible to control the tractive and thrust forces steplessly to match ground and operating conditions. The Liebherr control lever is used to control forward and reverse travel				
Travel speed range	Speed range 1: 0-6 km/h Speed range A1-2: 0-20 km/h forward and revers Speeds quoted ap standard on loade	se ply with the tyres ind	Speed range 1: 0-6 km/h Speed range A1-2: 0-30 km/h* dicated as		

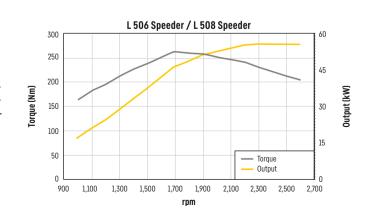
\*Configuration, tyres and attachment tools can influence the maximum speed.

🞯 Brakes		
	L 504 Compact L 506 Compact L 508 Compact	L 506 Speeder L 508 Speeder
Service brake	Hydrostatic travel drive, acting on all four wheels, non-wearing, additional hydraulic drum brake	Hydrostatic travel drive, acting on all four wheels, non-wearing, additional dual-circuit brake system: Drum brake on the front axle and wet disc brake in rear axle
Parking brake	Negative brake system acting on the drum brake	Negative brake system in the rear axle acting on the wet disc brakes

The braking system meets the requirements of the ISO 3450.







l⊷ Axles				
		L 504 Compact L 506 Compact L 506 Speeder	L 508 Compact L 508 Speeder	
Four-wheel drive				
Design		Fixed mounted planetary-h	ub axle	
Height of obstacles which				
can be driven over	mm	320	350	
		with all four wheels keeping	g contact with the ground	
Differentials		Automatic multi-disc limited slip differentials with 45% locking action in both axles		
Reduction gear		Planetary final drive in whe	el hubs	
Track width		1,370 mm with tyres indicat	ted as standard (L 504)	
		1,370 mm with tyres indicat	ted as standard (L 506)	
		1,500 mm with tyres indicat	ted as standard (L 508)	

### Steering

Design		Oscillating center pivot
Angle of articulation		40° to each side
Angle of oscillation –		
centre-pivot steering		10° to each side
Max. operating pressure	bar	180
		•

### Attachment hydraulics

		L 504	L 506	L 508		
Design		Gear pump to supply the hydraulic and steering systems (via priority valve)				
Cooling		Hydraulic oil cooling with fan rigidly connected to the diesel engine				
Filtration		Return flow in-line filter				
Control		Single lever control, directly pilot-controlled, 1st and 2nd hydraulic additional function are electricall and proportionally controlled				
Lifting function		Lifting, neutral, lowering Float position controlled by Liebherr control lever with detent				
Tilt function		Tilt back, neutral, dump				
Max. flow	l/min.	61	70	80		
Max. pressure	bar	230	230	230		

## Attachment

		L 504	L 506	L 508	
Geometry		Powerful Z-bar linkage with parallel guidance and			
		hydraulic quick hit	tch as standard		
Bearings		Lathe-turned thick	k-walled bushings w	ith lubricating	
		grooves			
Cycle time at nominal load		ZK	ZK	ZK	
Lifting	S	5.1	5.4	6.5	
Dumping	S	1.4	1.7	2.1	
Lowering (empty)	S	3.3	3.9	5.9	

### (III) Operator's cab

Design		Elastic mounted, noise-proof cab. ROPS roll over protection per EN ISO 3471 / EN 474-1 FOPS falling objects protection per EN ISO 3449 / EN 474-1, Cat. II Operator's door with 180° opening angle, right side hinged window with vent opener or 180° opening, single-pane safety glass (ESG), heated rear window (ESG), all panes are tinted. Adjustable steering column optional
Liebherr operator's seat		4 way adjustable, vibration-damped operator's seat "Standard" (mechanically sprung, adjustable to opera- tor's weight)
Cab heating and ventilation		Operator's cabin with defroster and electrically heated rear window, fresh air filter, air recirculation system and hot water heating, cabin ventilation
Vibration emissions		
Vibrations in the hand/arm	m/s²	≤2.5
Vibrations through the whole body	m/s²	≤0.5

### ${\ensuremath{\mathcal{D}}}$ Sound level

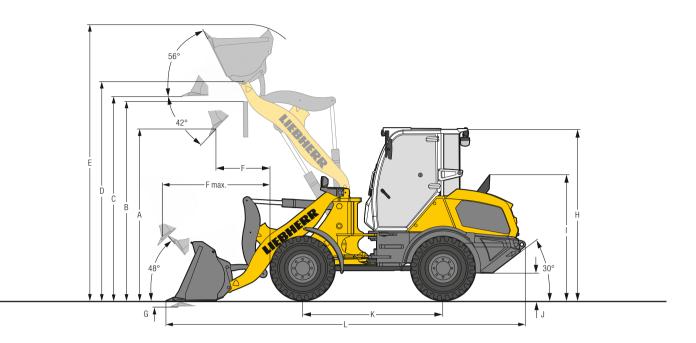
		L 504	L 506	L 508
Sound pressure level to ISO 639	6			
L <sub>pA</sub> (inside cab)	dB(A)	79	79	79
Sound power level to 2000/14/	'EG			
L <sub>WA</sub> (surround noise)	dB(A)	101	101	101

### Or Capacities

		L 504 Compact	L 506 Compact	L 506 Speeder	L 508 Compact	L 508 Speeder
Fuel tank	l	65	65	65	65	65
Engine oil (inclusive filter change)	l	10.2	10.2	10.2	10.2	10.2
Transmission	l	0.5	0.5	0.5	1	1
Coolant	l	10	10	10	10	10
Front axle / differential	l	4.5	4.5	4.5	5.7	5.7
Rear axle / differential	l	4.5	5.0	5.0	5.7	6.7
Front axle / wheel hubs	l	0.5	0.5	0.5	0.5	0.5
Rear axle / wheel hubs	l	0.5	0.5	0.5	0.5	0.5
Hydraulic tank	l	44	44	44	44	44
Hydraulic system, total	l	71	71	71	71	71

## **Dimensions**

### Z-bar linkage



# Excavation bucket

Geometry	L 504	L 506	
Coomotry			L 508
Geometry	ZK-QH	ZK-QH	ZK-QH
Cutting tools	T	T	T
	mm 2,200	2,200	2,300
Bucket capacity according to ISO 7546**	m <sup>3</sup> 0.7	0.8	1.0
Specific material density t	/m <sup>3</sup> 1.8	1.8	1.8
Bucket width	mm 1,800	1,900	2,100
A Dumping height at max. lift height and 42° discharge	mm 2,520	2,505	2,625
B Dump-over height	mm 2,815	2,825	2,980
C Max. height of bucket bottom	mm 2,980	2,990	3,140
D Max. height of bucket pivot point	mm 3,180	3,190	3,340
	mm 3,980	4,020	4,240
F Reach at max. lift height and 42° discharge	mm 690	720	815
F max. Max. reach at 42° discharge	mm 1,460	1,490	1,605
G Digging depth	mm 65	50	80
H Height above operator's cab	mm 2,480	2,480	2,630
· · · · · · · · · · · · · · · · · · ·	mm 1,890	1,890	1,890
J Ground clearance	mm 325	325	325
K Wheelbase	mm 2,150	2,150	2,150
	mm 5,365	5,395	5,495
· · · · · · · · · · · · · · · · · · ·	mm 3,850	3,850	3,945
· · · · · · · · · · · · · · · · · · ·	mm 4,320	4,370	4,495
Breakout force (SAE)	<b>kN</b> 40	47	57
Tipping load, straight*	kg 3,400	3,950	4,400
Tipping load, fully articulated*	kg 3,000	3,500	3,900
Operating weight*	kg 4,600	4,970	5,700
Tyre size	340/80R18	340/80R18	400/70R18

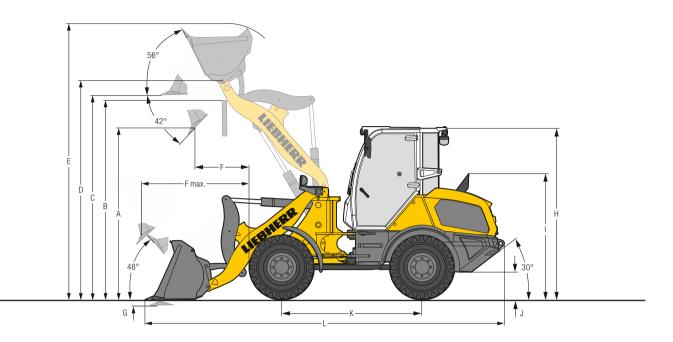
\* The figures shown include the above tyres, all lubricants, a full fuel tank, the ROPS/FOPS cab and the operator. Different tyres and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

\*\* Actual bucket capacity may be approx. 10% larger than the calculation according to ISO 7546 standard. The degree to which the bucket can be filled depends on the material - see page 22.

ZK-QH = Z-bar linkage incl. quick hitch T = Welded-on tooth holder with add-on teeth

# **Dimensions**

### Z-bar linkage high lift



#### $\sum$ Excavation bucket

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Max. height of bucket bottommm3,1403,355Max. height of bucket pivot pointmm3,3403,555Max. operating heightmm4,1404,385Meach at max. lift height and 42° dischargemm695765max. Max. reach at 42° dischargemm6560Digging depthmm6560Height above operator's cabmm1,8901,890Ground clearancemm325325Wheelbasemm5,5005,605orrel lengthmm3,8503,945urning circle radius over tyresmm3,8503,945urning circle radius over outside bucket edgemm4,3804,540piping load, fully articulated*kg3,6504,100piping load, fully articulated*kg3,2503,600perating weight*kg4,2205,700	A Dumping height at max. lift height and 42° discharge	mm	2,680	2,875
Max. height of bucket pivot pointmm3,3403,555Max. operating heightmm4,1404,385Reach at max. lift height and 42° dischargemm695765max.Max. reach at 42° dischargemm1,5801,710Digging depthmm6560Height above operator's cabmm2,4802,630Height above exhaustmm1,8901,890Ground clearancemm325325Wheelbasemm2,1502,150Overall lengthmm3,8503,945urning circle radius over tyresmm4,3804,540reakout force (SAE)kN5058ipping load, straight*kg3,6504,100perating weight*kg4,2205,700	B Dump-over height	mm	2,965	3,180
Max. operating heightmm4,1404,385Reach at max. lift height and 42° dischargemm695765max. Max. reach at 42° dischargemm1,5801,710Digging depthmm6560Height above operator's cabmm2,4802,630Height above exhaustmm1,8901,890Ground clearancemm325325Wheelbasemm5,5005,605urning circle radius over tyresmm3,8503,945urning circle radius over outside bucket edgemm4,3804,540piping load, straight*kg3,6504,100piping load, fully articulated*kg3,2203,600perating weight*kg4,9205,700	C Max. height of bucket bottom	mm	3,140	3,355
Reach at max. lift height and 42° dischargemm695765max. Max. reach at 42° dischargemm1,5801,710Digging depthmm6560Height above operator's cabmm2,4802,630Height above exhaustmm1,8901,890Ground clearancemm325325Wheelbasemm5,5005,605Overall lengthmm3,8503,945urning circle radius over tyresmm4,3804,540reakout force (SAE)kN5058ipping load, straight*kg3,2503,600perating weight*kg4,2205,700	D Max. height of bucket pivot point	mm	3,340	3,555
max. Max. reach at 42° dischargemm1,5801,710Digging depthmm6560Height above operator's cabmm2,4802,630Height above exhaustmm1,8901,890Ground clearancemm325325Wheelbasemm2,1502,150Overall lengthmm3,8503,945urning circle radius over tyresmm3,8503,945urning circle radius over outside bucket edgemm4,3804,540ipping load, fully articulated*kg3,6504,100pping load, fully articulated*kg3,2503,600perating weight*kg4,9205,700	E Max. operating height	mm	4,140	4,385
Digging depthmm6560Height above operator's cabmm2,4802,630Height above exhaustmm1,8901,890Ground clearancemm325325Wheelbasemm2,1502,150Overall lengthmm5,5005,605urning circle radius over tyresmm3,8503,945urning circle radius over outside bucket edgemm4,3804,540ipping load, straight*kg3,6504,100pping load, fully articulated*kg3,2203,600perating weight*kg4,9205,700	F Reach at max. lift height and 42° discharge	mm	695	765
Height above operator's cabmm2,4802,630Height above exhaustmm1,8901,890Ground clearancemm325325Wheelbasemm2,1502,150Overall lengthmm5,5005,605urning circle radius over tyresmm3,8503,945urning circle radius over outside bucket edgemm4,3804,540reakout force (SAE)kN5058ipping load, straight*kg3,6504,100ipping load, fully articulated*kg4,2205,700	F max. Max. reach at 42° discharge	mm	1,580	1,710
Height above exhaust         mm         1,890         1,890           Ground clearance         mm         325         325           Wheelbase         mm         2,150         2,150           Overall length         mm         5,500         5,605           urning circle radius over tyres         mm         3,850         3,945           urning circle radius over outside bucket edge         mm         4,380         4,540           piping load, straight*         kg         3,650         5605           piping load, fully articulated*         kg         3,250         3,600	G Digging depth	mm	65	60
Ground clearance         mm         325         325           Wheelbase         mm         2,150         2,150           Overall length         mm         5,500         5,605           urning circle radius over tyres         mm         3,850         3,945           urning circle radius over outside bucket edge         mm         4,380         4,540           reakout force (SAE)         kN         50         58           ipping load, straight*         kg         3,250         3,600           perating weight*         kg         4,920         5,700	H Height above operator's cab	mm	2,480	2,630
Wheelbase         mm         2,150         2,150           Overall length         mm         5,500         5,605           urning circle radius over tyres         mm         3,850         3,945           urning circle radius over outside bucket edge         mm         4,380         4,540           reakout force (SAE)         kN         50         58           ipping load, straight*         kg         3,250         3,600           perating weight*         kg         4,920         5,700	I Height above exhaust	mm	1,890	1,890
Overall length         mm         5,500         5,605           urning circle radius over tyres         mm         3,850         3,945           urning circle radius over outside bucket edge         mm         4,380         4,540           reakout force (SAE)         kN         50         58           ipping load, straight*         kg         3,650         4,100           pping load, fully articulated*         kg         3,250         3,600           perating weight*         kg         4,920         5,700	J Ground clearance	mm	325	325
urning circle radius over tyres         mm         3,850         3,945           urning circle radius over outside bucket edge         mm         4,380         4,540           reakout force (SAE)         kN         50         58           ipping load, straight*         kg         3,650         4,100           pping load, fully articulated*         kg         3,250         3,600           perating weight*         kg         4,920         5,700	K Wheelbase	mm	2,150	
urning circle radius over outside bucket edgemm4,3804,540reakout force (SAE)kN5058ipping load, straight*kg3,6504,100ipping load, fully articulated*kg3,2503,600perating weight*kg4,9205,700		mm		
kN         50         58           ipping load, straight*         kg         3,650         4,100           ipping load, straight*         kg         3,250         3,600           perating weight*         kg         4,920         5,700	Turning circle radius over tyres	mm	3,850	3,945
kg         3,650         4,100           ipping load, fully articulated*         kg         3,250         3,600           perating weight*         kg         4,920         5,700	Turning circle radius over outside bucket edge	mm	4,380	4,540
pping load, fully articulated*         kg         3,250         3,600           perating weight*         kg         4,920         5,700	Breakout force (SAE)	kN	50	58
perating weight* kg 4,920 5,700	Tipping load, straight*	kg	3,650	4,100
	Tipping load, fully articulated*	kg	3,250	3,600
	Operating weight*	kg	4,920	5,700
yre size 340/80R18 400/70R18	Tyre size		340/80R18	400/70R18

\* The figures shown include the above tyres, all lubricants, a full fuel tank, the ROPS/FOPS cab and the operator. Different tyres and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

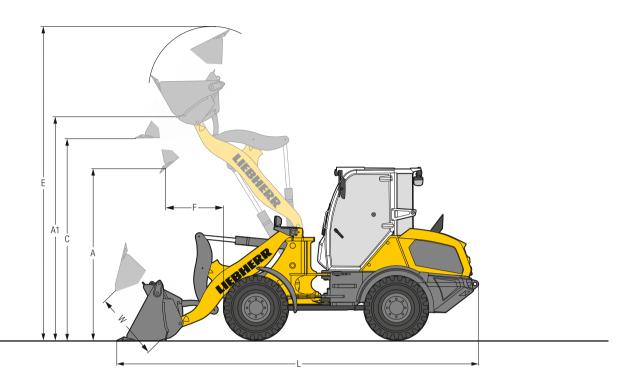
\*\* Actual bucket capacity may be approx. 10% larger than the calculation according to ISO 7546 standard. The degree to which the bucket can be filled depends on the material - see page 22.

ZK-QH = Z-bar linkage incl. quick hitch Т

= Welded-on tooth holder with add-on teeth

## **Attachment**

### 4 in 1 bucket



# 4 in 1 bucket

		L 504	L 506	L 506	L 508	L 508
		STD	STD	HL	STD	HL
Geometry		ZK-QH	ZK-QH	ZK-QH	ZK-QH	ZK-QH
Cutting tools		T	T	T	Т	Т
Bucket capacity	m <sup>3</sup>	0.7	0.7	0.7	0.9	0.8
Specific material density	t/m³	1.6	1.8	1.6	1.8	1.8
Bucket width	mm	1,950	1,950	1,950	2,100	2,100
A Dumping height at max. lift height and 35° discharge	mm	2,445	2,460	2,605	2,600	2,830
A1 Max. dumping height with opened bucket	mm	3,325	3,340	3,485	3,485	3,700
C Max. height of bucket bottom	mm	2,980	2,990	3,140	3,140	3,355
E Max. operating height	mm	4,770	4,780	4,935	4,935	5,150
F Reach at max. lift height and 35° discharge	mm	765	765	770	840	810
L Overall length	mm	5,470	5,460	5,610	5,505	5,670
W Max. bucket opening	mm	1,035	1,035	1,035	1,035	1,035
Turning circle radius over outside bucket edge	mm	4,410	4,410	4,475	4,500	4,580
Tipping load, straight*	kg	3,050	3,600	3,300	4,150	3,820
Tipping load, fully articulated*	kg	2,700	3,150	2,950	3,660	3,370
Operating weight*	kg	4,880	5,230	5,250	5,870	5,890
Tyre size		340/80R18	340/80R18	340/80R18	400/70R18	400/70R18

\* The figures shown include the above tyres, all lubricants, a full fuel tank, the ROPS / FOPS cab and the operator. Different tyres and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

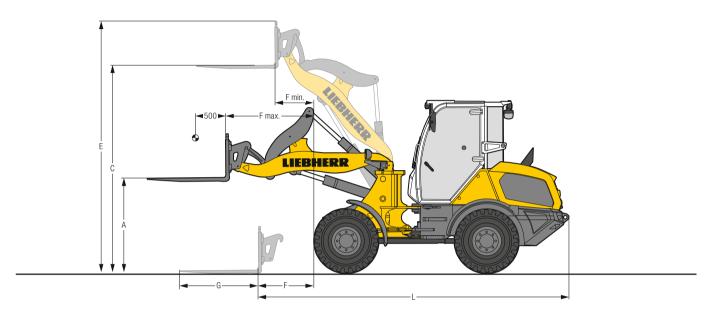
STD = Standard lift arm length

HL = High Lift

ZK-QH = Z-bar linkage incl. quick hitch T = Welded-on tooth holder with add-on teeth



Fork carrier and fork



## ho FEM II fork carrier and fork

		L 504	L 506	L 506	L 508	L 508
		STD	STD	HL	STD	HL
Geometry		ZK-QH	ZK-QH	ZK-QH	ZK-QH	ZK-QH
A Lifting height at max. reach	mm	1,355	1,355	1,355	1,465	1,465
C Max. lifting height	mm	3,010	3,020	3,170	3,170	3,380
E Max. operating height	mm	3,675	3,685	3,835	3,840	4,050
F Reach at loading position	mm	795	795	940	830	995
F max. Max. reach	mm	1,225	1,225	1,345	1,315	1,450
F min. Reach at max. lifting height	mm	465	465	470	560	510
G Fork length	mm	1,200	1,200	1,200	1,200	1,200
L Length – basic machine	mm	4,710	4,710	4,845	4,745	4,905
Tipping load, straight*	kg	2,630	3,050	2,850	3,500	3,300
Tipping load, fully articulated*	kg	2,320	2,700	2,550	3,080	2,900
Recommended payload for uneven ground = 60% of tipping load, articulated <sup>1)</sup>	kg	1,400	1,600	1,500	1,850	1,700
Recommended payload for smooth surfaces = 80% of tipping load, articulated <sup>1)</sup>	kg	1,850	2,100	2,000	2,450	2,300
Operating weight*	kg	4,580	4,930	4,950	5,580	5,600
Tyre size		340/80R18	340/80R18	340/80R18	400/70R18	400/70R18

\* The figures shown include the above tyres, all lubricants, a full fuel tank, the ROPS / FOPS cab and the operator. Different tyres and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1) <sup>1)</sup> According to EN 474-3

STD = Standard lift arm length

HL = High Lift ZK-QH = Z-bar linkage incl. quick hitch

# **Bucket selection**

I	<b>. 504</b> Lift arm	Bu	cket	0.4	0.6	<b>۱</b> 8.0	<b>1ateria</b> 1.0	l densi	<b>ty(t/m</b> 1.4	1³ <b>)</b> 1.6	1.8	2.0
	нр-уг	GPB	0.7 m³							0.8	0.7	
	-XZ	4inl	0.7 m³						0,8	0,7		

L	<b>. 506</b> Lift arm	Bu	cket	0.4	0.6	<b>۱</b> 0.8	<b>1ateria</b> 1.0	<b>l densit</b> 1.2	<b>y (t / n</b> 1.4	1³ <b>)</b> 1.6	1.8	2.0
	К-QH	GPB	0.8 m³							0.9	0.8	
	-XIZ	4inl	0.7 m³							0.8	0.7	

### L 508

Lift arm	Bucket			1	1ateria	l densit	y(t/m	3)		
		0.4	0.6	0.8	1.0	1.2	1.4	1.6	1.8	2.0
ZK-QH	GPB 1.0 m <sup>3</sup>							1.1	1.0	
ZK-	4in1 0.9 m <sup>3</sup>							1.0	0.9	

### **Bucket filling factor**



### Lift arm

Lift arm		Bucket	
ZK-QH	Z-bar linkage with quick hitch, standard lift arm length	GPB	General purpose bucket (Excavation bucket)
ZK-QH-HL	Z-bar linkage with quick hitch, High Lift	4in1	4 in 1 bucket

### Bulk material densities and bucket filling factors

		t/m³	%			t/m³	%			t/m³	%
Gravel	moist	1.9	105	Earth	dry	1.3	115	Glass waste	broken	1.4	100
	dry	1.6	105		wet excavated	1.6	110		solid	1.0	100
	crushed stone	1.5	100	Topsoil		1.1	110	Compost	dry	0.8	105
Sand	dry	1.5	105	Basalt		1.95	100		wet	1.0	110
	wet	1.9	110	Granite		1.8	95	Wood chips / Saw	dust	0.5	110
Gravel and Sand	dry	1.7	105	Sandstone		1.6	100	Paper	shredded/loose	0.6	110
	wet	2.0	100	Slate		1.75	100		recovered paper / cardboard	1.0	110
Sand / Clay		1.6	110	Bauxite		1.4	100	Coal	heavy material density	1.2	110
Clay	natural	1.6	110	Limestone		1.6	100		light material density	0.9	110
	dry	1.4	110	Gypsum	broken	1.8	100	Waste	domestic waste	0.5	100
Clay / Gravel	dry	1.4	110	Coke		0.5	110		bulky waste	1.0	100
	wet	1.6	100	Slag	broken	1.8	100				

# Tyres

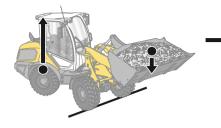
Tyre types

	Size and tread code		Change of operating weight	Width over tyres	Change in vertical dimensions *	Use
			kg	mm	mm	
. 504 Compa	act/L 506 Compact/L 506 Spee	eder				
Dunlop	15.5/55R18 SP PG7	L2	- 36	1,780	- 41	Sand, Gravel, Asphalt (all ground conditions)
irestone	340/80R18 Duraforce UT	L3	17	1,760	2	Gravel, Asphalt, Industry (all ground conditions)
irestone	365/80R20 Duraforce UT	L3	76	1,780	40	Gravel, Asphalt, Industry (all ground conditions)
irestone	400/70R20 Duraforce UT	L3	118	1,810	30	Gravel, Asphalt, Industry (all ground conditions)
irestone	405/70R18 Duraforce UT	L3	88	1,820	10	Gravel, Asphalt, Industry (all ground conditions)
irestone	400/70R20 R8000 UT		95	1,810	30	Earthworks, Green area (all ground conditions)
Goodyear	365/80R20	L2	56	1,770	33	Sand, Gravel, Asphalt (all ground conditions)
Goodyear	365/70R18	L2	- 8	1,770	- 16	Sand, Gravel, Asphalt (all ground conditions)
Goodyear	405/70R20	L2	107	1,820	34	Sand, Gravel, Asphalt (all ground conditions)
Goodyear	405/70R18	L2	52	1,810	1	Sand, Gravel, Asphalt (all ground conditions)
1ichelin	400/70R20 XMCL	LZ	108	1,820	31	Earthworks, Green area (all ground conditions)
Aichelin	400/70R20 BIBLOAD	L3	92	1,810	25	Gravel, Asphalt, Industry (firm ground conditions)
1itas	365/70R18 EM-01	L2	- 4	1,780	- 13	Gravel, Asphalt (all ground conditions)
litas	365/80R20 EM-01	L2 L2	56	1,780	39	Gravel, Asphalt (all ground conditions)
nitas 1itas	405/70R18 EM-01	L2 L2	52	1,820	12	Gravel, Asphalt (all ground conditions)
nitas 1itas	405/70R20 EM-01		88	1,820	37	Gravel, Asphalt (all ground conditions)
		L2	108			
lokian	400/70R20 Hakkapeliitta TRI	L2		1,810	35	Winter tyres, Gravel, Asphalt (all ground conditions)
relleborg	400/70R20 TH400	17	102	1,810	25	Earthworks, Green area (all ground conditions)
/redestein	340/80R18 Endurion	L3	0	1,780	0	Gravel, Asphalt, Industry (all ground conditions)
Vredestein	400/70R18 Endurion	L3	64	1,820	5	Gravel, Asphalt, Industry (all ground conditions)
Vredestein	400/70R20 Endurion	L3	104	1,820	40	Gravel, Asphalt, Industry (all ground conditions)
. 508 Compa	act / L 508 Speeder					
Dunlop	15.5/55R18 SP PG7	L2	- 100	1,920	- 46	Sand, Gravel, Asphalt (all ground conditions)
irestone	340/80R18 Duraforce UT	L3	- 47	1,900	- 3	Gravel, Asphalt, Industry (all ground conditions)
irestone	405/70R18 Duraforce UT	L3	24	1,960	5	Gravel, Asphalt, Industry (all ground conditions)
irestone	365/80R20 Duraforce UT	L3	12	1,920	35	Gravel, Asphalt, Industry (all ground conditions)
irestone	400/70R20 Duraforce UT	L3	54	1,950	25	Gravel, Asphalt, Industry (all ground conditions)
irestone	400/70R20 R8000 UT	L2	31	1,950	25	Earthworks, Green area (all ground conditions)
Goodyear	405/70R20	L2	43	1,960	29	Sand, Gravel, Asphalt (all ground conditions)
Goodyear	405/70R18	L2	- 12	1,950	- 4	Sand, Gravel, Asphalt (all ground conditions)
Goodyear	365/80R20	L2	- 8	1,910	28	Sand, Gravel, Asphalt (all ground conditions)
Michelin	400/70R20 XMCL	L2	44	1,960	26	Earthworks, Green area (all ground conditions)
Aichelin	400/70R20 BIBLOAD	LZ L3	28	1,950	20	Gravel, Asphalt, Industry (firm ground conditions)
Mitas	400/70R20 BIBLOAD 405/70R18 EM-01	L3 L2	- 12	1,950	7	Gravel, Asphalt, Industry (all ground conditions)
1itas	365/80R20 EM-01	L2 L2	- 12	1,980	34	Gravel, Asphalt, Industry (all ground conditions)
iitas 1itas	405/70R20 EM-01	LZ L2	- 8	1,920	32	Gravel, Asphalt, Industry (all ground conditions)
				1		
lokian Trallahara	400/70R20 Hakkapeliitta TRI	L2	44 38	1,950	30	Winter tyres, Gravel, Asphalt (all ground conditions)
relleborg	400/70R20 TH400	L2		1,950	20	Earthworks, Green area (all ground conditions)
/redestein	340/80R18 Endurion	L3	- 64	1,920	- 5	Gravel, Asphalt, Industry (all ground conditions)
/redestein	400/70R18 Endurion	L3	0	1,960	0	Gravel, Asphalt, Industry (all ground conditions)
/redestein	400/70R20 Endurion	L3	40	1,960	35	Gravel, Asphalt, Industry (all ground conditions)

\* The stated values are theoretical and may deviate in practice.

Before operating the vehicle with tyre foam filling or tyre protection chains, please discuss this with the Liebherr-Werk Bischofshofen GmbH.

# **Tipping load**



What is tipping load?

Load at centre of gravity of working equipment, so that the wheel loader just begins to tip over the front axle. This is the most unfavourable static-load position for the wheel loader. Lifting arms horizontal, wheel loader fully articulated at centre pivot.



The pay load must not exceed 50% of the tipping load when

This is equivalent to a static stability-margin factor of 2.0.



#### Bucket capacity.

The bucket volume is determined from the pay load.

Pay load =

Tipping load, articulated 2

Bucket capacity =

Pay load (t) Specific bulk weight of material (t/m³)

# **The Liebherr wheel loaders**

Pay load.

articulated.

Wheel loader							
		L 504 Compact	L 506 Compact	L 507 Stereo	L 508 Compact	L 509 Stereo	L 514 Stereo
Tipping load	kg	3,000	3,500	3,750	3,900	4,430	5,750
Bucket capacity	m <sup>3</sup>	0.7	0.8	0.9	1.0	1.2	1.5
Operating weight	kg	4,600	4,970	5,550	5,700	6,390	8,860
Engine output	kW/HP	34/46	47,5/64	50/68	47,5/64	54/73	76/103
Wheel loader							D
		L 518 Stereo	L 526		538	L 546	L 550 XPower
Tipping load	kg	6,550	8,730		650	11,010	12,500
Bucket capacity	m <sup>3</sup>	1.7	2.2		2.6	3.0	3.4
Operating weight	kg	9,190	13,170		,520	15,410	18,550
Engine output	kW/HP	76/103	116/158	129	9/175	138/188	163/222
						P	

Wheel loader		<b>NOTE</b>	<b>NOTO</b>	<b>NOTO</b>	<b>NOTO</b>	Det of
		L 556 XPower	L 566 XPower	L 576 XPower	L 580 XPower	L 586 XPower
Tipping load	kg	13,750	15,900	17,600	19,200	21,600
Bucket capacity	m <sup>3</sup>	3.7	4.2	4.7	5.2	6.0
Operating weight	kg	19,600	23,900	25,700	27,650	32,600
Engine output	kW/HP	183/249	203/276	218/296	233/317	263/358
						02.22

# Equipment

ාරස්ට Basic wheel loader	L 504	L 506	L 508
Automatic central lubrication system	+	+	+
Battery main switch (lockable)	•	٠	٠
Combined inching-braking system	•	٠	•
Connection for electrical equipment 7-pole	+	+	+
Cooling water pre-heating 230 V	+	+	+
Diesel particle filter	•	٠	٠
Fluff trap for radiator	+	+	+
Fuel pre-filter	•	٠	٠
Liebherr biodegredable hydraulic oil	+	+	+
Load lashing lugs	•	٠	•
Lockable doors and engine hood	•	•	•
Multi-disc limited slip differentials in both axles	•	•	•
Oscillating center pivot	•	•	•
Parking brake	•	•	•
Power socket rear (13-pole, 12V)	+	+	+
Pre-heat system for cold starting	•	٠	•
Rear license panel light	+	+	+
Ride control	+	+	+
Special paint	+	+	+
Speeder version (30 km/h)	-	+	+
Tool kit	+	+	+
Towing hitch	+	+	+

Equipment	L 504	L 506	L 508
1st and 2nd hydraulic, proportional additional function	+	+	+
1st hydraulic, proportional additional function	+	+	+
1st hydraulic, proportional additional function on Liebherr control lever	+	+	+
Bucket return (visual mark on lifting frame)	•	٠	•
Control lever lock/continuous mode additional function	+	+	+
Direct control of attachment hydraulics	•	٠	٠
Float position	•	•	•
Fork carrier and pallet forks	+	+	+
Hydraulic connections rear	+	+	+
Hydraulic quick hitch	•	•	٠
Hydraulic quick hitch Solidlink	+	+	+
Lift arm Z-bar linkage with parallel guidance	•	٠	٠
Lift arm Z-bar linkage, High Lift	-	+	+
Load holding valves	+	+	+
Loading buckets incl. a range of cutting tools	+	+	+
Preparation of Solidlink hydraulic quick coupling system			
(quick coupler without Solidlink block)	+	+	+
Pressure-free return flow additional function	+	+	+
Working hydraulics lockout	•	٠	٠

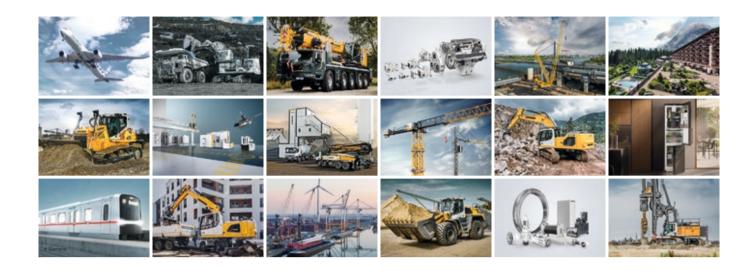
	L 504	L 506	L 508
3 way continuously adjustable steering column (height-adjustable, tilting, folding)	+	+	+
Air conditioning system (manual)	+	+	+
Amber beacon swiveling LED	+	+	+
Armrest left	+	+	+
Clothes hook	•	٠	•
Comfort Grammer operator's seat with longitudinal absorption,			
seat heating and 2-point seatbelt	+	+	+
Cup holder	•	٠	•
Display with tilting and height adjustment function	•	٠	•
Electronical theft protection with code	+	+	+
Electronical theft protection with key	+	+	+
Emergency exit	•	٠	•
Exterior mirror, tiltable	+	+	+
Exterior mirror, tiltable and heatable	•	٠	•
Fire extinguisher in cab 2 kg	+	+	+
First aid kit	+	+	+
Floor mat	•	٠	•
Fold-out window right 180°	•	٠	•
Headlights front, double design, LED	+	+	+
Headlights front, single design, halogen	•	٠	•
Headlights front, single design, LED	+	+	+
Headlights rear, double design, LED	+	+	+
Headlights rear, single design, halogen / LED	+	+	+
Hot-water heater with defroster and recirculated air mode	•	٠	•
Interior rear-view mirror	+	+	+
Liebherr Connect			
MyLiebherr Maintenance	+	+	+
MyLiebherr Performance	+	+	+
MyLiebherr Portal*	•	٠	•
Liebherr control lever (incl. travel direction)	•	٠	•
Liebherr control lever with mini-joystick for additional function	+	+	+
Operating hour meter (integrated in display unit)	•	٠	٠
Particle filter F5	٠	٠	•
Power socket 12V	•	٠	•
Power socket USB	+	+	+
Preparation for radio installation	+	+	+
Radio "Comfort" (DAB+ / USB / AUX / BLUETOOTH / handsfree set)	+	+	+
Radio Liebherr "Standard" (USB/AUX)	+	+	+
Rear window heated electrically	٠	٠	•
Soundproof ROPS / FOPS cab	•	٠	•
Speed limit & fixed speed	+	+	+
Standard Grammer operator's seat with mechanical absorption			
and 2-point seatbelt	•	٠	•
Steering column fixed	•	٠	•
Steering column folding	+	+	+
Storage box	•	٠	•
Wipe system front / rear			

🛱 Safety	L 504	L 506	L 508
Back-up alarm acoustical / visual	+	+	+
Country-specific versions	+	+	+
Rear space monitoring with camera (with own display)	+	+	+

= Standard

- statutatu
+ = Option
- = not available
\* = activation required free of charge

# The Liebherr group of companies



### Global and independent: more than 70 years of success

Liebherr was founded in 1949 when, with the development of the world's first mobile tower crane, Hans Liebherr laid the foundations for a family-run company which now has more than 50,000 employees and comprises over 150 companies across every continent. The holding company of the Group is Liebherr-International AG in Bulle, Switzerland, whose shareholders are exclusively members of the Liebherr family.

#### Technology leadership and pioneering spirit

Liebherr is a pioneer and its forward-looking approach has seen it make important contributions to technology history over a wide variety of industries. Employees throughout the world continue to share the courage of the company founder, sharing a passion to produce innovative products and a determination to provide world-leading equipment and machinery.

### **Diversified product programme**

Liebherr is one of the world's biggest construction machine manufacturers and provides high-quality, user-oriented products and services. Its product programme includes earthmoving machinery, material handling technology, deep foundation machines, mining, mobile and crawler cranes, tower cranes, concrete technology, maritime cranes, aerospace and transportation systems, gear technology and automation systems, refrigerators and freezers, components and hotels.

#### Customised solutions and maximum customer value

Liebherr solutions are characterised by precision, implementation and longevity. The company is committed to technological excellence and to providing customers with solutions that match their needs exactly. For Liebherr, customer focus does not end with delivery of a product but continues through a comprehensive range of back-up and support services.

### www.liebherr.com

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